

L190-E980650-00-D

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Hytec

Fax

To: Steve Jones	From: Tim Thompson
Fax: 510.522.2868	Pages: 1 2
Phone: 510.522.1500	Date: June 1, 1998
Re: Confirming Fax	CC: Mike Fine

Urgent For Review Please Comment Please Reply Please Recycle

Steve: Good to hear from you.

I'm planning on coming out there on June 15th if possible. I have tentatively scheduled my flight to arrive that morning. Please confirm this is OK.

In regards to your fax from today:

1. There is a new Revision E on drawing D972710-1 that is in final stages of release. You should be receiving this soon. It will confirm the changes on the new holes and their size. The 3/8-16 UNC-2B will be on the face of the drawing.
2. All hardware machined after receiving the new drawings will show a deeper counter sink. We have been changing the drawings as they come through the shop. The change is very minor improves the initial through-hole entrance which has been rough on some other hardware. The change will affect all future hardware. An exception will be granted on the Hogan-Drilled through holes, or any through hole that does not mate to an adjoining piece of hardware (e.g. drain holes).
3. I will update the drawing for the weld prep D972202 to show a change in the weld configuration 14. The change will modify the top 45 degree chamfer to show a 60 degree chamfer top and bottom.

Warmest Regards,

Regards, Tim

INITIATOR TZ

DATE 6-1-98

ENGINEERING CHANGE REQUEST (ECR)

NEXT ASSEMBLY NO. N/A

CUSTOMER DRAWING NO. D972202

DRAWING TITLE Weld Configuration & Weld Procedure

REVISION: FROM C TO D



HYTEC
INCORPORATED

DESCRIPTION OF CHANGE (Simple Phrase, Identify Dimensions if Possible):

Weld Configuration 14
Change bevel prep to 60° Top & Bottom of
1/4" plate was 60° Top & 45° Bottom.

REASONS FOR CHANGE:

Improved weld prep requested by AEPC
(Steve Jones)

IDENTIFY OTHER PARTS/GROUPS THAT INTERFACE WITH THE ABOVE (Required):

INTERFACE	RESPONSIBLE PARTY	INITIAL
<u>NONE</u>		

NOTIFY COGNIZANT DESIGNER: Rogh

NOTIFY COGNIZANT ENGINEER: Tim

APPROVED: Tim