

 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	DRWG NO. REV GID E1100391-v2
	SHEET 1 OF 1
	ASSEMBLY NO: D1003205-v2

OVERALL BILL OF MATERIALS

TITLE: ALIGO SR3 HR-AR BAFFLE ASSEMBLY

	APPROVALS:	DATE:	REV	DCN NO.	BY	CHECK	DCC	DATE
DRAWN / AUTHOR:	CIT, LCA	16-Apr-12	v2	E1100313	TN			
CHECKED:								
APPROVED:								
DCC RELEASE								

ITEM #	SR3-HR (H2)	SR3-HR (H1/L1)	SR3-AR (H2)	SR3-AR (H1/L1)	PART NUMBER	REVISION	DESCRIPTION	MATERIAL
1	1	0	1	0	D1100116	v2	ALIGO SR3 HR-AR BAFFLE BACKPLATE	6061-T6 Al
2	1	1	0	0	D1003173	v2	ALIGO SR3 BAFFLE PLATE	18 GAUGE 304 SSSL
3	2	2	2	2	D1003172	v2	ALIGO SR3 BAFFLE VERTICAL SUPPORT	6061-T6 Al
4	1	1	1	1	D1003240	v2	ALIGO SR3 BAFFLE TOP PLATE	6061-T6 Al
5	14	14	14	14	BU-2008-N	-	BUTTON HEAD SOCKET CAP SCREW, 1/4-20 x 1/2" L	18-8 SSSL
6	16	16	17	17	WF-25	-	FLAT WASHER 1/4 SCREW SIZE	18-8 SSSL
7	4	4	4	4	C-2022-N	-	SOCKET HEAD CAP SCREW, SHC, 1/4-20 x 1.375" L	18-8 SSSL
8	2	2	3	3	BU-2016-N	-	BUTTON HEAD SOCKET HEAD CAP SCREW, 1/4-20 x 1" L	18-8 SSSL
9	0	1	0	1	D1100423	v2	ALIGO SR3 HR-AR_H1-L1 BASE	6061-T6 Al
10	0	0	1	1	D1101826	v2	ALIGO SR3 BAFFLE PLATE	18 GAUGE 304 SSSL
11	0	0	1	1	D1100021	v2	ALIGO SR3 BAFFLE SUPPORT BEAM	6061-T6 Al
12	0	0	2	2	FA-2008-N	-	FLAT HEAD SOCKET CAP SCREW, 1/4-20 x 1/2" L	18-8 SSSL