ECN NO. : $\underline{D972711-E}$

INITIATOR : T. Thompson

DATE: 9-01-98

ENGINEERING CHANGE NOTICE (ECN)

NEXT ASSEMBLY NO.: 972001-1

CUSTOMER DRAWING NO.: D972711

DRAWING TITLE: HAM Support Table Weldment

REVISION: FROM____D___TO___E_



<u>ITEM</u>	DESCRIPTION OF CHANGE	SHEET	ZONE
	(FROMTO)		
	(ADD)		:
	(DELETE)		
1	Added items 7 & 8	1	A3
2	Added detail E	1	В5
3	Weight was 377.5 lbs. is now 370.5 lbs.	1	B4
4	Added "+.005 OVERSIZE TAP WITH "1" DIAM228 DRILL SIZE"	1	B8
5	Added "+.005 OVERSIZE TAP WITH "T" DIAM358 DRILL SIZE"	1	D6
6	Added "+.005 OVERSIZE TAP WITH "#16" DIAM177 DRILL SIZE"	1	D5
7	Added "+.005 OVERSIZE TAP WITH "1" DIAM228 DRILL SIZE"	2	В7
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			

TIT	<u>LE</u>	<u>SIGNATURE</u>	<u>DATE APPROVE</u>			
CH	ANGED BY: Roger St	9-01-98				
СН	ECKED BY: Roger Sm	9-01-98				
EN	GINEER: T. Thompsor	9-01-98				
LIGO: Mike Fine		Signature on file	9-02-98			
APPROVED: T. Thompson			9-02-98			
	PDF CREATED	LOCATION:				
<u> </u>	□ No Hardware affected (record change only):					
	☐ List S/Ns which comply: All first article units					
	List S/Ns to be reworked or scrapped:					
	List S/Ns to be built with this change:					
	List S/Ns to be retested per this change:					