ECN NO. :__**D972710-B**

INITIATOR: T. THOMPSON

DATE: 2-13-98

ENGINEERING CHANGE NOTICE (ECN)

NEXT ASSEMBLY NO.: 972501-1

CUSTOMER DRAWING NO.: D972710

DRAWING TITLE: HAM Optical Table

REVISION: FROM <u>A</u> TO <u>B</u>



<u>ITEM</u>	DESCRIPTION OF CHANGE		
	(FROMTO)		
	(ADD)		
	(DELETE)		
1	1/4-20 UNC-2B holes were 2.500 from edge now 1.500		
2	28.126 was 26.000		
3	23.437 was 24.500		
4	34.968 was 33.500		
5	16.016 was 16.750		
6	60 deg. was 120 deg.		
7	Removed 6X 1/4-20 unc from items #4		
8	All welds referenced to configurations on D972202		
9	Added 4X spotface diam. 7.250		
10	Plug welds removed		
11	Access holes redefined		
12	Removed 16X #10-32 unc-2b thru item #3		
13	Added Sheet 3		
14	Added Detail J		
15	Note 12 added		
16	Note 11 now MACHINE LUBRICANT: HANSTERFER S-500CF		
17	Weight was 637.5 lbs. Is now 841.3 lbs.		
18	Added edge Radius to all external exposed edged		
19			
20			
21			
22			

TI.	<u>rle</u>	<u>SIGNATURE</u>	DATE APPROVE		
CF	IANGED BY: Roger	2-13-98			
CF	IECKED BY: Roger St	2-13-98			
ENGINEER:					
APPROVED:					
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