

ECN NO. : D972711-B

INITIATOR : T. THOMPSON

DATE: 2-13-98

**ENGINEERING CHANGE NOTICE (ECN)**

**NEXT ASSEMBLY NO.:** 972501-1

**CUSTOMER DRAWING NO.:** D972711

**DRAWING TITLE:** HAM Support Table Weldment

**REVISION:** FROM A TO B



**HYTEC**  
INCORPORATED

| <u>ITEM</u> | <u>DESCRIPTION OF CHANGE</u><br>(FROM... ..TO... ..)<br>(ADD... ..)<br>(DELETE... ..) |
|-------------|---|
| 1           | 4X diam. 17.060 scribeline now 4X diam. 16.500 Spotface                               |
| 2           | 4X PATTERN 3X 3/8-24 UNF-2B rotated 60 deg.   |
| 3           | Added 8X 1/2-13 UNC-2B thru item #2   |
| 4           | Added R .03 Groove to 6" Scribeline   |
| 5           | 28.126 was 27.000   |
| 6           | 12.937 was 13.500   |
| 7           | Added 4X 1/4-20 UNC-2B thru item #2   |
| 8           | Added edge Radius to all external exposed edged                                       |
| 9           | 34.968 was 33.500   |
| 10          | 10.516 was 11.250   |
| 11          | Removed 6X 1/4-20 unc from items #6   |
| 12          | All welds referenced to configurations on D972202                                     |
| 13          | Item #2 was .75 now .75 MIN.  |
| 14          | 2X .125 now 2X .125 MAX.  |
| 15          | Added 7.125 basic dim. To spotfaces   |
| 16          | 3.45 TYP 8 GUSSETS now 2.25 TYP 6 GUSSETS   |
| 17          | 6X 6.10 TYP 8 GUSSETS now 12X 5.21 TYP 6 GUSSETS                                      |
| 18          | Plug welds removed  |
| 19          | Access holes was 20X now 15X  |
| 20          | Access holes redefined  |
| 21          | Note 12 added   |
| 22          | Note 11 now MACHINE LUBRICANT: HANSTERFER S-500CF                                     |
| 23          | Weight was 321.9 lbs. Is now 377.5 lbs.   |

TITLE SIGNATURE DATE APPROVE

**CHANGED BY:** Roger Smith 2-13-98

**CHECKED BY:** Roger Smith 2-13-98

**ENGINEER:** \_\_\_\_\_

**APPROVED:** \_\_\_\_\_

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