

INITIATOR TZ
DATE 5-28-98
U90-8980604-00-D

ENGINEERING CHANGE REQUEST (ECR)

NEXT ASSEMBLY NO. 972501
CUSTOMER DRAWING NO. 972610
DRAWING TITLE HAM SUPPORT TUBE WELDMENT
REVISION: FROM C TO D



HYTEC
INCORPORATED

DESCRIPTION OF CHANGE (Simple Phrase, Identify Dims if Possible):

1. Lengthen Journal, 2x4.510 change to 2x5.010 zone B1
2. Change Counter sunk, was 0.015" now 0.030 to 0.040
3. Change Machine Lubricant to Hamsterfer S-5DOCF was Poltom A-9
4. Change Reference length, was 95.19 (wrong by the way) to ~~94.22~~ 94.22

REASONS FOR CHANGE:

1. Crossbeam interference, 2. Better depth, 3. Standard we use
4. Additional length for crossbeam clearance.

IDENTIFY OTHER PARTS/GROUPS THAT INTERFACE WITH THE ABOVE (Required):

INTERFACE	RESPONSIBLE PARTY	INITIAL
<u>PEM</u>	<u>Coyne</u>	
<u>Facility</u>	<u>Coyne/Asiri</u>	

NOTIFY COGNIZANT DESIGNER: Rogan
NOTIFY COGNIZANT ENGINEER: Tam/eric
APPROVED: Hytec/Thompson C.T.T.