

INITIATOR B4
DATE 7-16-98

ENGINEERING CHANGE REQUEST (ECR)

NEXT ASSEMBLY NO. D 972384

CUSTOMER DRAWING NO. D 972425

DRAWING TITLE BSC MAJOR RAIL WELDMENT

REVISION: FROM C TO A



HYTEC
INCORPORATED

DESCRIPTION OF CHANGE (Simple Phrase, Identify Dims if Possible):

① ON 1 END CHANGE (4) ϕ .625 HOLES INTO $\frac{5}{8} \times 1 \frac{1}{4}$ SLOTS
PARALLEL TO THE RAIL. ON THE OTHER END, ADD
1 .375 ϕ HOLE CENTERED BETWEEN 2 OF THE $\frac{5}{8}$ HOLES

REASONS FOR CHANGE:

① ALLOW FOR DEVIATIONS IN CROSSBEAM PLACEMENT
RELATIVE TO EACH OTHER. ② GUARANTEE THAT 1 END
OF THE MAJOR RAILS WILL BE ACCURATELY SPACED

IDENTIFY OTHER PARTS/GROUPS THAT INTERFACE WITH THE ABOVE (Required):

INTERFACE	RESPONSIBLE PARTY	INITIAL

NOTIFY COGNIZANT DESIGNER: BILL K

NOTIFY COGNIZANT ENGINEER: _____

APPROVED: [Signature]