Developments in test mass and suspension materials for future detectors

S. Reid^{1,} G. Cagnoli¹, D.R.M. Crooks¹, E. Elliffe¹, M.M. Fejer², A. Heptonstall¹, J. Hough¹, P. Murray¹, O. Solgaard², S. Rowan¹, R. Route², P. Sneddon¹, S. Zappe²

¹ University of Glasgow

² Stanford University

Introduction

- To achieve the desired sensitivities of future long-baseline gravitational wave detectors will require a reduction in thermal noise associated with test masses and their suspensions
- Extend research in the development of low dissipation quasimonolithic suspensions, acquired through designing suspensions for GEO 600 and Advanced LIGO, to:
 - develop ultra-low thermal noise suspensions for 'GEO-HF' capable of sustaining high optical powers (room temperature)
 - develop ultra-low thermal noise suspensions for EGO and equivalent 3rd generation detections (cryogenic temperatures)





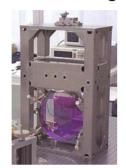


Suspension technology status

current detectors eg:





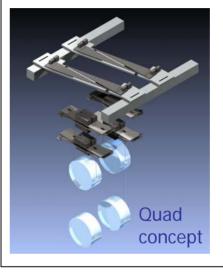


Initial LIGO
Wire loop.
Arm length: 4 km.





advanced detectors



e.g. Advanced LIGO
Quadruple stage.
Sapphire/silica.
Ribbons/fibres.
Arm length: 4 km.

being designed

operational

current research



future detectors





e.g. GEO-HF, EGO, others?
Silicon suspension technology.

- Studies of:
 - fabrication of, and dissipation in silicon suspension elements
 - intrinsic dissipation in bulk silicon
 - fabrication and dissipation of monolithic silicon pendulums

Challenges for future detectors - why silicon? #1

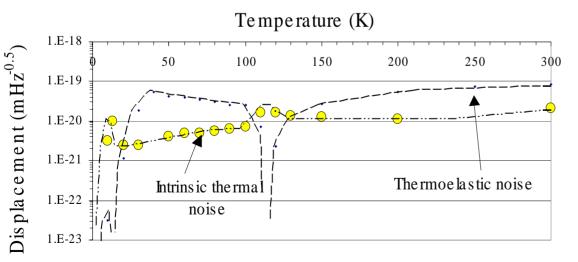
- To improve shot noise limited sensitivity, future detectors may require higher levels of laser power than currently used
 - Require mirror substrates capable of sustaining high thermal loads whilst maintaining optical figure
 - Thermally induced deformation of mirror surface is proportional to α/k_{th} [Winkler *et al.*, 1991].
 - α = substrate expansion coefficient
 - k_{th} = substrate thermal conductivity
 - Would like a substrate material for which this figure of merit is minimised
- In addition, further reductions in test mass and suspension thermal noise are required
- Possible material meeting these requirements is silicon
- GEO considered silicon mirrors Circa early 90's at that time purchased substrates polished by Zeiss - but laser/diffractive technology not mature at that time
 - Over past few years re-visiting this incorporating recent developments





Challenges for future detectors - why silicon? #2

- Two relevant types of mechanical dissipation:
 - "Intrinsic" dissipation (eg: due to point defects or line dislocations)
 - Thermoelastic dissipation, associated with temperature fluctuations throughout the mass (depends on fundamental material properties)
- Silicon can have low intrinsic dissipation but thermal noise at low frequencies dominated by thermoelastic noise
- Both thermoelastic and intrinsic thermal noise may be reduced by cooling:



Calculated intrinsic thermal and thermoelastic noise @ 10 Hz in a single silicon test mass, sensed with a laser beam of radius ~ 6 cm

- Thermoelastic noise is proportional to α and should vanish at T ~120 K and ~18 K where α tends to zero
- Intrinsic thermal noise exhibits two peaks at similar temperatures
- Silicon may allow significant thermal noise improvements at low temperatures but material properties need further study



In more detail

From Braginsky et al:

$$x^{2}(\omega) = \frac{8}{\sqrt{2\pi}} \alpha^{2} (1 + \sigma)^{2} \frac{k_{b} T^{2}}{\rho c} \frac{a^{2}}{r_{0}^{3}} \frac{1}{\omega^{2}}$$

- (1) Need values for $\alpha(T)$, C(T), $K_{th}(T)$
- (2) Formula is valid for $\omega >> a^2/r_0^2 \sim 1/\tau$

$$x^{2}(\omega) = \text{Constant} \quad \frac{\alpha^{2} T^{2}}{C} \frac{1}{r_{0}} \frac{a^{2}}{r_{0}^{2}} \frac{1}{\omega^{2}}$$

$$= \text{Constant} \quad \frac{\alpha^{2} T^{2}}{C} \frac{1}{r_{0}} \frac{1}{\omega \tau} \frac{1}{\omega}$$

 $\alpha = \text{coefficient of thermal expansion}$

 σ = Poisson's ratio

 $\rho = density$

C = specific heat capacity

 $a^2 = K_{th}/\rho C$: K_{th} = thermal conductivity

 r_0 = beam radius at which intensity drops to 1/e

 ω = angular frequency

Following classical thermo-elastic damping - more generally replace $\frac{1}{\omega \tau}$ by $\frac{\omega \tau}{1+\omega^2 \tau^2}$

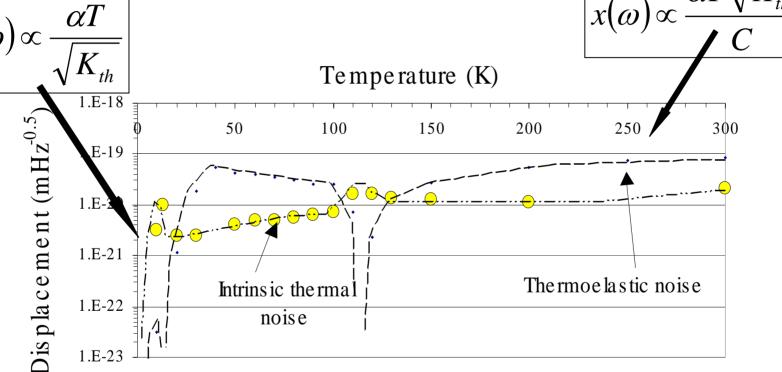






Figures of merit in different regimes

From Braginsky et al:



Calculated intrinsic thermal and thermoelastic noise @ 10 Hz in a single silicon test mass, sensed with a laser beam of radius ~ 6 cm





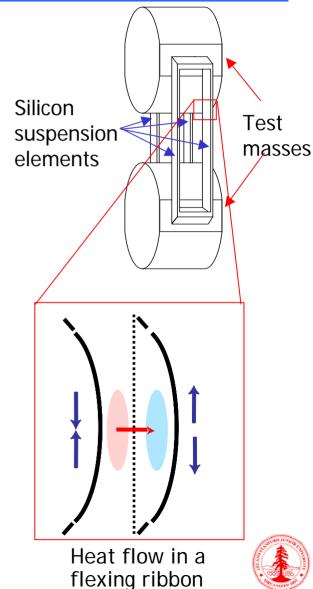
From Touloukian, K_{th} of silicon can vary significantly, especially at low temperatures, depending on doping

Dissipation in silicon suspension elements

Thermoelastic dissipation, $\phi_{th}(\omega)$, is associated with the flexing of thin suspension elements [see,eg: Nowick and Berry]

$$\phi_{th}(\omega) = \frac{E\alpha^2 T}{\rho C} \frac{\omega \tau}{1 + \omega^2 \tau^2} \qquad \tau = \frac{1}{2\rho f_{char}} \qquad f_{char} = \frac{\pi K_{th}}{2\rho C t^2}$$

- These provide a convenient means to study:
 - (a) thermoelastic dissipation and its dependence on material properties and temperature
 - (b) other sources of dissipation associated with suspension elements eg surface effects





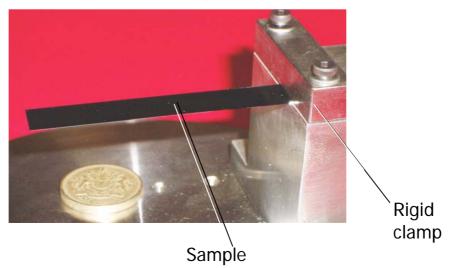


Silicon suspension elements

- Initial samples have been fabricated by:
 - machining from bulk pieces of silicon by a commercial vendor



etching from silicon wafers by collaborators at Stanford University

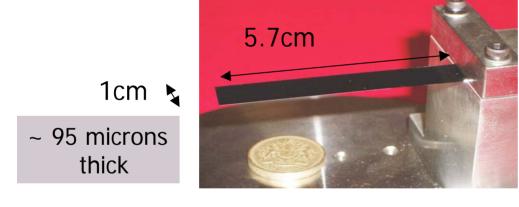






Experimental measurements

- Set of samples fabricated with varying properties and dimensions:
 - 1 x 10⁻³ Ohm-cm to >100 Ohm-cm
 - ~40 microns thick to ~100's microns thick
- Measurements in progress on first etched sample:



P-type doping (Boron), Resistivity = 10-20 Ohm-cm

- Resonant modes of samples excited using an electrostatic drive
- Sample displacement monitored using shadow sensor
- Measure rate of decay of the mode amplitudes, from which mechanical dissipation, $\phi(\omega_0)$ can be determined. For any mode of amplitude A, and frequency ω_0 , $A = A_0 e^{-\phi(\omega_0)\frac{\omega_0 t}{2}}$

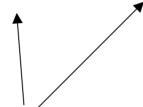


Experimental measurements

Measured dissipation is the sum of dissipation arising from a number of sources:

$$\phi_{meas}(\omega) = \phi_{thermoelastic}(\omega) + \phi_{bulk}(\omega) + \phi_{surface}(\omega) + \phi_{gas}(\omega) + \phi_{clamp}(\omega) + \phi_{other}(\omega)$$







calculate from silicon material properties

measurements of samples of varying surface to volume ratios should allow estimates measurements in vacuum - <10⁻⁵ Torr

rigid clamp holding thick end of sample

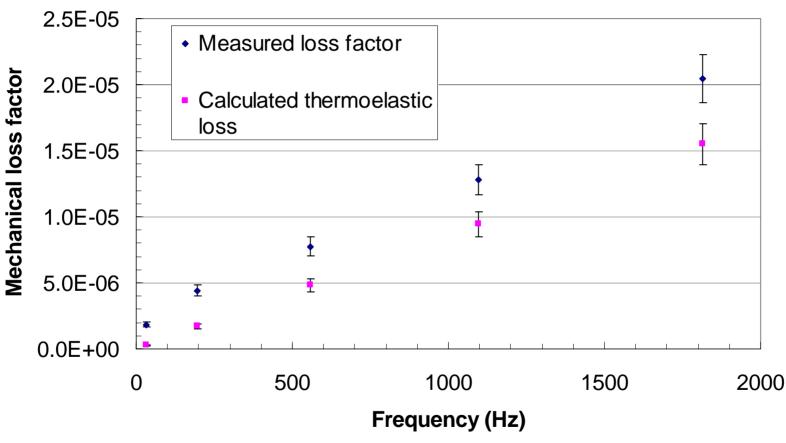






Results

Measured loss factor for first 5 resonant modes:



- Consistent with mostly thermo-elastic loss 'excess' loss tbd
 - Work ongoing cryostat commissioned and cooled to 78K

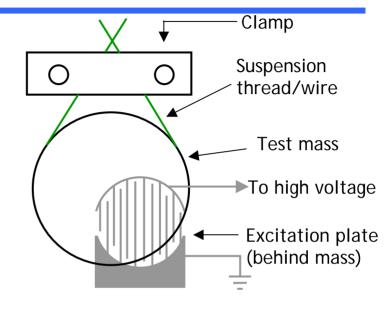




Studies of silicon as a test mass substrate

- Preliminary room T measurements made of mechanical dissipation of bulk silicon samples suspended on silk thread or wire loops
 - Internal resonant modes of the samples excited; decay of mode amplitude measured





Schematic diagram of front view of suspended test mass.

 Dissipation of two silicon samples of identical geometry, supplied by Stanford, was measured over a range of frequencies.

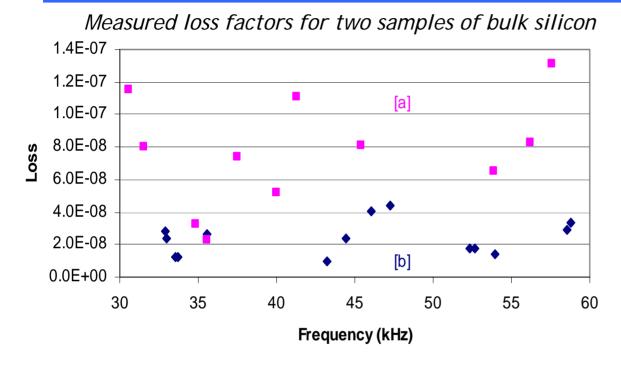




Silicon samples cut along different crystal axes, [111] and [100]. The [111] sample was boron-doped.



Results for silicon at room temperature



Sample [b] typically showed lower dissipation

Sample [a]: [100] cut, nominally undoped

Sample [b]: [111] cut, boron doped

Reason for difference seen in measured loss factors (eg crystalline orientation of the sample, the dopant, or some other reason) is as yet unknown - under investigation

- Lowest loss obtained so far = $(9.6 + /- 0.3) \times 10^{-9}$
- Comparable with the lowest loss factors measured at room temperature
 - Recall, varying dopant concentrations can vary the thermal conductivity of silicon.
 - This can impact both levels of thermoelastic dissipation and mirror figure distortion under thermal loads - requires further study.



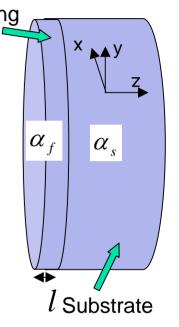


Mechanical dissipation from coatings

- Research with LSC colleagues suggests that adding a typical ion-beam-sputtered (IBS) dielectric mirror coating Coating to a fused silica test mass with a loss of 5 x 10-8 can increase the test mass thermal noise by 13 % or more.
- For future detectors it is vital to reduce, or mitigate the effects of, coating dissipation.
- Potential sources of loss (calculation and expt):
 - Dissipation intrinsic to the coating materials (defects, vacancies etc?)
 - Thermoelastic damping (see Fejer et al, grqc/0402034v1 Phys Rev D, resulting from the different thermal and elastic properties of the coating and the substrates
 - In both cases resulting thermal noise level depends on relative thermal and elastic properties of coating and substrate
 - It follows that the optimum coating for a fused silica or sapphire mass may not be the ideal choice for a silicon mass







Mechanical dissipation in coatings (cont^d)

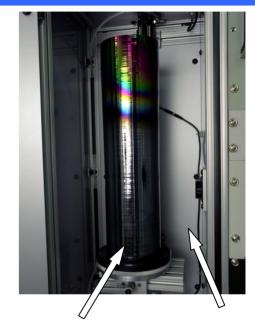
- Diffractive coatings:
 - If one wants to use silicon as a diffractive optic, either:
 - (a) a diffraction grating can be etched on to the surface of the test mass onto which a coating is applied (Institute for Applied Optics, University of Jena);
 - (b) the test mass can be coated, and a diffraction grating etched into the coating surface (Lawrence Livermore National Laboratories).
 - Developing collaborations with (a) through colleagues in Hannover, and with (b) through Stanford, to investigate the mechanical dissipation associated with such coatings (room and cryo)
 - Experiments in progress (see talk in configurations session by Alexander Bunkowski) and planned in Glasgow investigating use of diffractive topologies



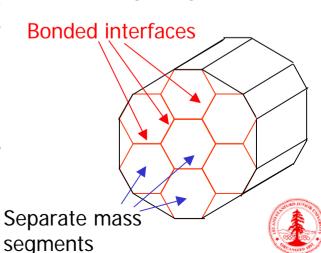


A problem of size

- For 3rd generation detectors, test masses of >50 kg are desirable, to minimise the effects of radiation pressure (see Warren's talk)
- Silicon ingots of 400 mm diameter and 450 kg mass have been manufactured, but are of an aspect ratio which is not optimal for use as a test mass.
- A solution to this could be to use composite test masses, where smaller pieces are joined together without introducing significant excess mechanical dissipation.
- A composite mass could look something like the schematic shown, the adjoining faces possibly joined by silicate bonding.
- New apparatus in Glasgow is currently being assembled to measure dissipation in larger masses (~40-50kg)



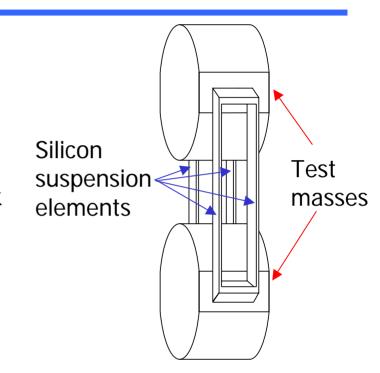
Silicon ingot in growth furnace





Research goals

- Aim to investigate:
 - thermoelastic dissipation as a function of T
 - effect of surface treatment/ fabrication technique on dissipation in thin samples
 - optimal geometry for suspension elements
 - internal dissipation of doped/un-doped bulk silicon as a function of temperature
 - effectiveness of techniques for reducing coating dissipation
 - dissipation due to aspects of test mass design related to use as diffractive optics
 - construction of composite test masses of low dissipation
- Perform a trade-off between the use of silicon and other materials







 The overall goal of the programme is to develop low dissipation suspensions suitable for GEO-HF and possible 3rd generation detectors.

