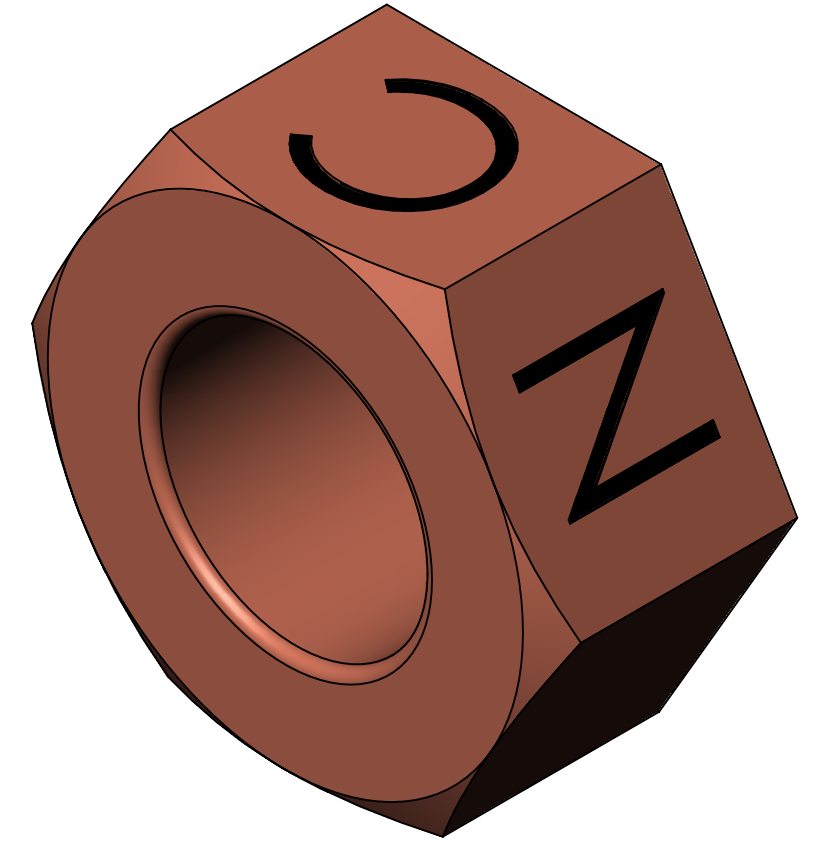
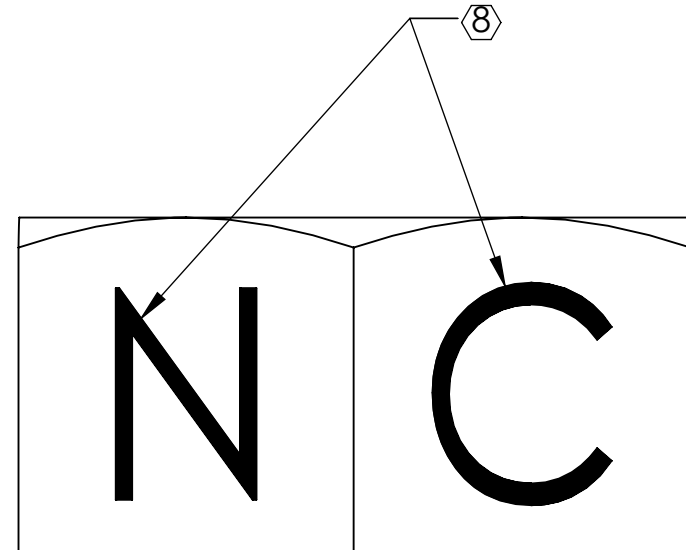


D1101269 NICKEL-COPPER ALLOY 400 .250-20 HEX NUT, MODIFIED, PART PDM REV: X-004, DRAWING PDM REV: X-004

- NOTES CONTINUED:**
- 5. BAG AND TAG LOT WITH DRAWING NUMBER, REVISION, QUANTITY, AND LOT SERIAL NUMBER. LOT SERIAL NUMBERS START AT 001 AND PROCEED CONSECUTIVELY. EXAMPLE (TAG): DXXXXXX-VY, QTY: X, LOT S/N 001.
 - 6. APPROXIMATE WEIGHT = 0.007 LB [3.3 G].
 - 7. MAKE FROM McMASTER-CARR PART # 90810A029 OR EQUIVALENT. (1/4-20 UNC-2B HEX NUT, NICKEL-COPPER ALLOY 400, DIMENSIONS PER ANSI/ASME B18.2.2)
 - 8. MARK THE NOTED CHARACTERS ON ADJACENT FACES AS SHOWN. CHARACTER HEIGHT .12" MIN.

REV.	DATE	DCN #	DRAWING TREE #
v1	07 JUL 2011	D1100351	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .XXX ± ANGULAR ± °				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		NICKEL-COPPER ALLOY 400 .250-20 HEX NUT, MODIFIED	
MATERIAL		FINISH		SYSTEM		DESIGNER	
N/A		μinch		ADVANCED LIGO VARIOUS		C. CONLEY	
				NEXT ASSY		DRAFTER	
				VARIOUS		C. CONLEY	
						CHECKER	
						APPROVAL	
				SCALE: NONE		PROJECTION:	
						SHEET 1 OF 1	

8 7 6 5 4 3 2 1

D C B A

D C B A

8 7 6 5 4 3 2 1