



CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DRWG NO. REV GID

E1100053-v1

SHEET 1 OF 1

ASSEMBLY NO:

D1003300-V1

BILL OF MATERIALS

TITLE: SR2 SCRAPER BAFFLE SKIN ASSEMBLY

	APPROVALS:	DATE:	REV	DCN NO.	BY	CHECK	DCC	DATE
DRAWN / AUTHOR: <small>(REFERENCE CONTENTS)</small>	CIT, CC	4-May-12	v1	E1000865	LCA			
CHECKED:								
APPROVED:								
DCC RELEASE								

ITEM NO	REQ.	SPARE	TOT.	PART NUMBER	REVISION	DESCRIPTION	MATERIAL
1	1	0	1	D1003301	V1	SR2 Scraper Baffle Skin	14 GAUGE, 304 SSSL
2	1	0	1	D1101900	V1	PANEL, TOP, SR2 SCRAPER BAFFLE	6061-T6 Al
3	2	0	1	D1101903	V1	SUPPORT, SIDE, SR2 SCRAPER BAFFLE	6061-T6 Al
4	14	6	20	94518A510	-	Flat, SHCS, .25-20 x .50 lg. (MS24671-28)	300 SSSL
5	10	5	15	WF-25	-	FLAT WASHER 1/4 SCREW SIZE	18-8 SSSL
6	7	3	10	92200A542	-	SCREW, SHC. .25-20 X 1" LG. (MS16995-28)	300 SSSL
7	3	2	5	N-2520-A	-	HEX NUT, 1/4-20 THRD SIZE	Ag-PLATED 300 SSSL