

# High-Power High-Speed Photodiode for LIGO II

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**LIGO-G010122-00-Z**

- **Introduction**
  - **Photodiode Specifications & Development**
  - **Device Structure & Materials**
- **Diode Electrical Characterization**
  - **Contact Resistance**
  - **I-V Characteristics**
  - **C-V Characteristics**
- **Future Plans**

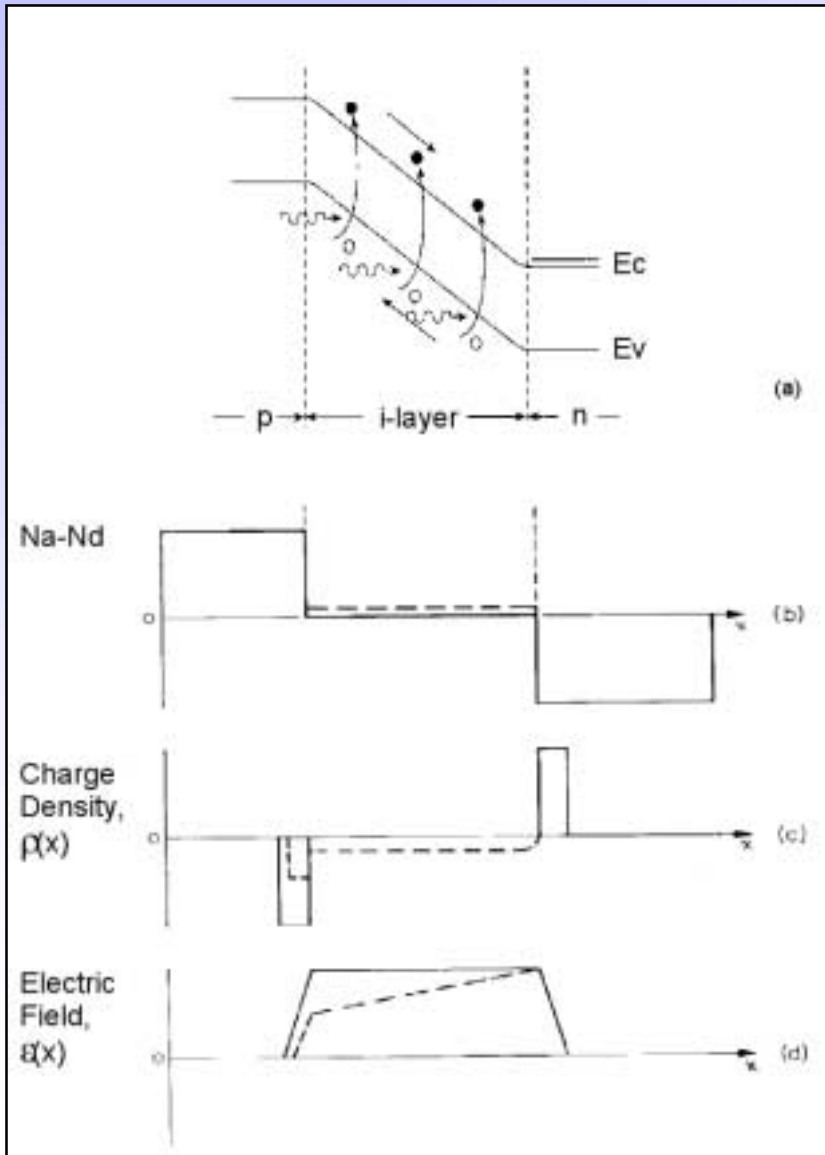
# Photodiode Specifications



Parameter	LIGO I	LIGO II (old)	LIGO II (new)
<b>Steady-State Power</b>	0.6 W	~10 W	~1 W
<b>Operating Frequency</b>	< 29 MHz	~100 MHz	~100 kHz
<b>Quantum Efficiency</b>	> 80%	> 90%	> 90%
<b>Transient Damage</b>	3 Joules / 10 ms	100 Joules / 10 ms (?)	100 Joules / 10 ms (?)
<b>Signal/Noise</b>	$1.4e10 \sqrt{\text{Hz}}$	$3.1e10 \sqrt{\text{Hz}}$	$3.1e10 \sqrt{\text{Hz}}$
<b>Spatial Uniformity</b>	1% RMS	0.1% RMS	0.1% RMS
<b>Surface Backscatter</b>	$1e-4 / \text{sr}$	$1e-6 / \text{sr}$	$1e-6 / \text{sr}$
<b>Detector Design</b>	Bank of 6(+) PDs	1 PD (~3 mm dia.)	1 PD (1-3 mm dia.)

- **June 1999- Came on the project**
  - Passed Quals
  - Began Training on MBE Machine and Processing Procedure
- **March 2000: 1<sup>st</sup> Round Wafers**
  - Materials Analysis
  - Electronic Properties Not Good
- **June 2000: 2<sup>nd</sup> Round Wafers**
  - Materials Analysis (Transmission, XRD, TEM, SEM)
  - Electronic Properties Characterized (TLM, I-V, C-V)
- **March 2001- Future: 3<sup>rd</sup> Round Wafers**
  - Electronic Properties
  - Optoelectronic Properties (Bandwidth, QE, Power Response)

# P-I-N Device Characteristics

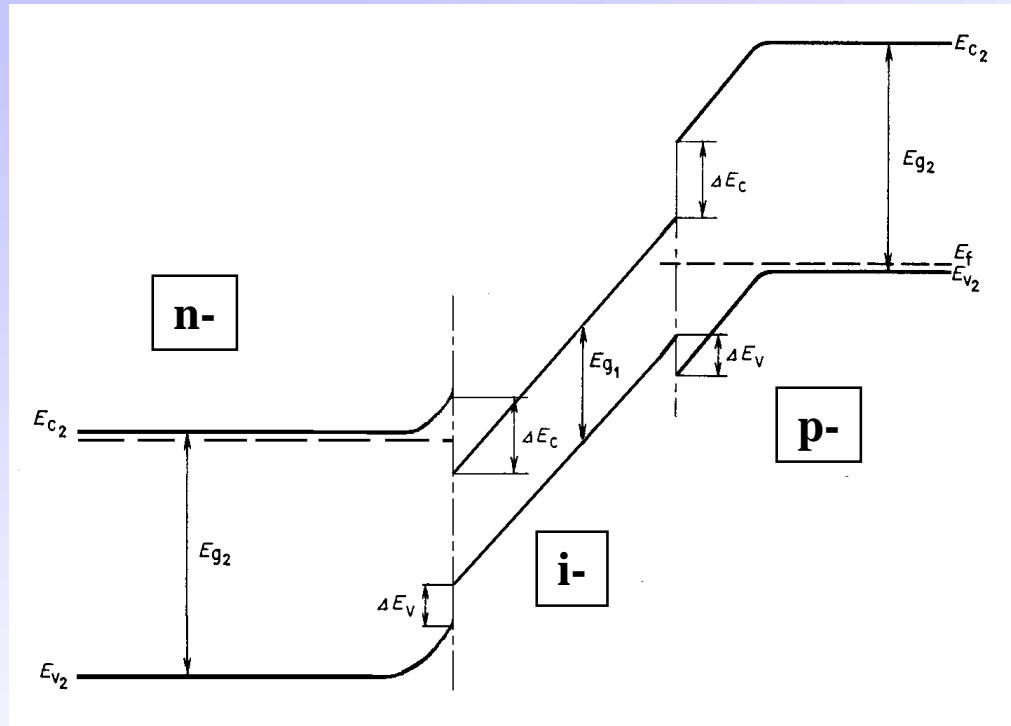


- Large E-field in I-region
- Depletion Width  $\approx$  Width of I-region
  - Frequency response
 
$$f_{\max} \approx (v_{\text{sat}}/W_I)$$
  - RC time constant
 
$$\approx R_s C_J$$

$$C_J = K_s \epsilon_0 A / W_I$$
  - Tuned to a specific  $\lambda$ 

$$W_I \gg \frac{1}{\alpha}$$

# Band Gap Diagram w/ Heterojunctions



- InAlAs Optically transparent to  $1.06\mu\text{m}$  radiation
- Absorption occurs in i-region

N-layer:

$\text{In}_{.22}\text{Al}_{.78}\text{As}$   
 $E_{g2} = 2.0\text{eV}$

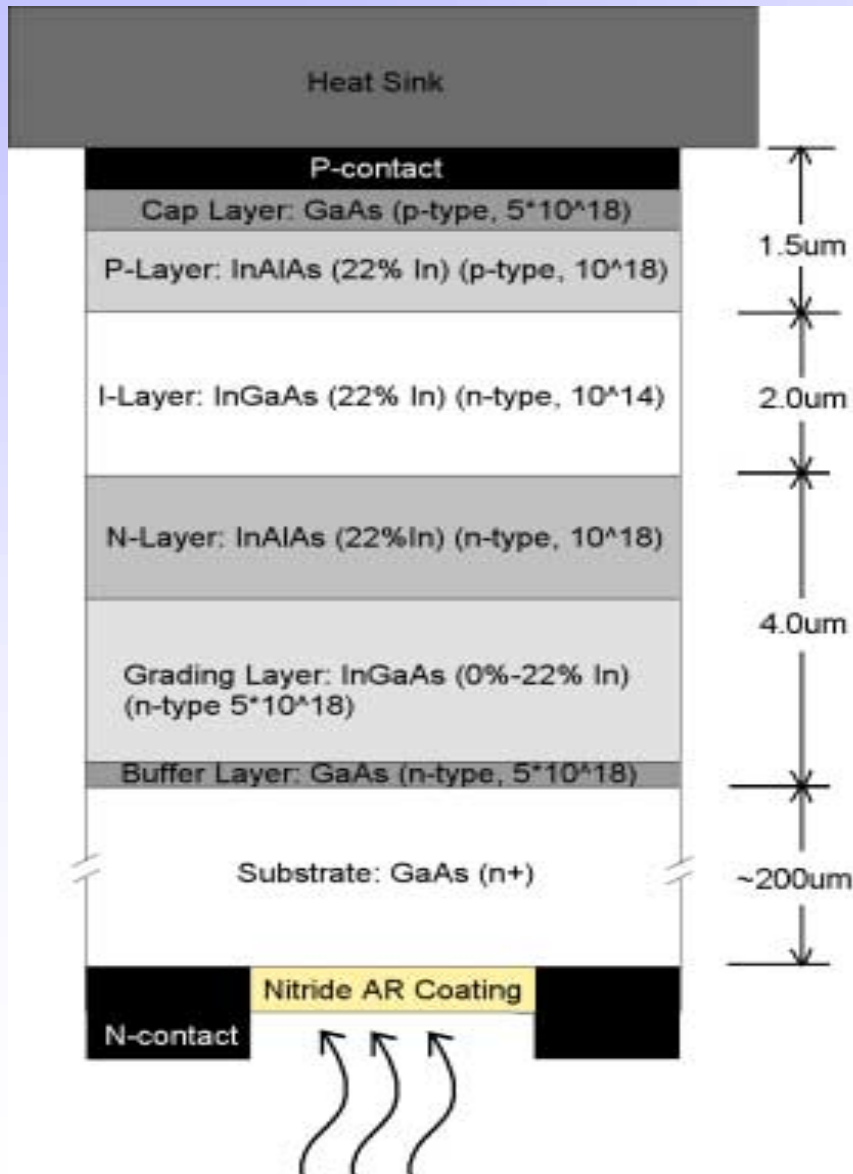
I-layer:

$\text{In}_{.22}\text{Ga}_{.78}\text{As}$   
 $E_{g1} = 1.1\text{eV}$

P-layer:

$\text{In}_{.22}\text{Al}_{.78}\text{As}$   
 $E_{g2} = 2.0\text{eV}$

# InGaAs/GaAs PD Structure

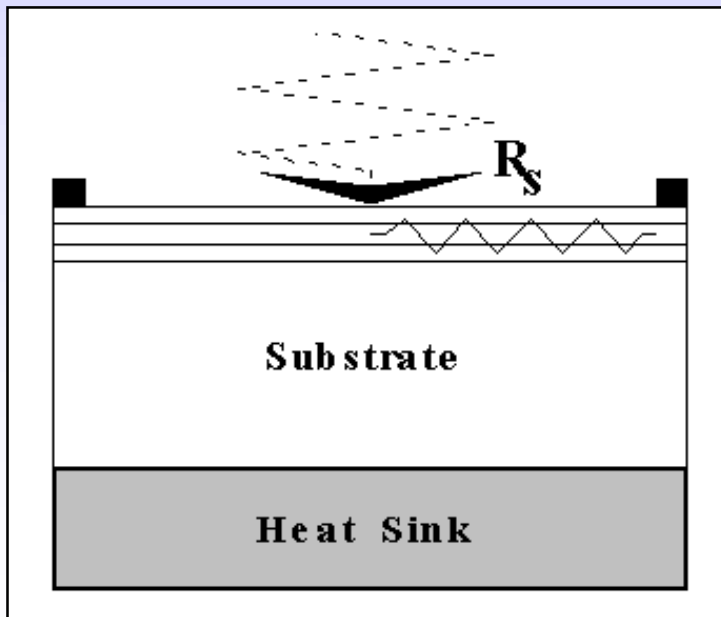


- **P-I-N structure**
- **InGaAs for i-layer**
- **InAlAs for the n- and p- layers**
- **MBE**
- **Grading layer**
- **AR coating & Au/Pt contacts**

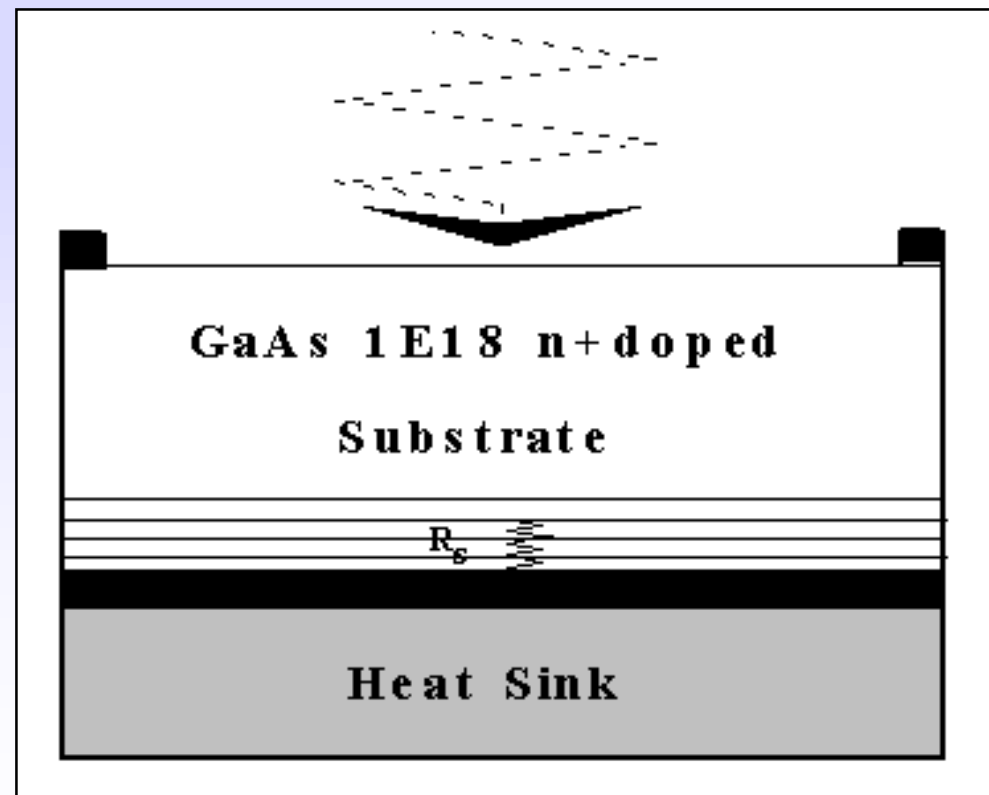
# Rear-Illuminated PD Advantages



- High Power
- Linear Response
- High Speed



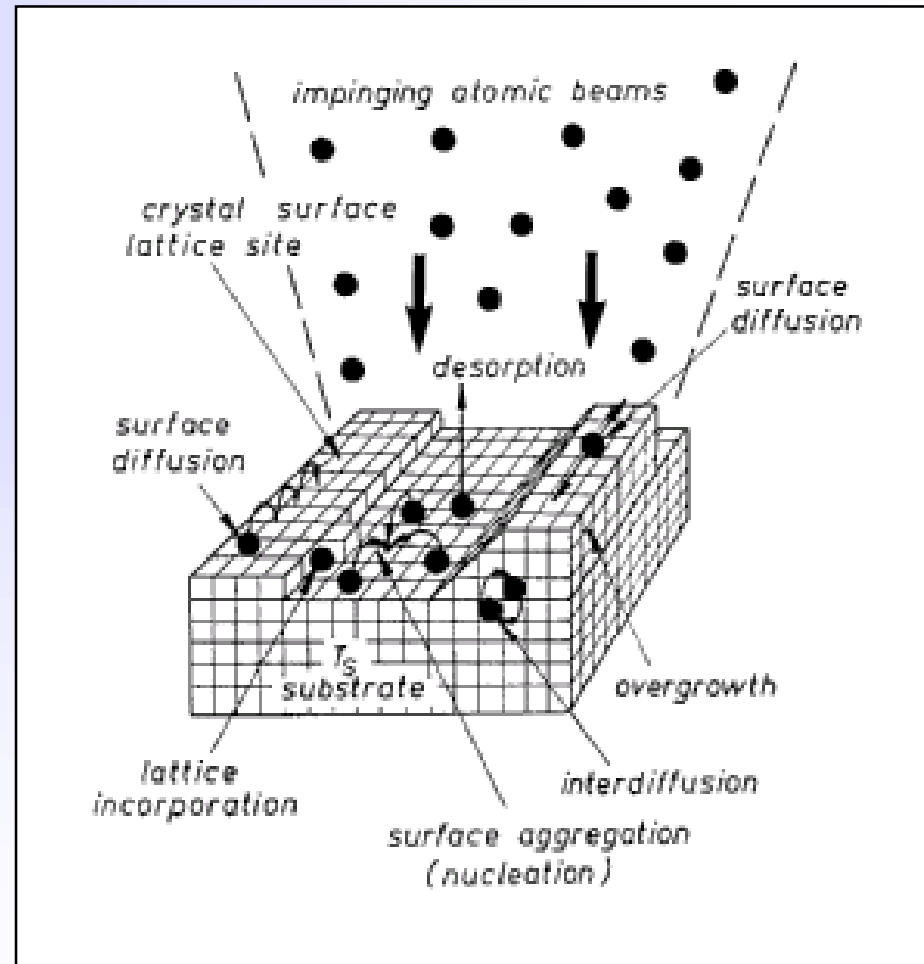
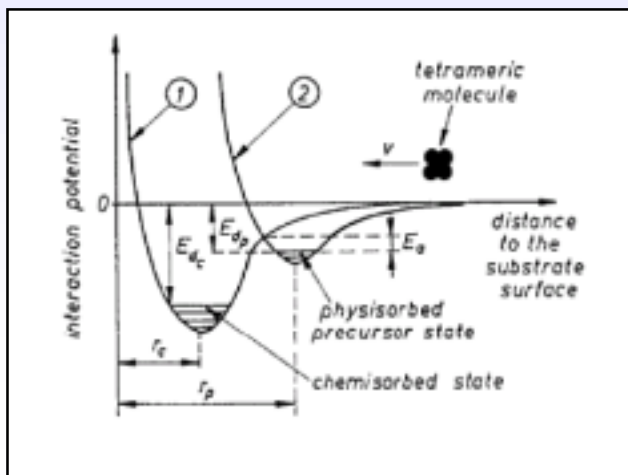
Conventional PD



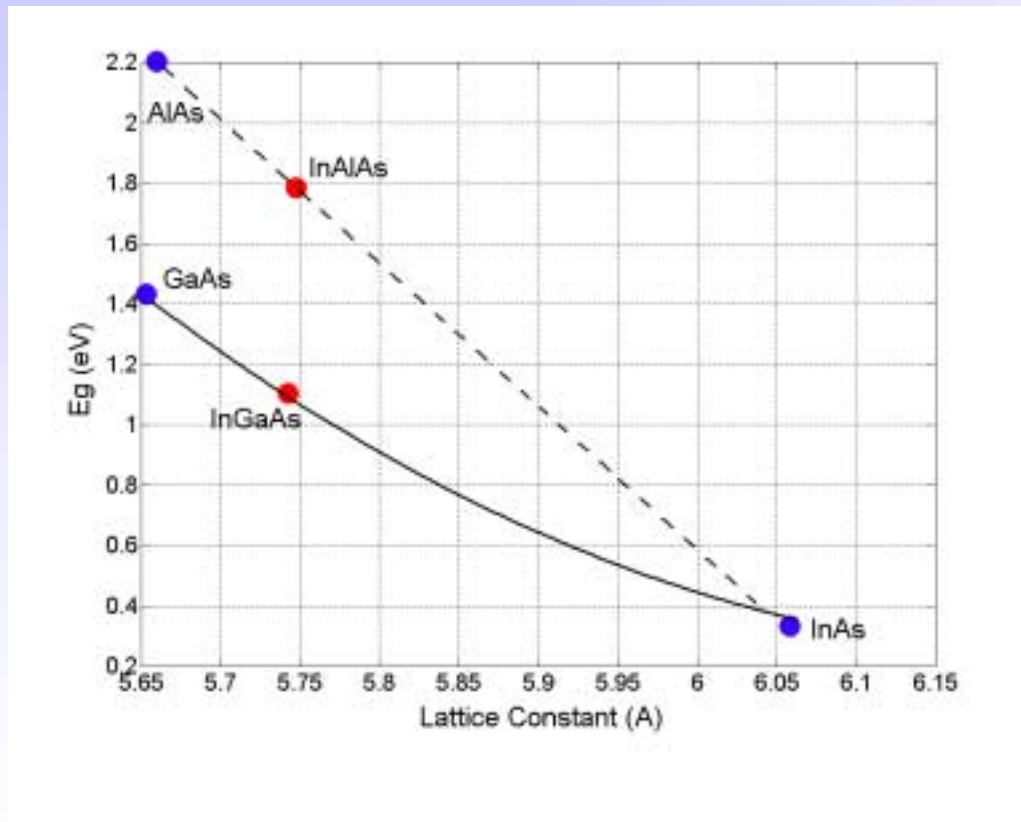
Proposed PD (Rear-Illuminated)



- **Adsorption**
  - Physisorption
  - Chemisorption
- **Surface migration**
- **Incorporation**
- **Thermal desorption**



# III-V Lattice Constants and Band Gaps

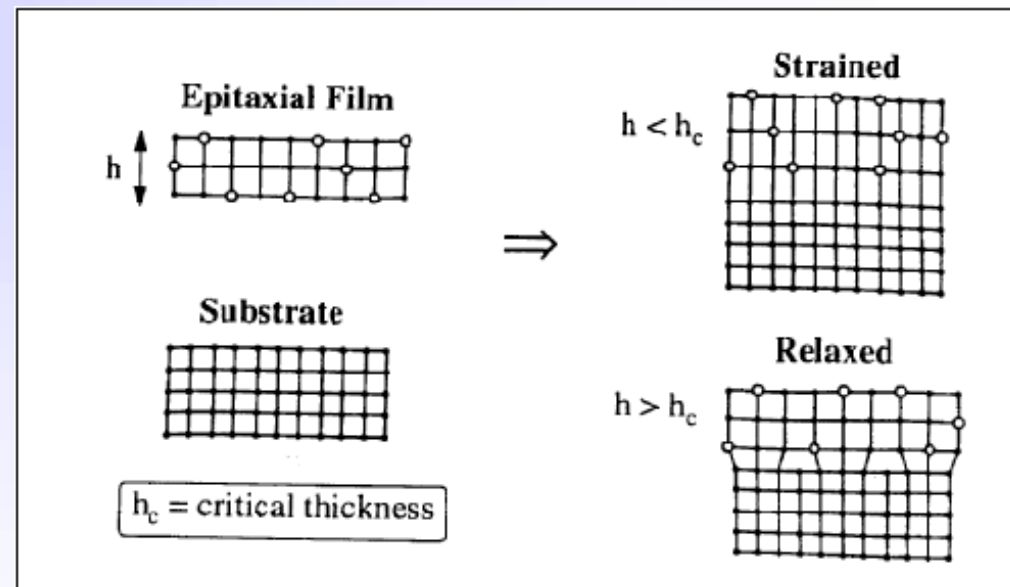


- InAlAs and InGaAs well lattice matched
- InAlAs much wider band gap

- Lattice Constant for  $\text{In}_x\text{Ga}_{(1-x)}\text{As}$ :

$$a = 5.6536 + 0.4054x$$

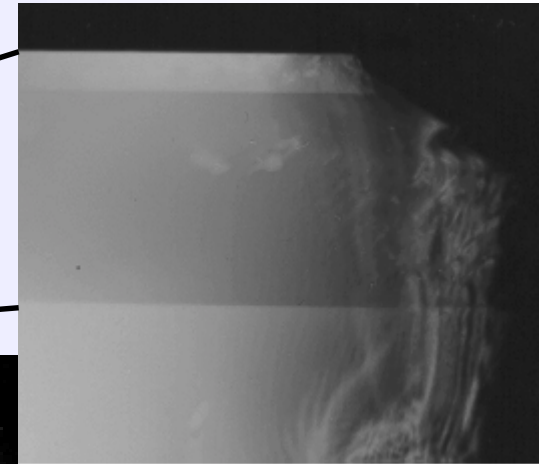
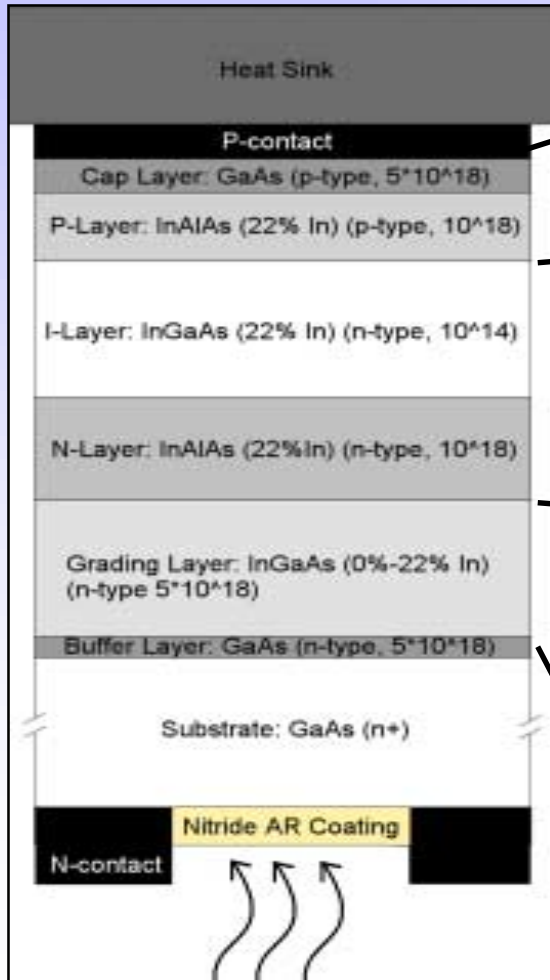
- $\text{In}_{.4}\text{Ga}_{.6}\text{As}$ :  $h_c \approx 100\text{\AA}$



# TEM Images of Confined Dislocations



STANFORD

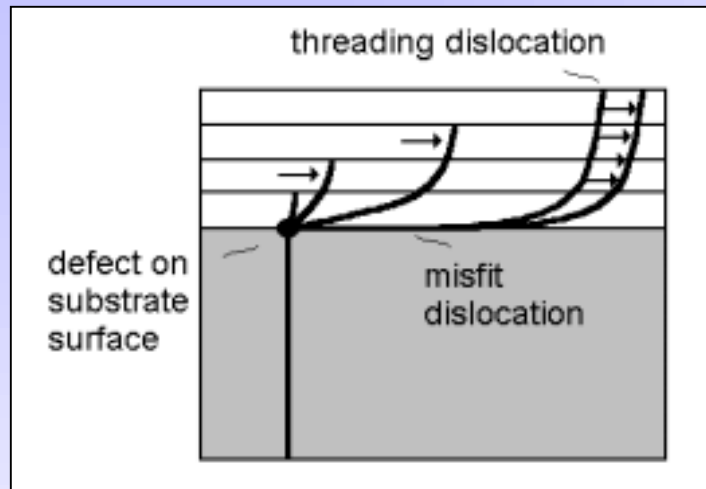


**Device Layers:**  
**-few dislocations**



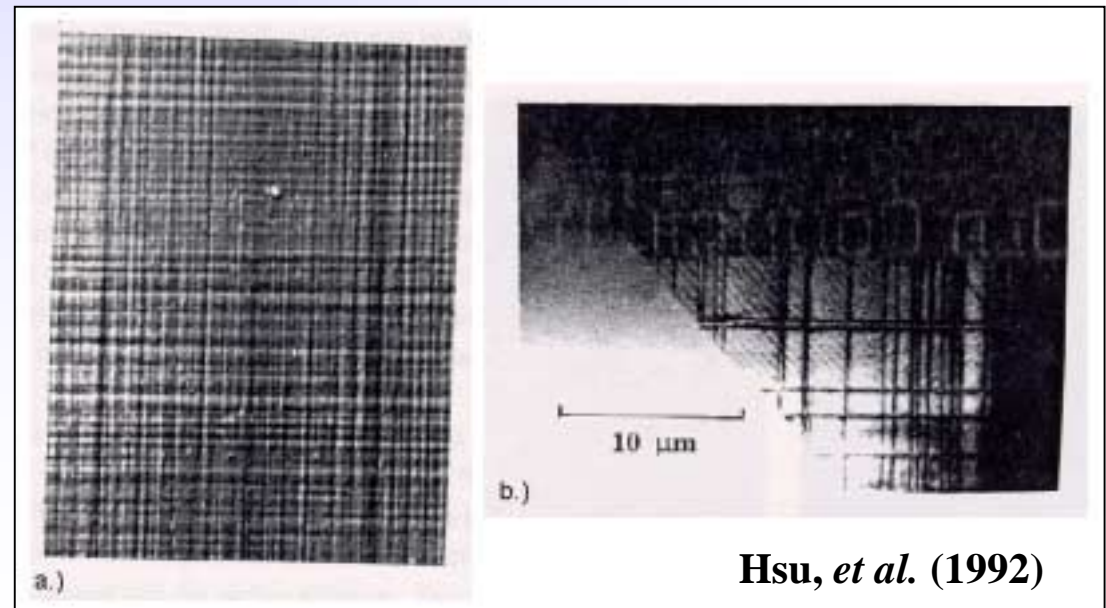
**Graded Buffer:**  
**-many dislocations**

# Graded Buffer Dislocations



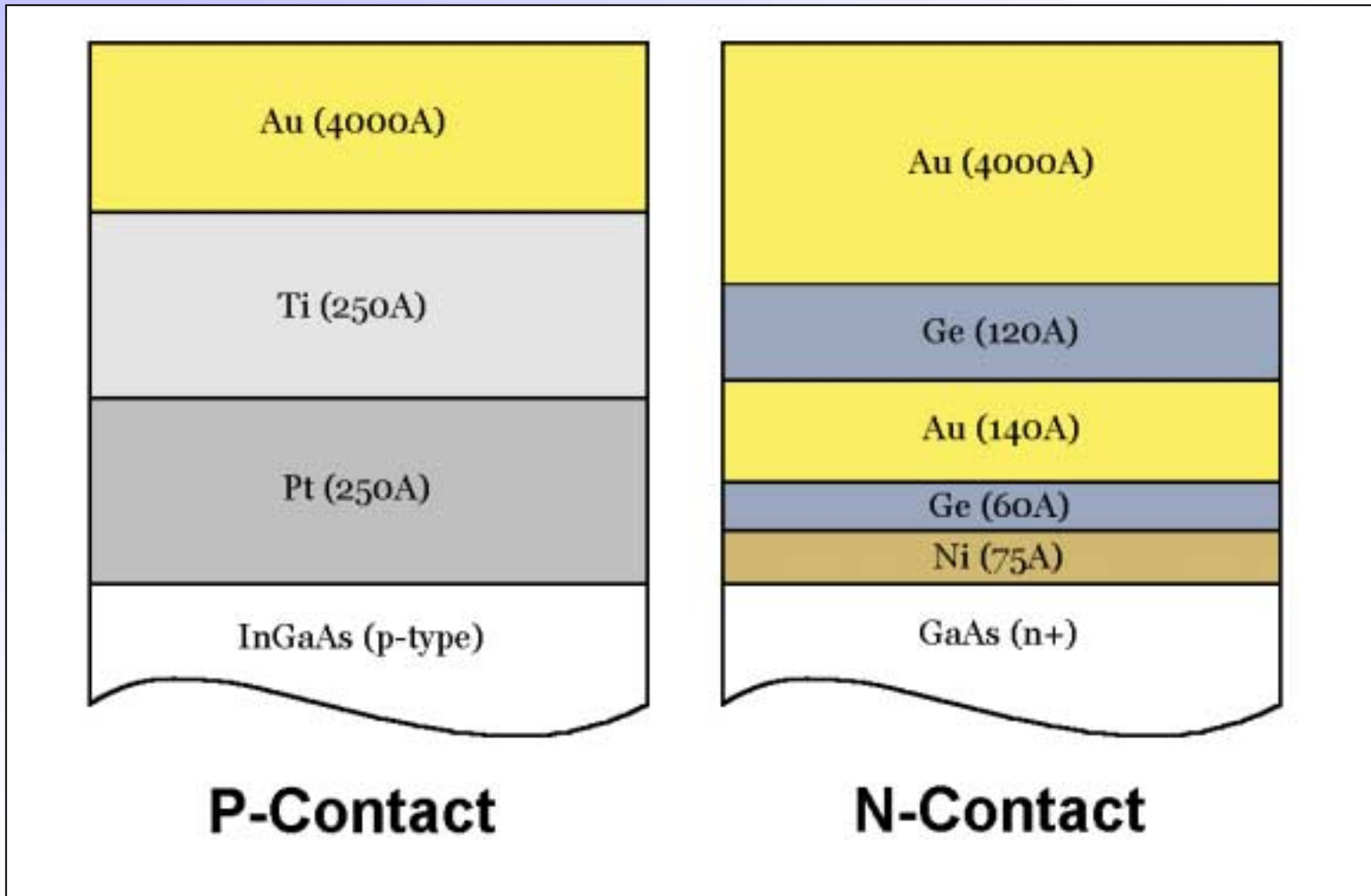
**Biaxial stress in film causes dislocations to glide**

**Misfit growth often results in surface striations**

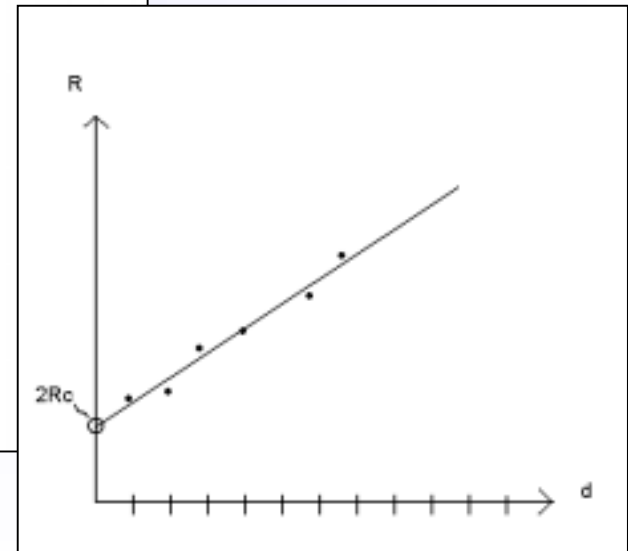
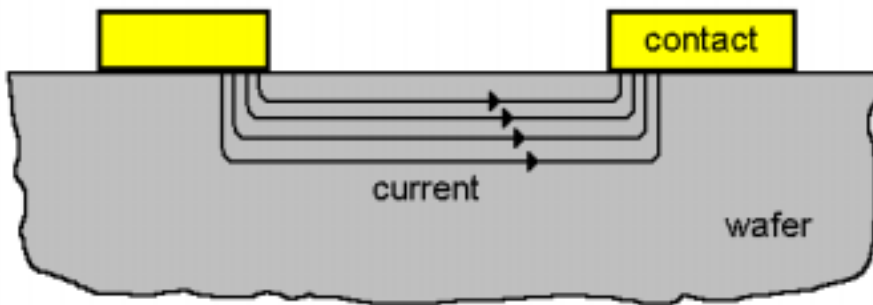
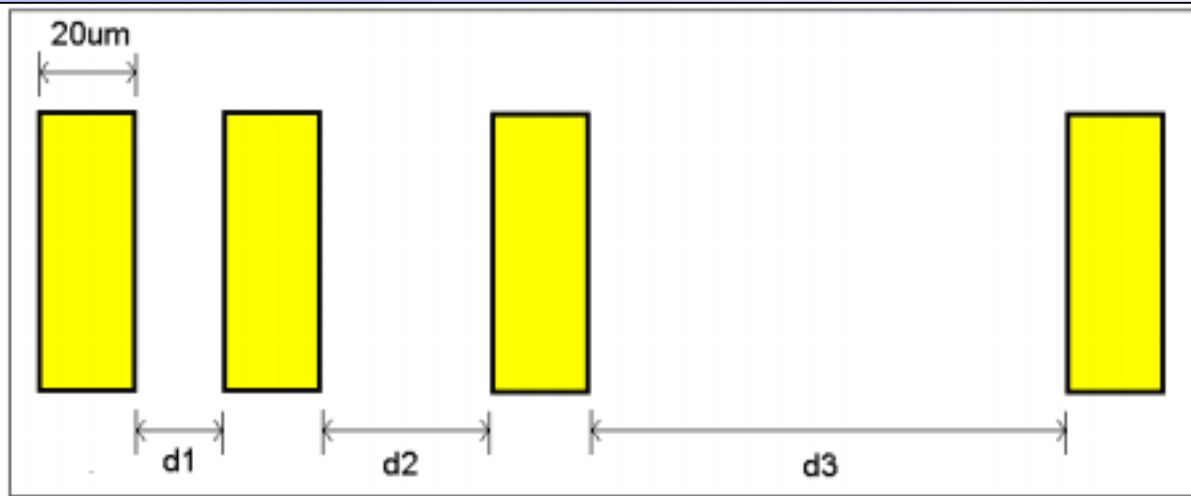


Hsu, *et al.* (1992)

# P- and N- Contacts



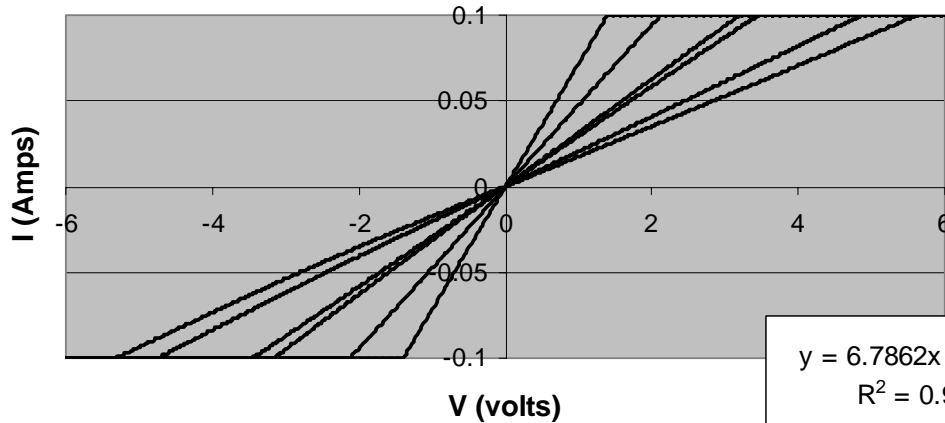
# TLM (Transmission Line Model)



# TLM Measurements: P-Contact



#673, n-12, lengths 1-7



- Short d, ↓R, ↑Slope
- Long d, ↑R, ↓Slope

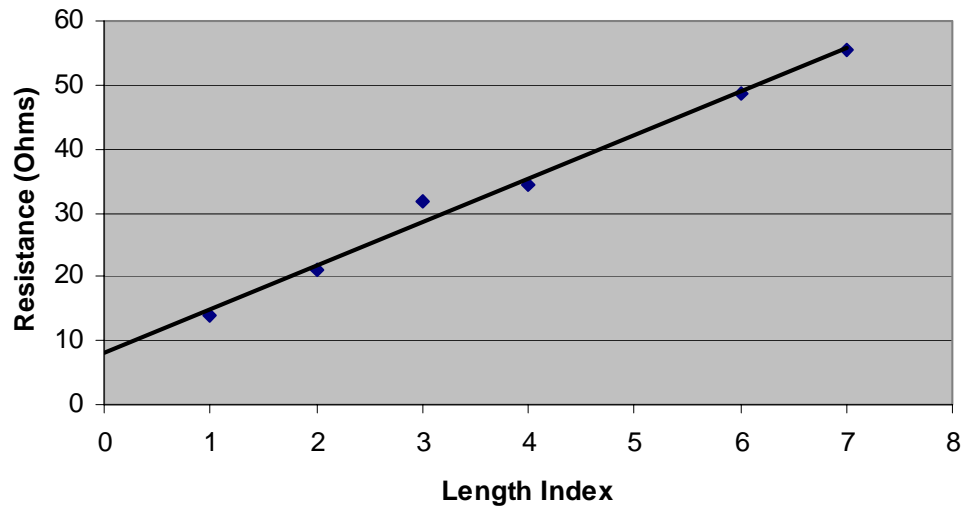
$$R_c = 8.2\Omega/2 = 4.1\Omega$$

$$R_s = 6.8\Omega / 10\mu\text{m} = 0.68\Omega/\mu\text{m}$$

$$y = 6.7862x + 8.2118$$

$$R^2 = 0.9892$$

1/Slope vs. Length Index

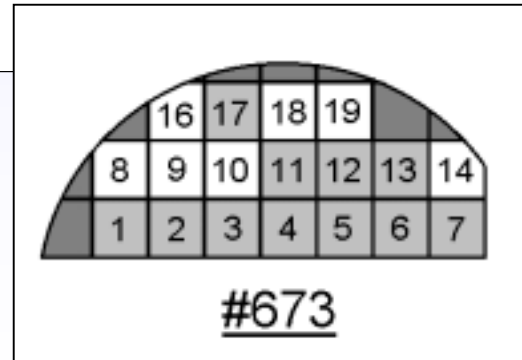
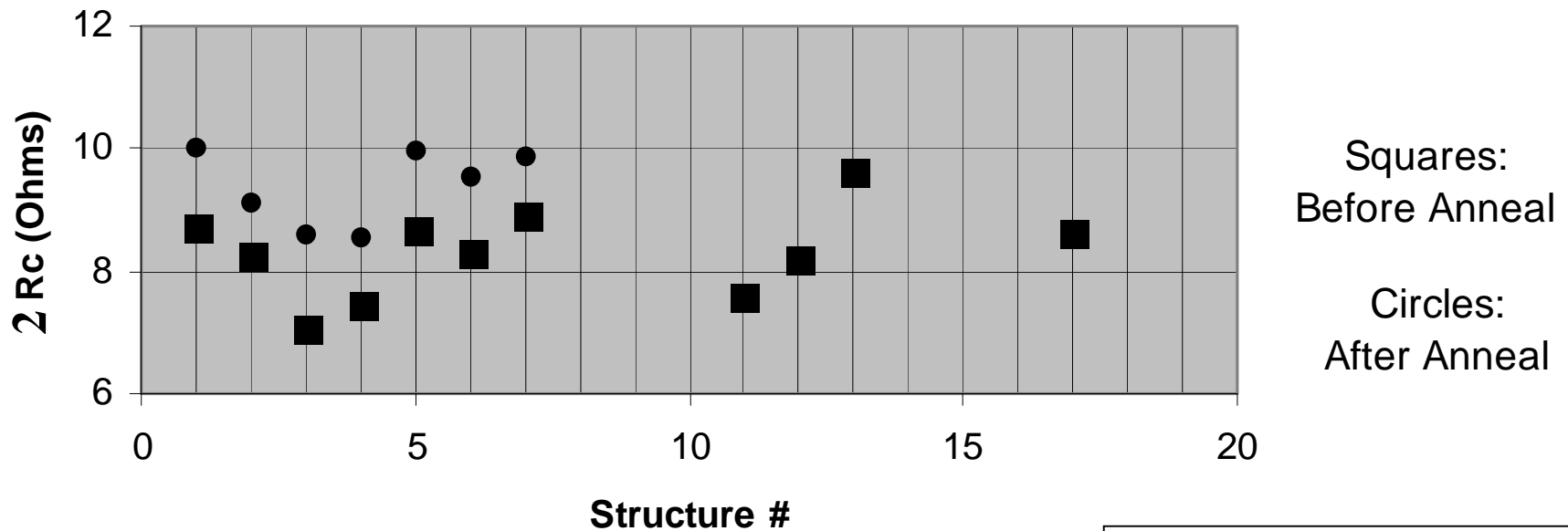




# P-Contact Resistance (#673)



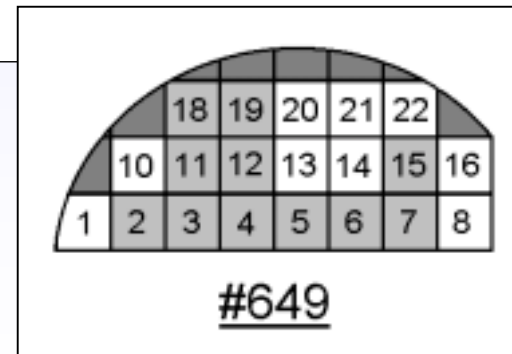
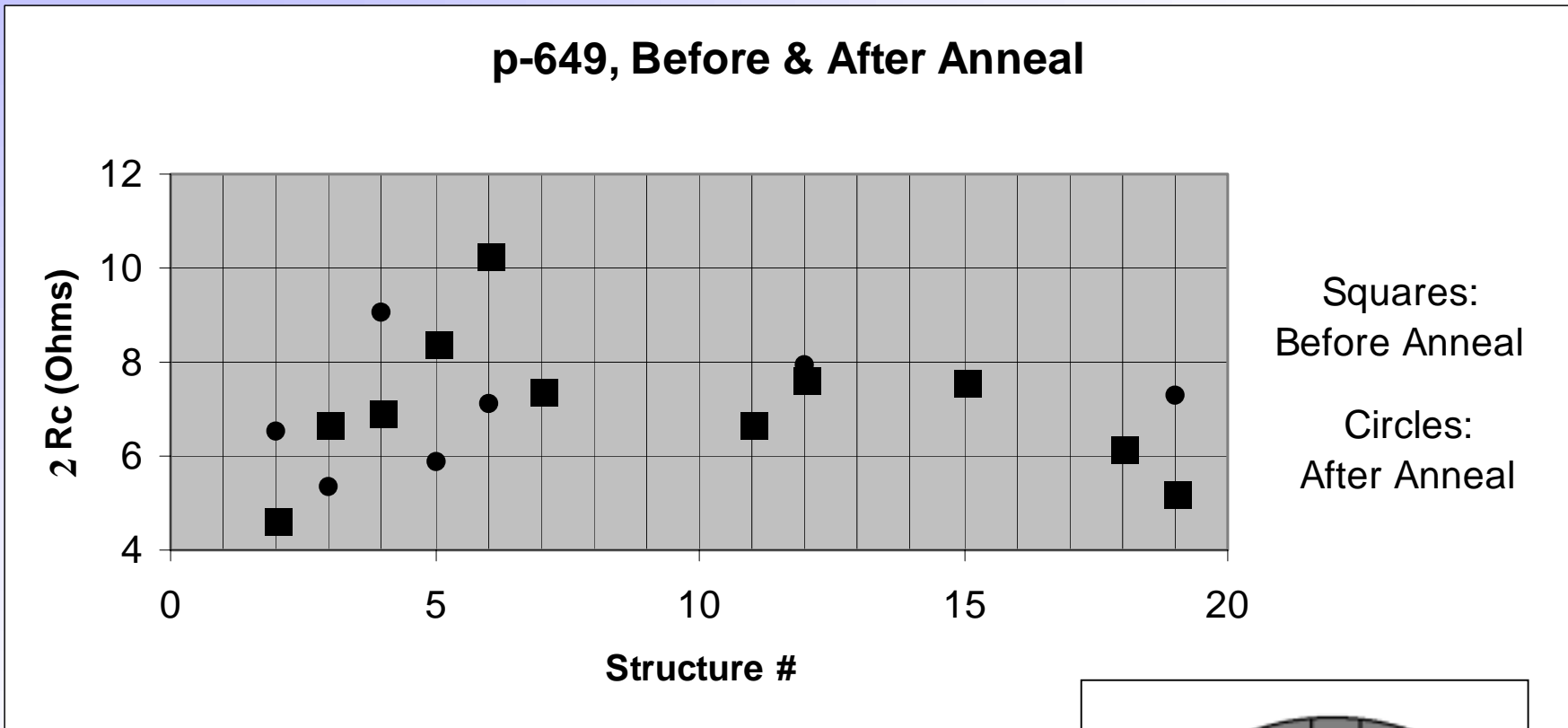
p-673, Before & After Anneal



# P-Contact Resistance (#649)



p-649, Before & After Anneal

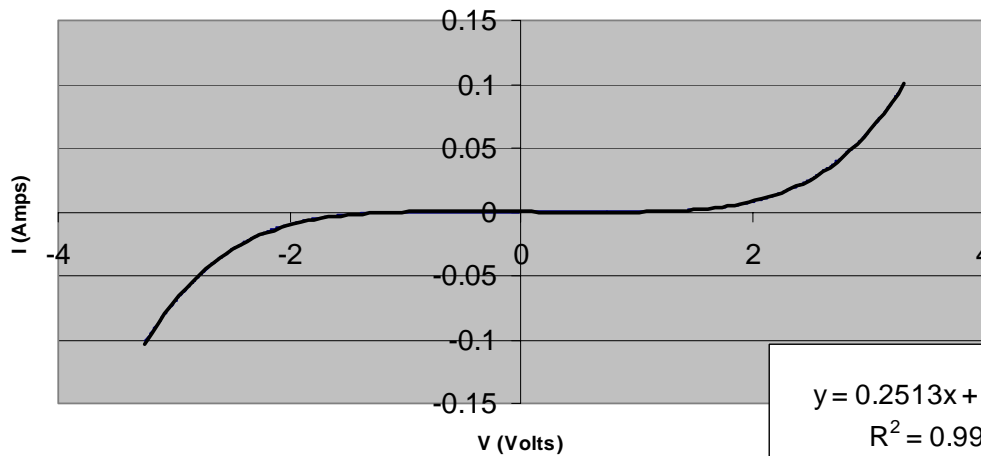


# N-Contact Character



#649, n-3, length-1

$$y = 0.0002x^5 - 5E-05x^4 + 0.0004x^3 - 7E-05x^2 - 0.0007x + 7E-05$$
$$R^2 = 0.9998$$



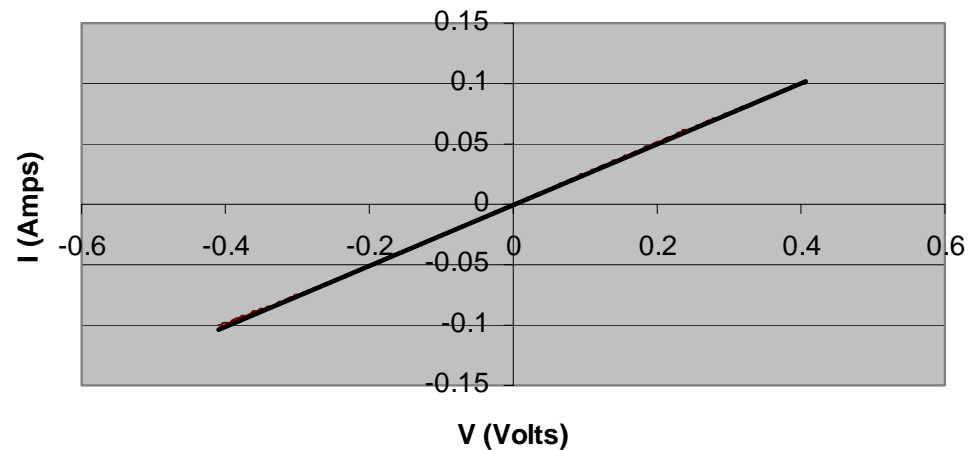
**Before Annealing:**

**→ Not Ohmic (Schottky)**

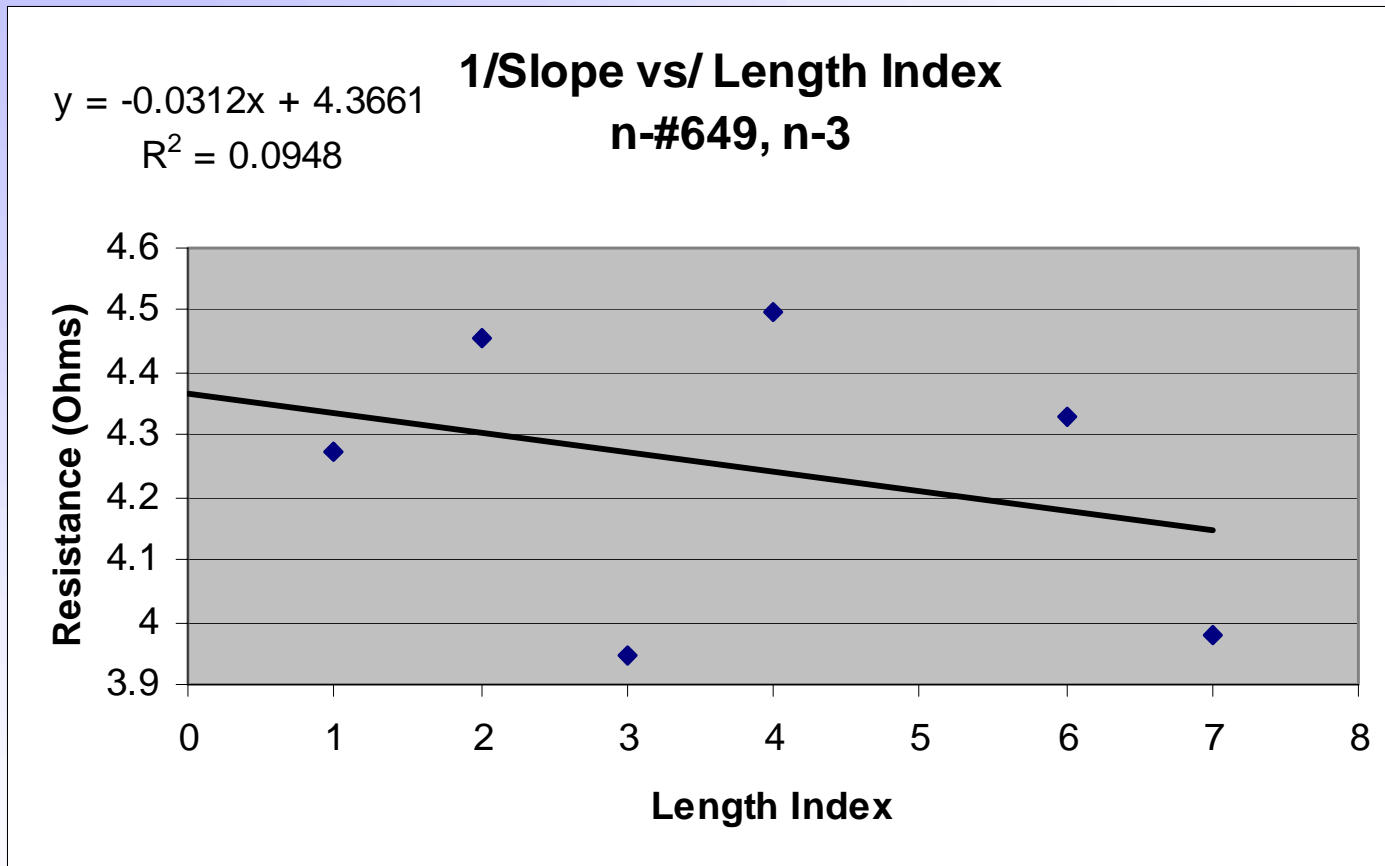
**After Annealing:**

**→ Ohmic**

$$y = 0.2513x + 0.0001$$
$$R^2 = 0.9998$$



# N-Contact Resistance (After Anneal)



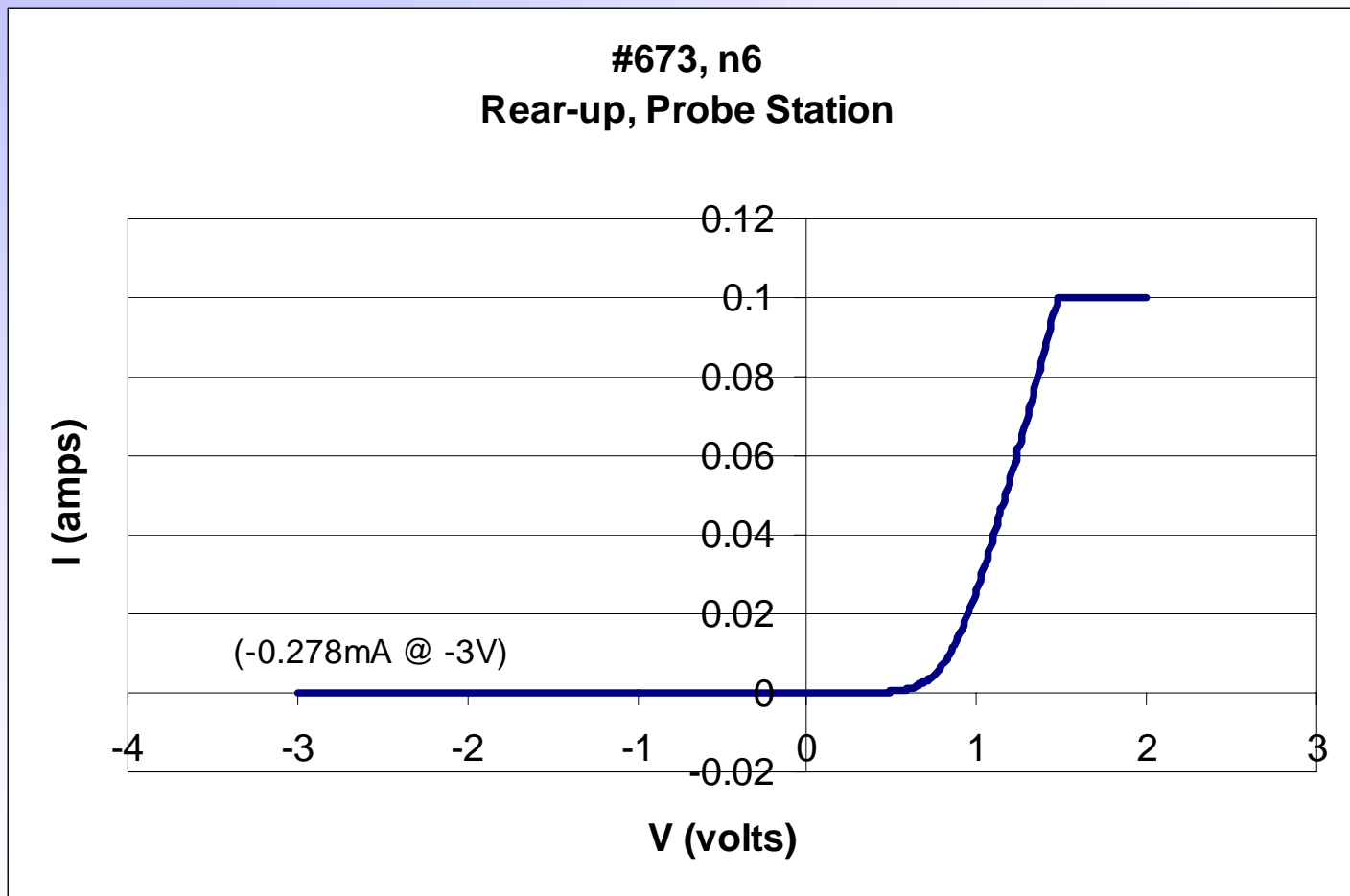
→Not very linear!

# N- and P- Contact Resistance

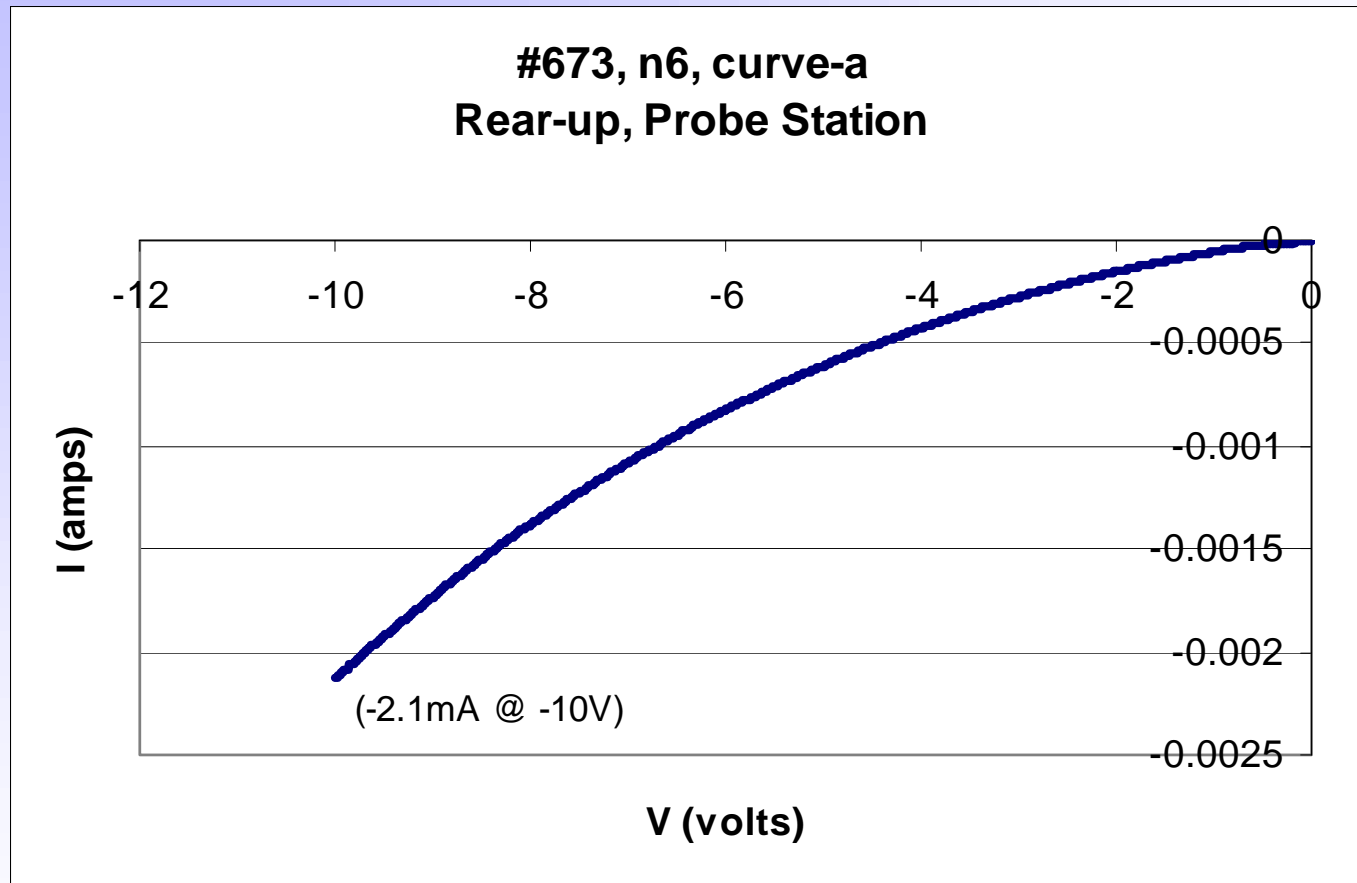


	<b>Resistance: Test Pad (1200 <math>\mu\text{m}^2</math>)</b>	<b>Resistance: Actual Contacts</b>	<b>Resistivity</b>
<b>N - Contact</b>	<b>2.1 <math>\Omega</math></b>	<b>0.36 m<math>\Omega</math></b>	<b>0.00175 <math>\Omega/\mu\text{m}^2</math></b>
<b>P - Contact</b>	<b>4.5 <math>\Omega</math></b>	<b>2.8 m<math>\Omega</math></b>	<b>0.00375 <math>\Omega/\mu\text{m}^2</math></b>

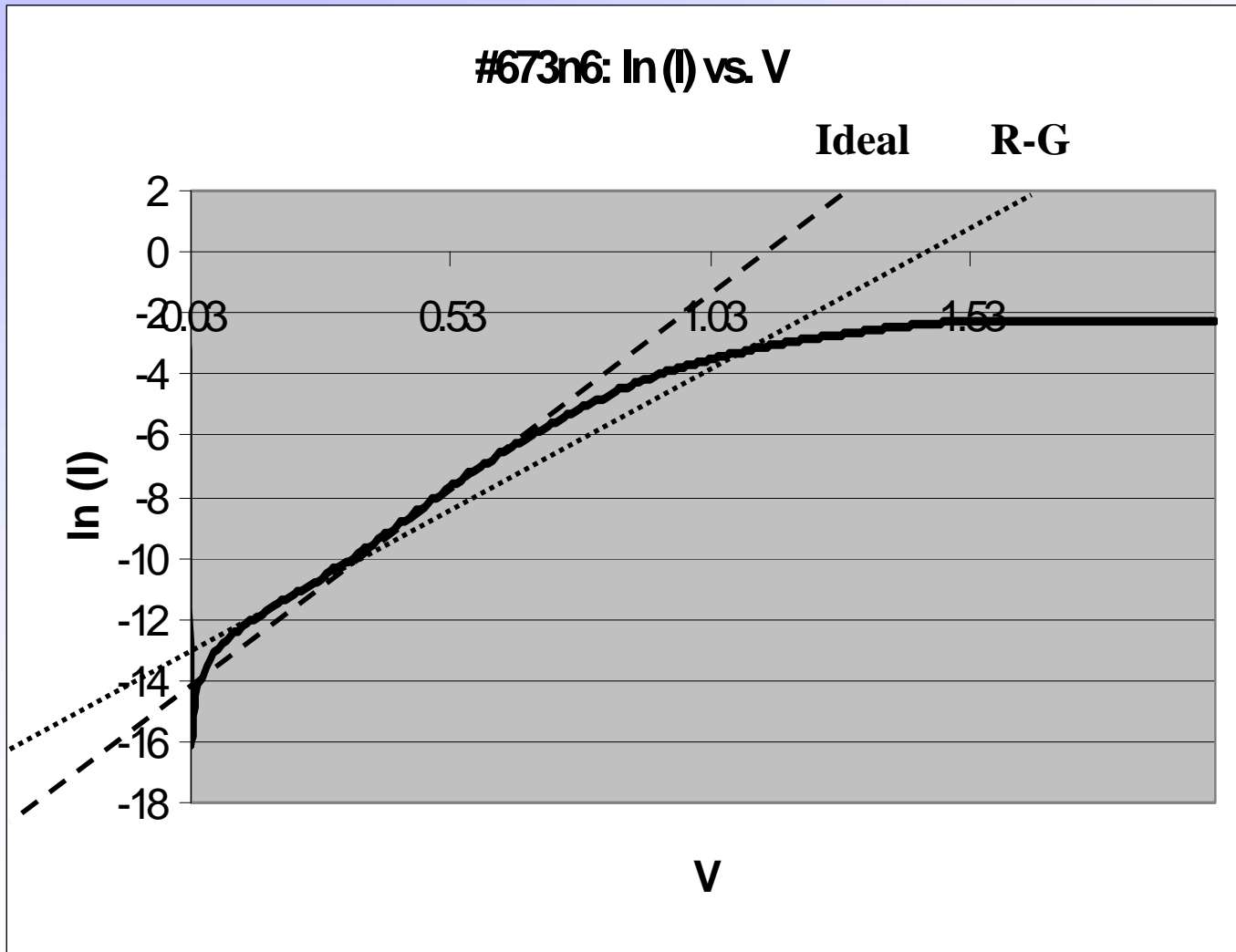
# I-V Characteristics



**(#673 Rectified, #649 Did not...)**



- **Wrong shape (defects?)**
- **Large Current Values**



**Ideal:**

**Slope = 11.4**

**$q/kT = 38.6$**

**$n1 = 3.39$**

**$I_{01} = 0.83\mu A$**

**R-G:**

**Slope = 10.13**

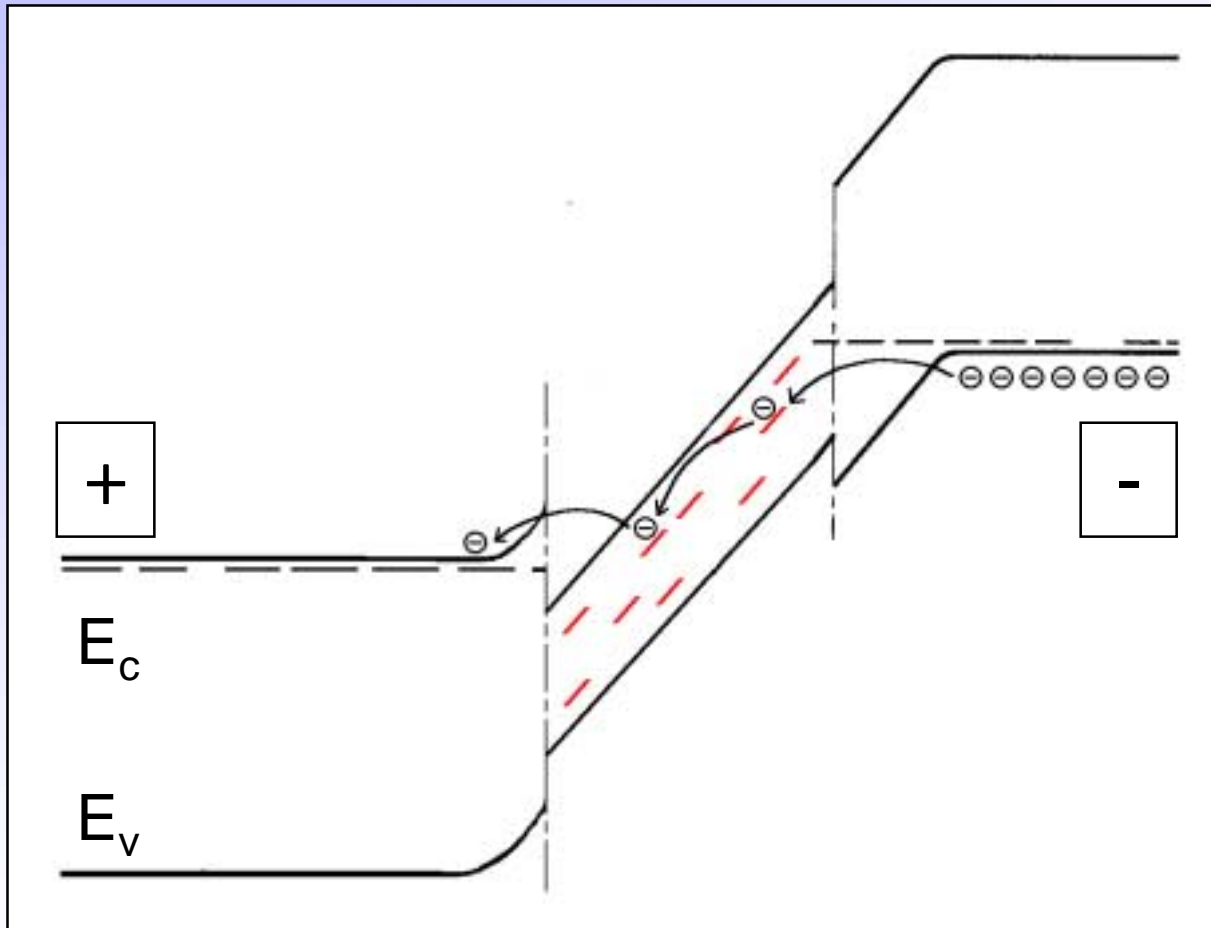
**$q/2kT = 19.3$**

**$n2 = 3.82$**

**$I_{02} = 2.26\mu A$**

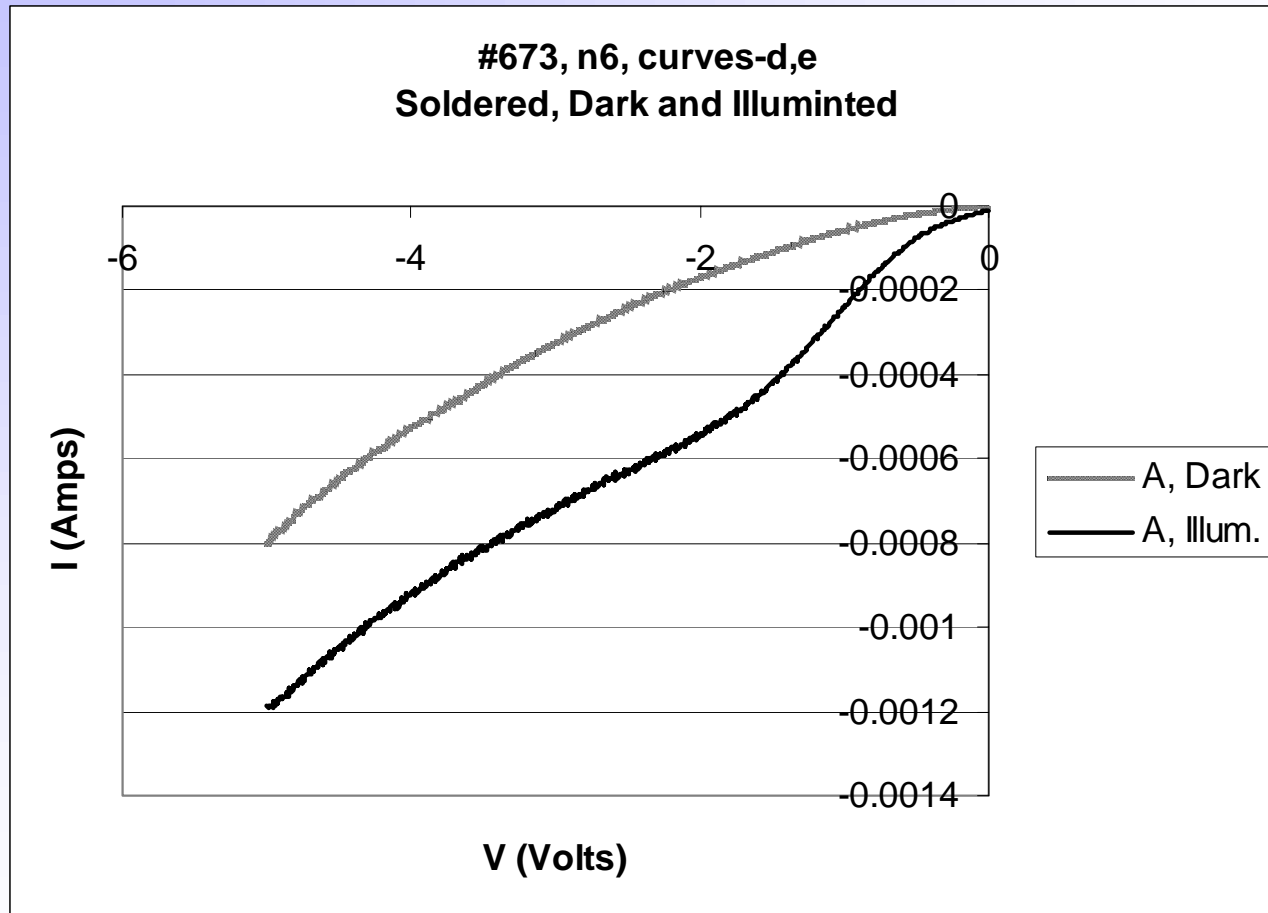
**$I_0 = 3.09\mu A$**





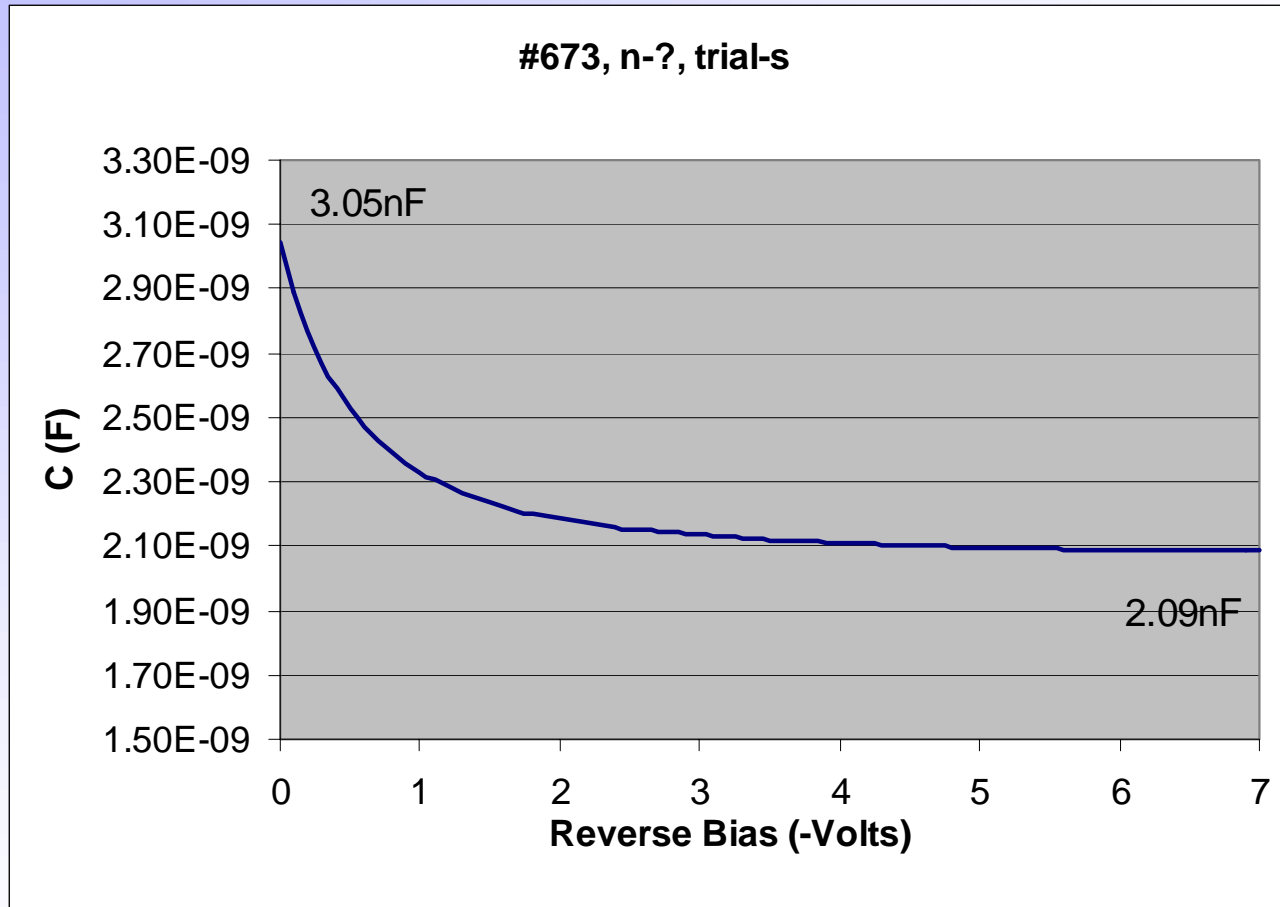
- Defects in the I-layer
- Alternative Transport Mechanism

# I-V Characteristics: Light vs. Dark



→ I-layer not fully depleted at zero bias...

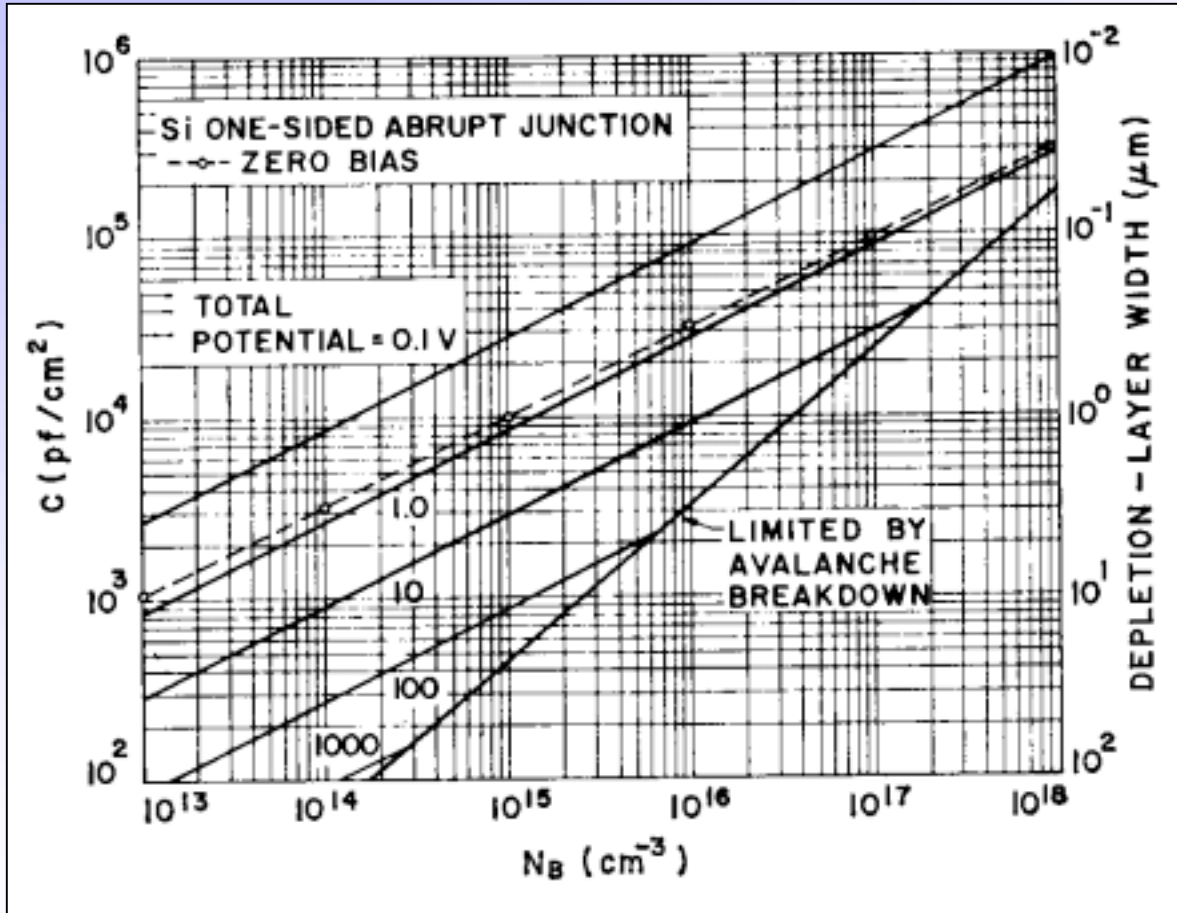
# C-V Characteristics (#673)



**Theoretical  $C \approx 0.40\text{nF}$**

**$\rightarrow$  depletion width  $\approx 0.39\mu\text{m}$**

# Capacitance, $W_D$ , and $N_D$

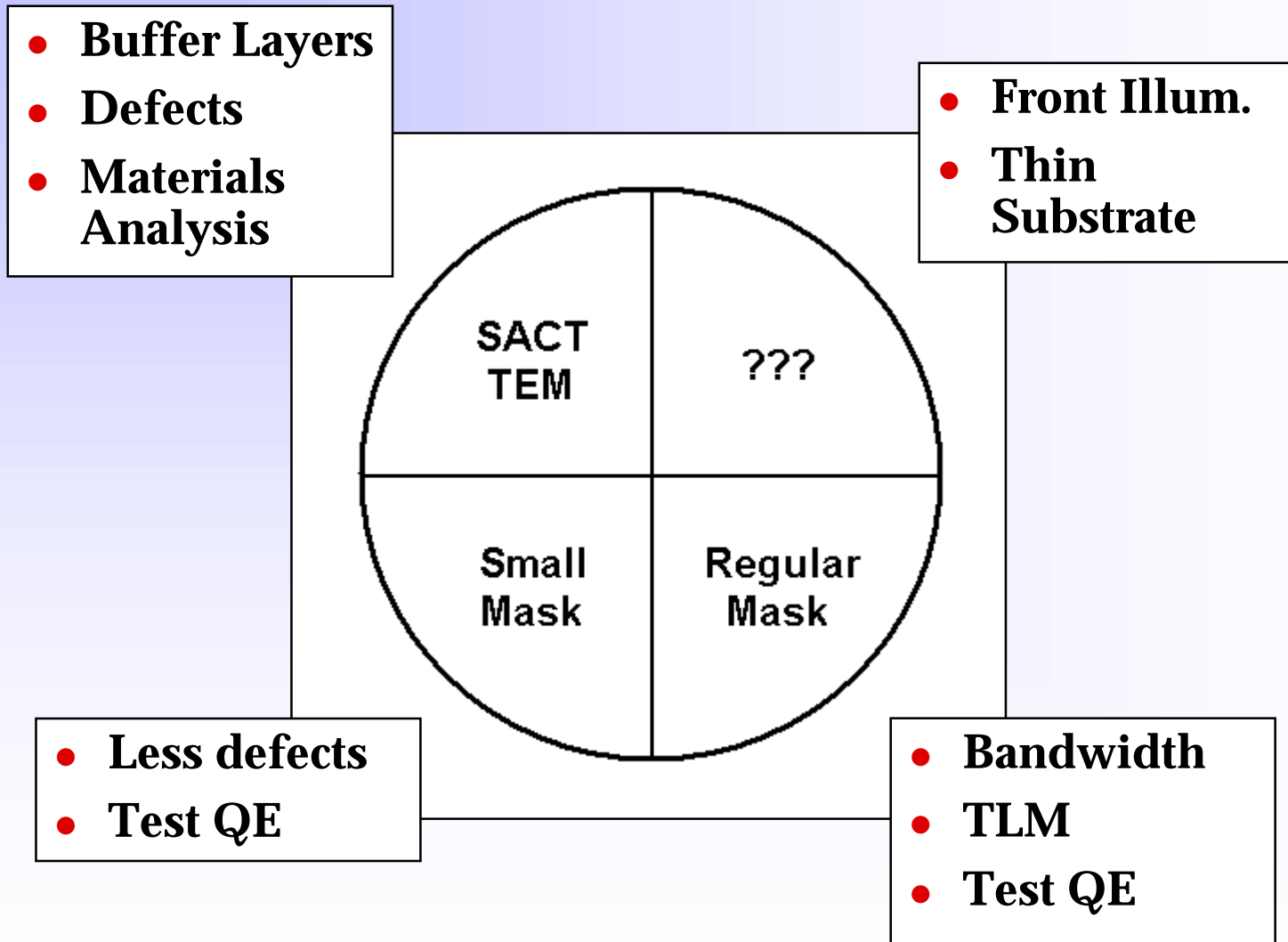


$W_D \approx 0.5\mu\text{m}$   
 $N_D \approx 10^{16}\text{cm}^{-3}$   
 (@ 10V bias)

$W_D \approx 2.0\mu\text{m}$   
 $N_D \approx 10^{15}\text{cm}^{-3}$   
 (@ 5V bias)

(Sze, S. M., Physics of Semiconductor Devices, 1969)

# Future Plans: InGaAs/InAlAs



- **Nd:YAG LASER Testing**
  - **Set-up at Stanford (w/ help from Mike Z.)**
  - **Compliment Faster Device Turn-Around**
  
- **Nitride System: InGaNAs**
  - **Quaternary**
  - **No Graded Buffer**
  - **But, Still Rear-Illuminated**