

8 7 6 5 4 3 2 1

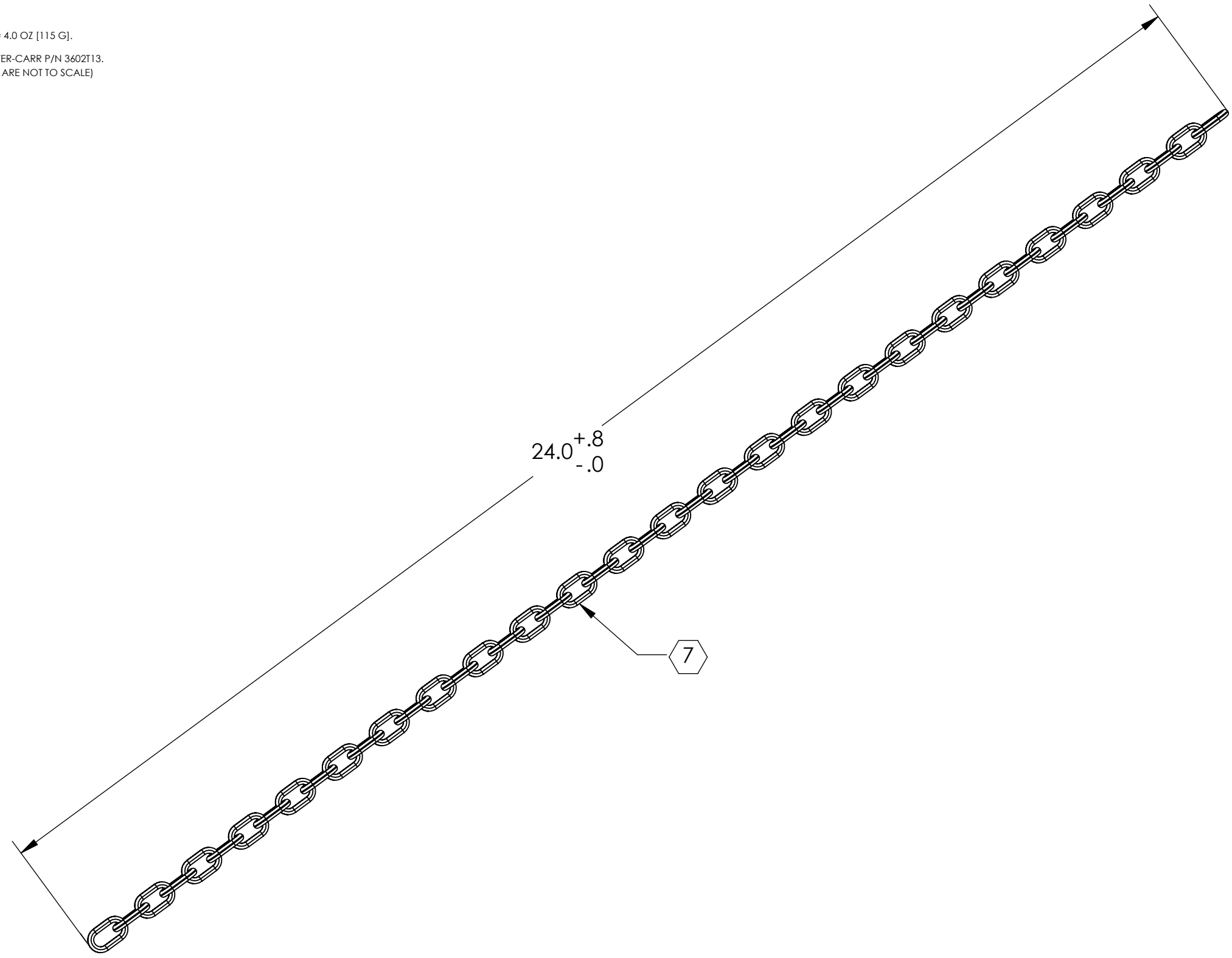
NOTES CONTINUED:

5. BAG AND TAG PARTS SEPARATELY WITH THEIR DRAWING PART NUMBER, REVISION, AND SERIAL NUMBER. SERIAL NUMBERS START AT 001 (UNLESS OTHERWISE SPECIFIED) FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY.
 EXAMPLE:
 DXXXXXX-vY
 S/N-001

6. APPROXIMATE WEIGHT = 4.0 OZ [115 G].

7. MAKE FROM McMASTER-CARR P/N 3602T13.
 (CHAIN LINKS SHOWN ARE NOT TO SCALE)

REV.	DATE	DCN #	DRAWING TREE #
v1	05/25/2011	E1100351-v1	-
-	-	-	-
-	-	-	-



D1100988.dwg LIGO TMS SEISMIC SAFETY STOP CHAIN, PART PDM REV: X-000, DRAWING PDM REV: X-002

A B C D

A B C D

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		ADVANCED LIGO		LIGO TMS SEISMIC SAFETY CHAIN, 24 IN.	
TOLERANCES: .XX ± .01 .XXX ± .005		MATERIAL N/A		SUB-SYSTEM AOS		DESIGNER M. MILLER 25 MAY 2011	
ANGULAR ± 1.0°		FINISH N/A μinch		NEXT ASSY D10001781		DRAFTER M. MILLER 5/25/2011	
						SIZE DWG. NO. B D1100988	
						REV. v1	
						SCALE: 1:2 PROJECTION: SHEET 1 OF 1	

8 7 6 5 4 3 2 1