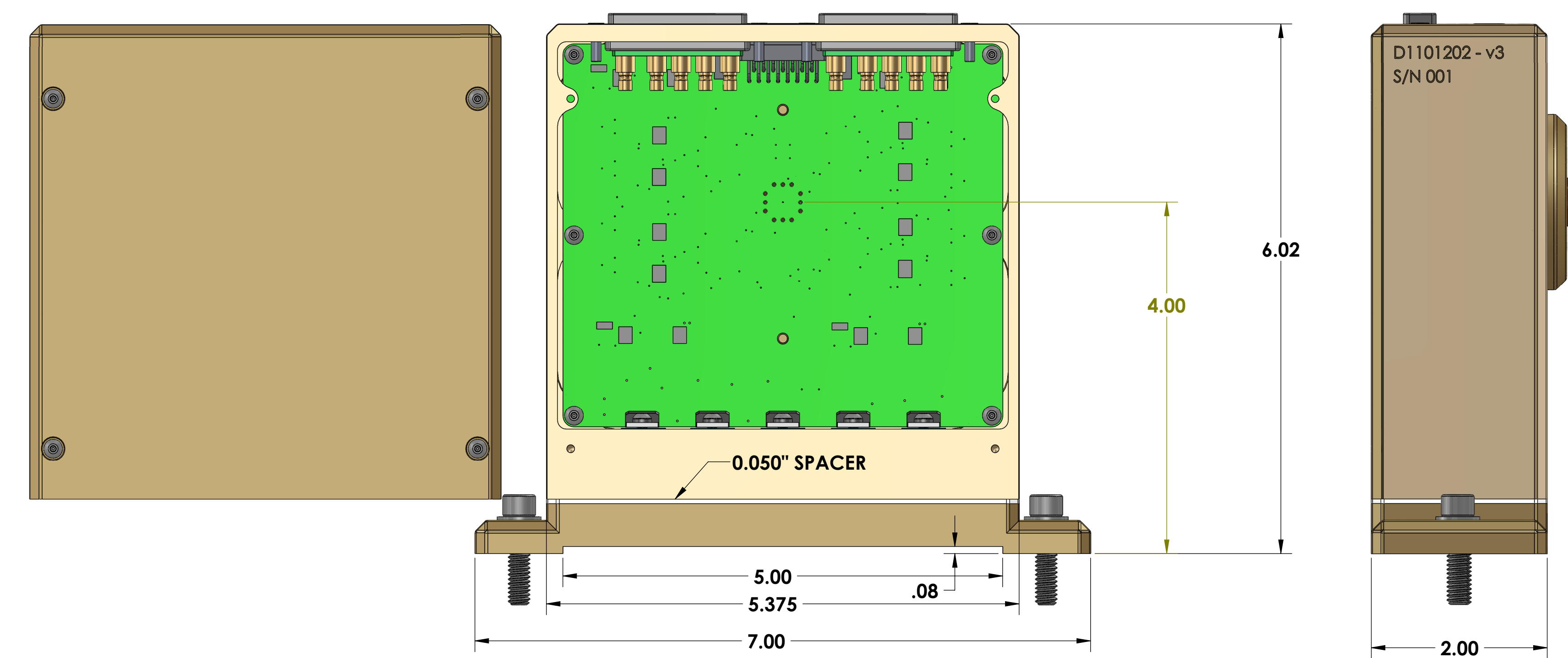
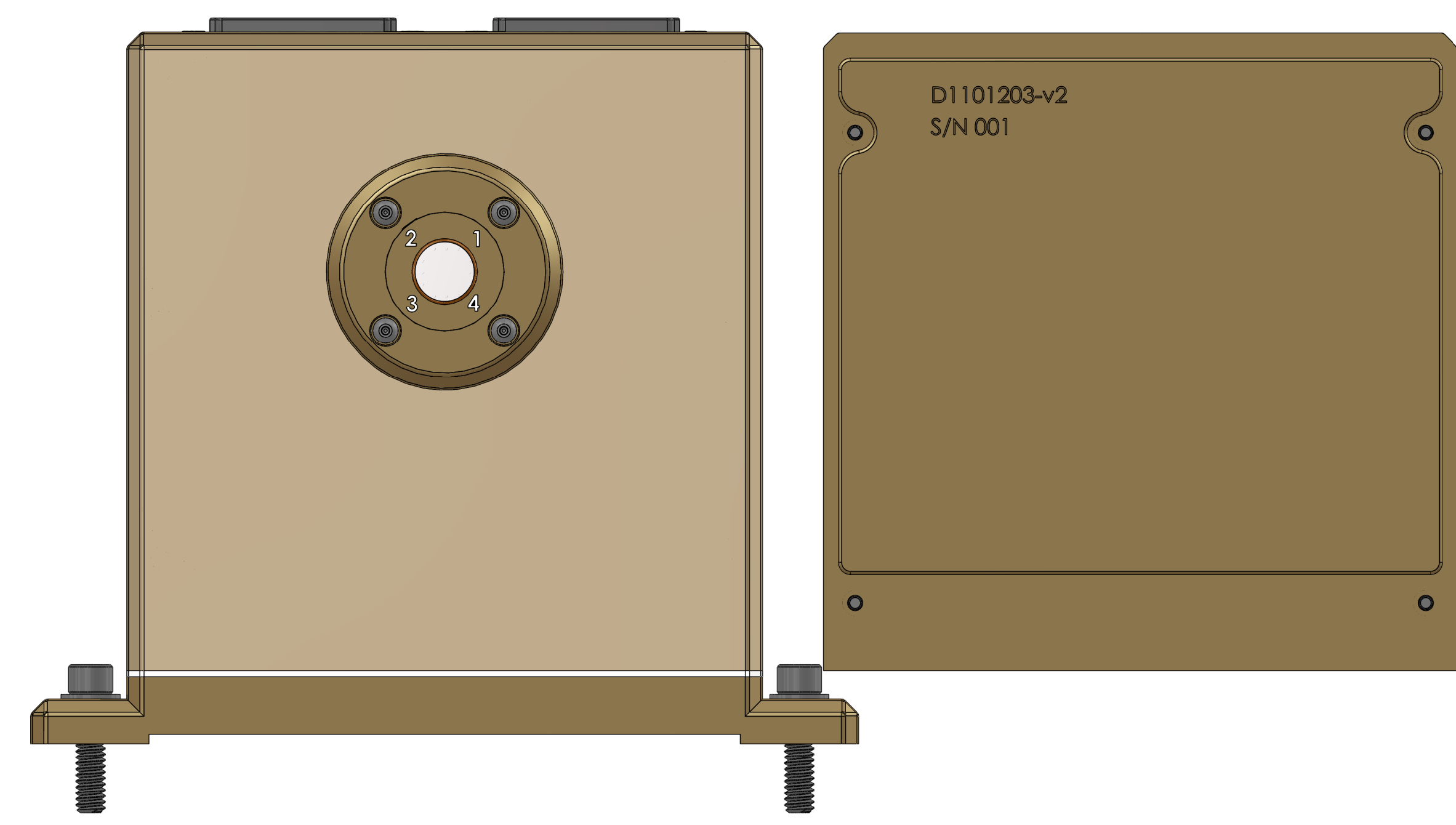
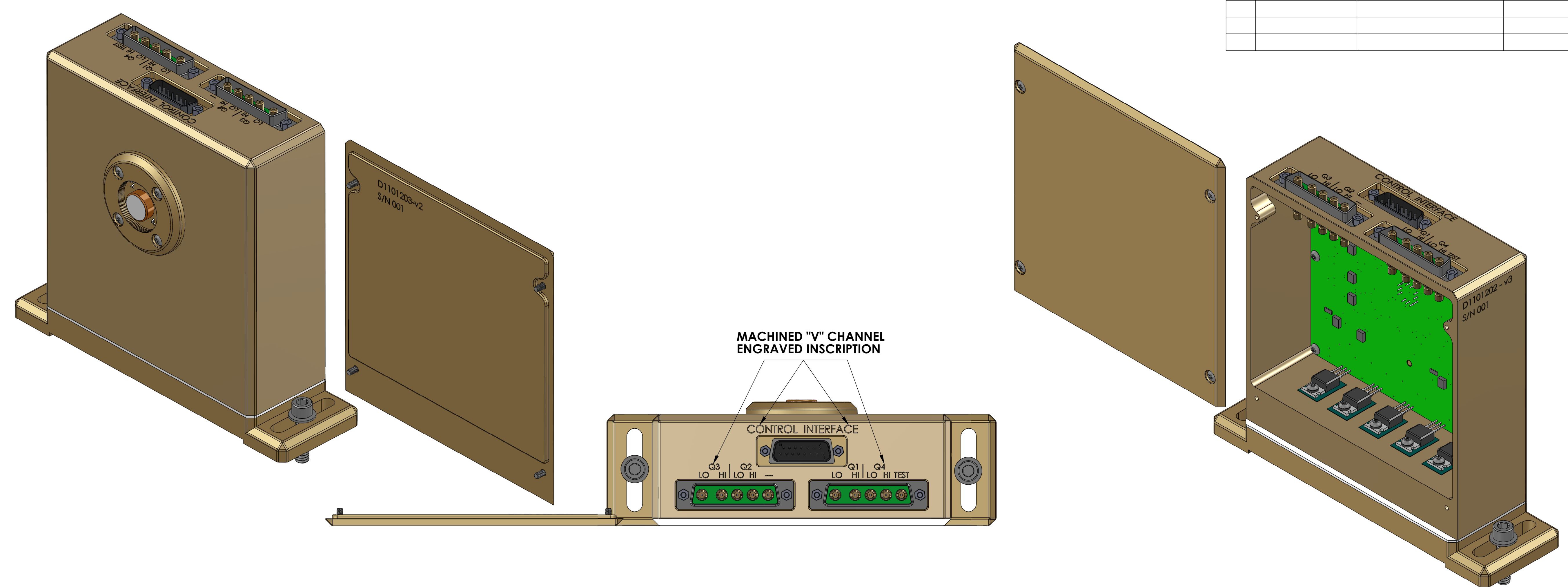
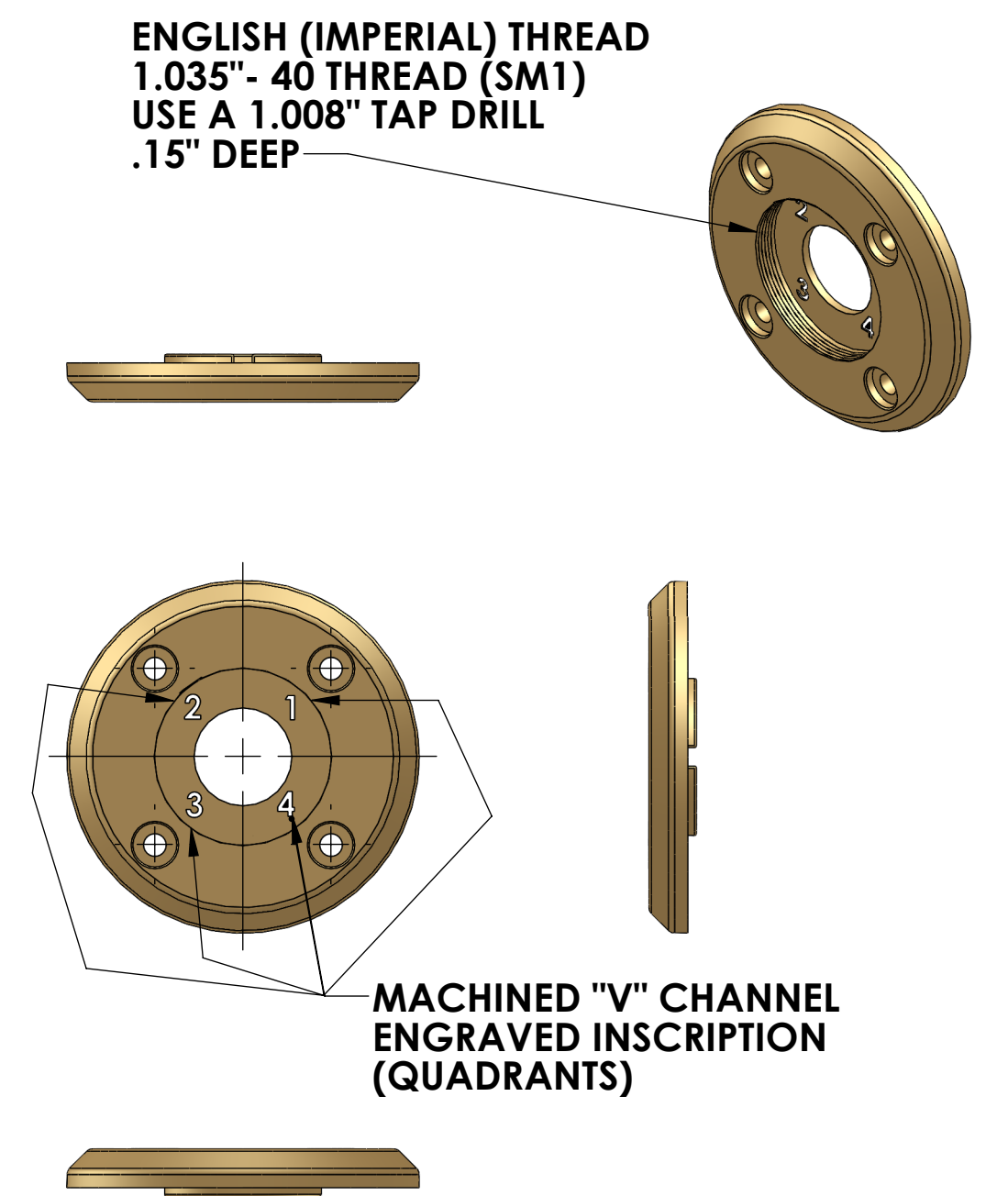
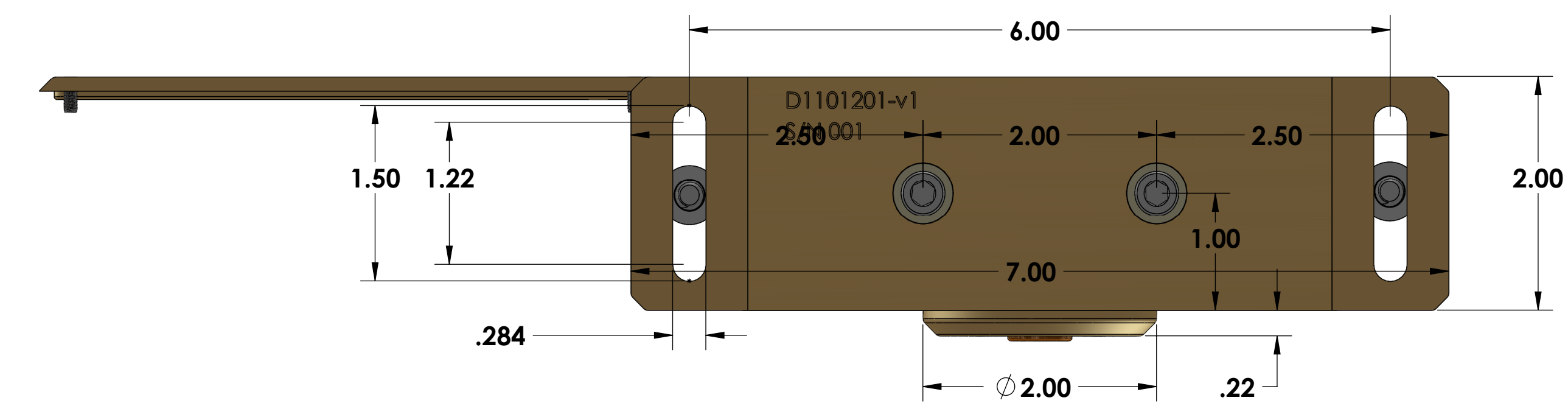
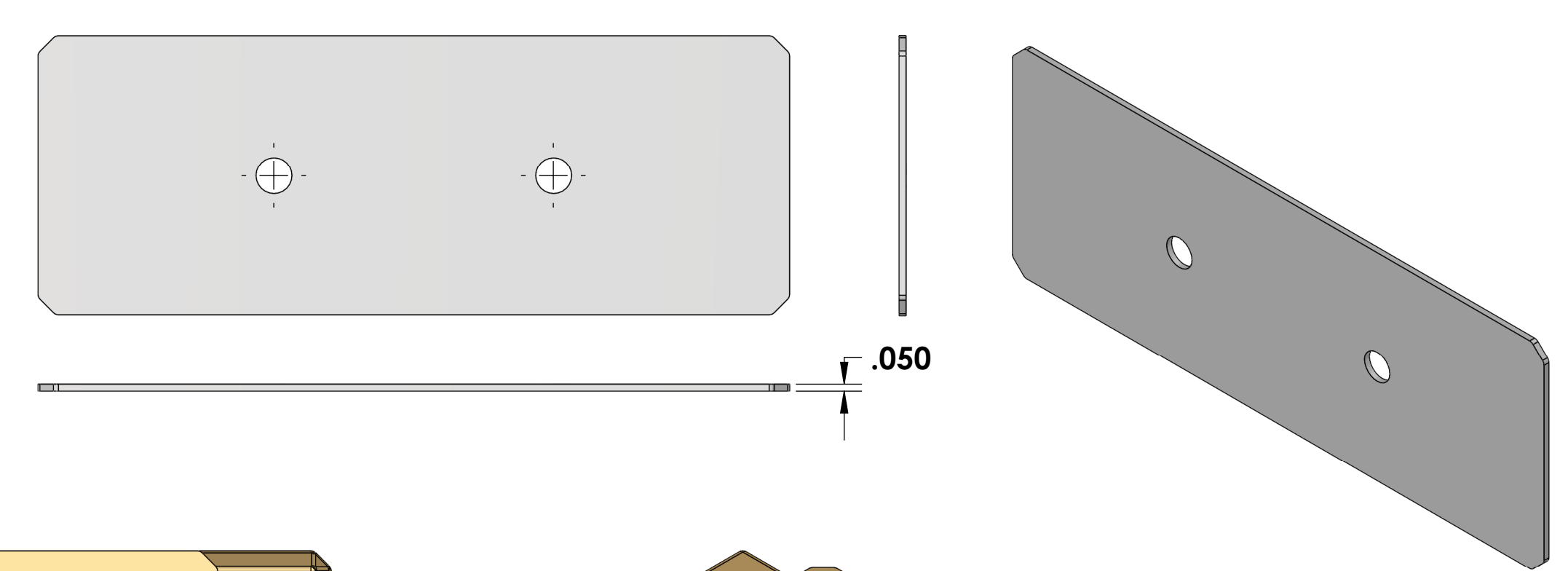


- NOTES CONTINUED:
- SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR TYPE IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS. UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N-XXX
  - APPROXIMATE WEIGHT = X.XXX LB.
  - MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364
  - ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
  - ALL HOLE HOLES TO BE PREPARED ACCORDING TO EMHART HOLE-COIL PRODUCT CATALOG, HC2000-REV.4
  - ALL HOLE HOLES TO BE INSTALLED BY LIGO PERSONNEL AFTER DELIVERY OF FINISHED PARTS. USE WIRING AND THREADED INSERTS.
  - ALL MATERIAL IS TO BE VIRGIN MATERIAL (I.E. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.
  - SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER, FREE FROM SCRATCHES OR GOUGES.
  - PART WILL BE PORCELAIN COATED PER LIGO SPECIFICATION E1000088. AFTER FABRICATION, THE INDICATED HOLES WILL BE RE-DRILLED PRIOR TO PORCELAIN COATING TO APPROXIMATELY 2.5-3X HOLE DIAMETER CENTERED ON BOTH SIDES OF THE HOLE.
  - DIMENSIONS APPLY BEFORE PORCELAIN COATING UNLESS SPECIFIED.
  - BEND RADIUS UNLESS OTHERWISE NOTED. THE BEND RADIUS SHOULD BE THE MINIMUM REQUIRED TO FORM WITHOUT CRACKING OR RESQUIRING ADDITIONAL WORK WHEN FORMING. IN PARTICULAR SHEET METAL IS TO BE PORCELAIN COATED. THE BEND RADIUS SHALL BE A MINIMUM OF .12" OUTSIDE RADIUS OF BEND UNLESS OTHERWISE NOTED.
- NOTES 9, 10, 13, 14 and 15 DO NOT APPLY TO THIS PART

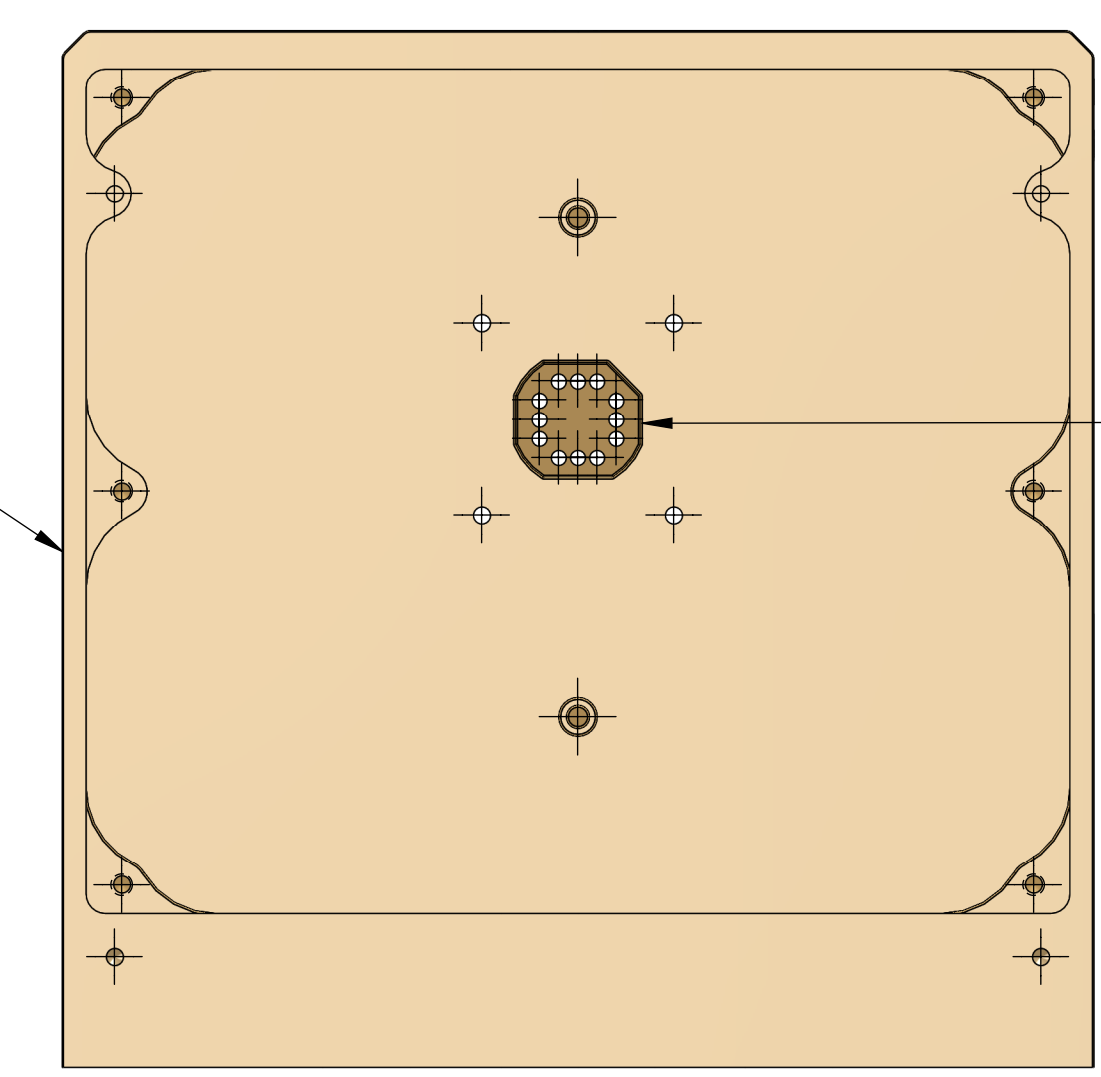


**SPACER FOR BASE  
DCC# D1101205**

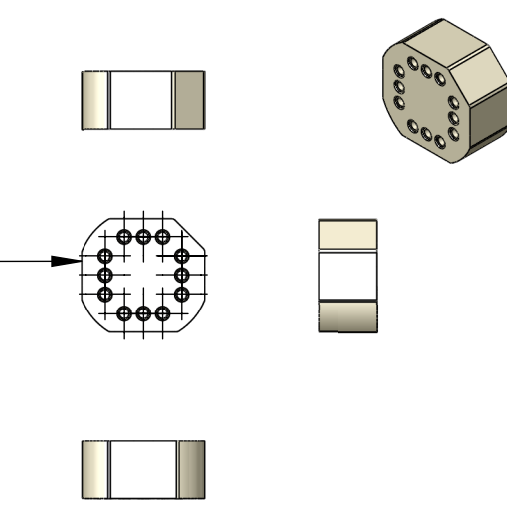


INTERCHANGEABILITY LISTING				
AS OF THIS DATE	THIS DCC # (PART NUMBER)	IS EQUIVALENT TO	THIS DCC # (PART NUMBER)	WITH THESE DIFFERENCES
FEB/21/2012	D1101204-v3 (PHOTO HOOD)	=	D1102420-v1 (PHOTO HOOD)	
FEB/21/2012	D1101206-v3 (PEEK SPACER)	=	D1102422-v1 (PEEK SPACER)	

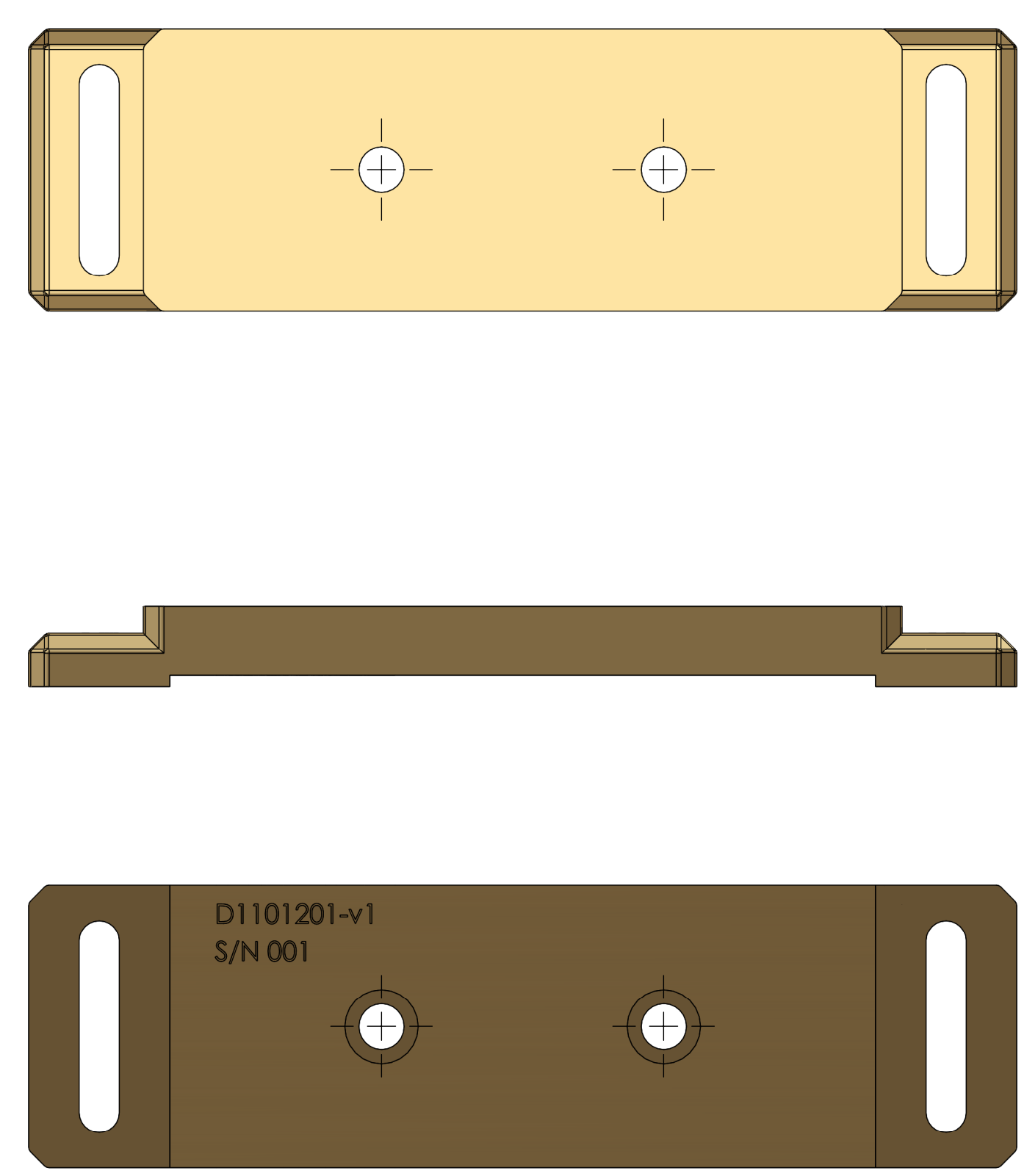
**MAIN BODY  
DCC# D1101202**



**PHOTODIODE  
ALIGNMENT SPACER  
DCC# D1101206**



**BASE  
DCC# D1101201**



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
1. INTERPRET DRAWING PER ASME Y14.5-1994		LIGO		ASC IN-AIR ENCLOSURE - TOP ASSEMBLY	
2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS.		SYSTEM		SUB-SYSTEM	
3. DO NOT SCALE FROM DRAWING		ISC		DESIGNER	
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		NEXT ASSY		DRAFTER	
MATERIAL		FINISH		CHECKER	
Material <not specified>		μinch		APPROVAL	
DIMENSIONS ARE IN		SCALE: 1:2		PROJECTION:	
TOLERANCES:		SHEET 1 OF 1		REV.	
.XX ±				v6	
.XXX ±					
ANGULAR ± °					