



DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
D961419-B	Core Optic Component Carrier Cover Assembly	C
D961460-B	Large Core Optic Component Carrier Assembly	C
D961461-B	Beam Splitter Optic Carrier Assembly	C
D970509-n/a	Core Optic Component Carrier Valve Hole Plug, Inner	A
D970510-n/a	Core Optic Component Carrier Valve Hole Plug, Outer	A

CHANGE DESCRIPTION (FROM/TO):

D961419:

Changed main views to show plug assembly replacing breather valve.
 Added view C, and updated parts list (see sheet 2).

D961460 & D961461:

Pictorial change to show plug assembly replacing breather valve.

D970509 & D970510:

Initial release - parts for plug assembly on D961419.

REASON FOR CHANGE: Breather valve on COC carrier was found to contain unacceptable materials (paint).
 Replaced with a passive aluminum plug by this change.

ACTION: Incorporate change Attach DCN to drawing(s) Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION (X=incl. docs)
<input type="checkbox"/> No hardware affected (record change only)	Althouse Barish Coles
<input type="checkbox"/> List S/Ns which comply already:	X Coyne Lazzarini Lindquist
<input checked="" type="checkbox"/> List S/Ns to be reworked or scrapped: rework all	Sanders Shoemaker Stapler
<input checked="" type="checkbox"/> List S/Ns to be built with this change: all	Tyler Weiss Whitcomb
<input type="checkbox"/> List S/Ns to be retested per this change:	Billingsley Camp
<input type="checkbox"/>	x Conley Elieson
<input type="checkbox"/>	Fischer
<input type="checkbox"/>	
<input type="checkbox"/>	

SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT? No Yes (If yes, enter Change Request number)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: C. Conley	10-1-97		
TASK LEADER:			
GROUP LEADER: <i>Dennis Coyne</i>	10/1/97		
DCC RELEASE: <i>D. P. ...</i>	10/13/97		



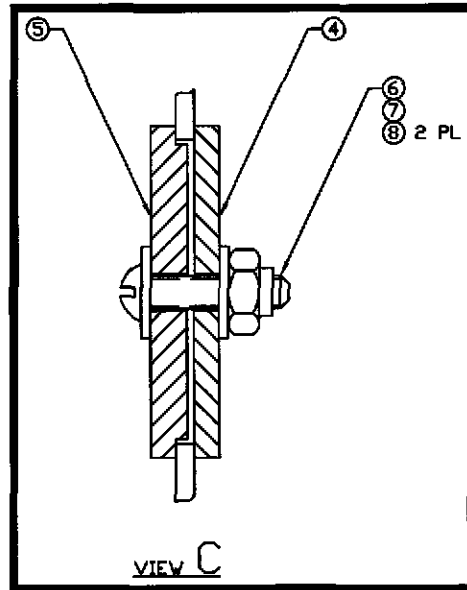
DOCUMENT CHANGE NOTICE

CHANGE DESCRIPTION (FROM/TO):

D961419:

On face of drawing, zone 2B:

Added:



Revised Parts List:

From:

4	1	ZERO MFG. #ZSP 6-037-4	PRESSURE RELIEF VALVE	ALUM
3	12	CAMLOCK PRD'S. DIV #2600-LW-7	QUARTER TURN FASTENER RETAINING RING	SS
2	12	CAMLOCK PRD'S. DIV #26S51-5	QUARTER TURN FASTENER STUD	SS
1	1	D961416	COVER	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST

To:

8	2	McM-Carr #91839A220	#4-40 "FLEXLOC" HEX NUT	STAINLESS STEEL
7	1	McM-Carr #92141A005	#4 NDM, .13 ID, .31 OD, .032 THK FLAT WASHER	STAINLESS STEEL
6	1	McM-Carr #91810A110	#4-40 X .50 LG SLOTTED RD HEAD SCREW	STAINLESS STEEL
5	1	D970510	VALVE HOLE PLUG, OUTER	-
4	1	D970509	VALVE HOLE PLUG, INNER	-
3	12	CAMLOCK PRD'S. DIV #2600-LW-7	QUARTER TURN FASTENER RETAINING RING	SS
2	12	CAMLOCK PRD'S. DIV #26S51-5	QUARTER TURN FASTENER STUD	SS
1	1	D961416	COVER	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST