



CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DRWG NO. REV GID
E1000661-v1

SHEET 1 OF 1

ASSEMBLY NO:

[D1002173-v1](#)

OVERALL BILL OF MATERIALS

TITLE: SLC ACB HINGE ASSY

APPROVALS:	DATE:	REV	DCN NO.	BY	CHECK	DCC	DATE
CIT, CC	5-May-11	v1	E1000335	NN			
DRAWN / AUTHOR:							
CHECKED:							
APPROVED:							
DCC RELEASE							

ITEM NO	REQ.	SPARE	TOT.	PART NUMBER	REVISION	DESCRIPTION	MATERIAL
1	1		1	D1001622	v2	ARM CAVITY BAFFLE LOWER MTG HINGE	6061-T6 Al
2	1		1	D1001621	v2	ARM CAVITY BAFFLE UPPER MOUNTING HINGE	6061-T6 Al
3	1	1	2	90298A550	-	SHOULDER SCREW #10-24, .25 D X 2.5, McMASTER	18-8 SSSL
4	1		1	90945A740	-	WASHER, FLAT, #10 (NAS 620-C10 OR EQUIVALENT)	300 SSSL
5	1		1	91240A011	-	HEX NUT, #10-24	300 SSSL
6	4		4	C-2014-A	-	SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X .875 FULLY THREADED, UC COMP	Ag 18-8 SSSL
7	6	3	9	1185-4EN250	-	HELI-COIL INSERT 1/4-20 X .25	NITRONIC 60
8	2		2	D1100243	v2	ACB HINGE SHIM	304 SSSL
9	2	2	4	FA-1008-N	-	SCREW, FLAT HD, #10-32 X .500	18-8 SSSL