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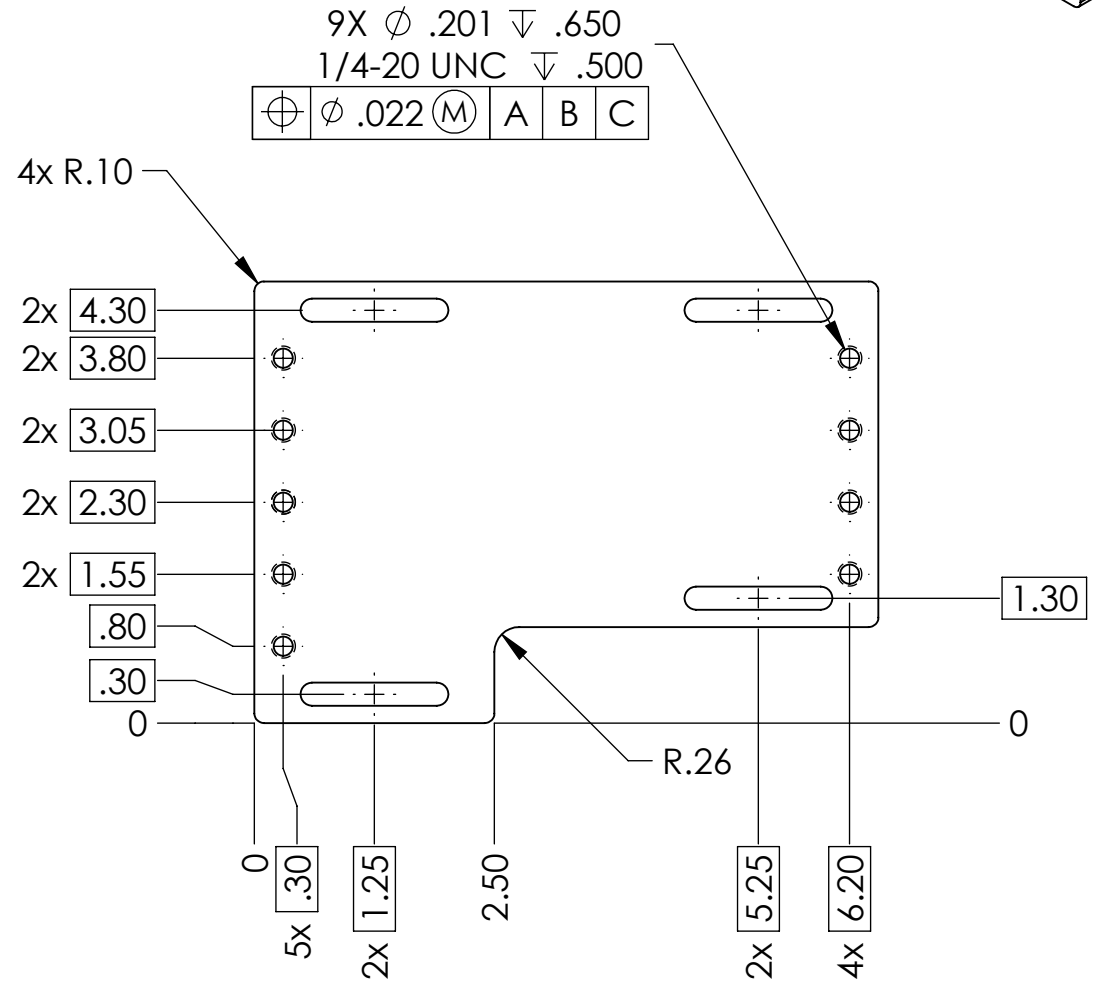
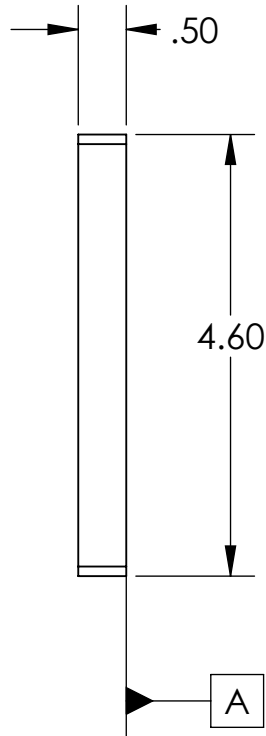
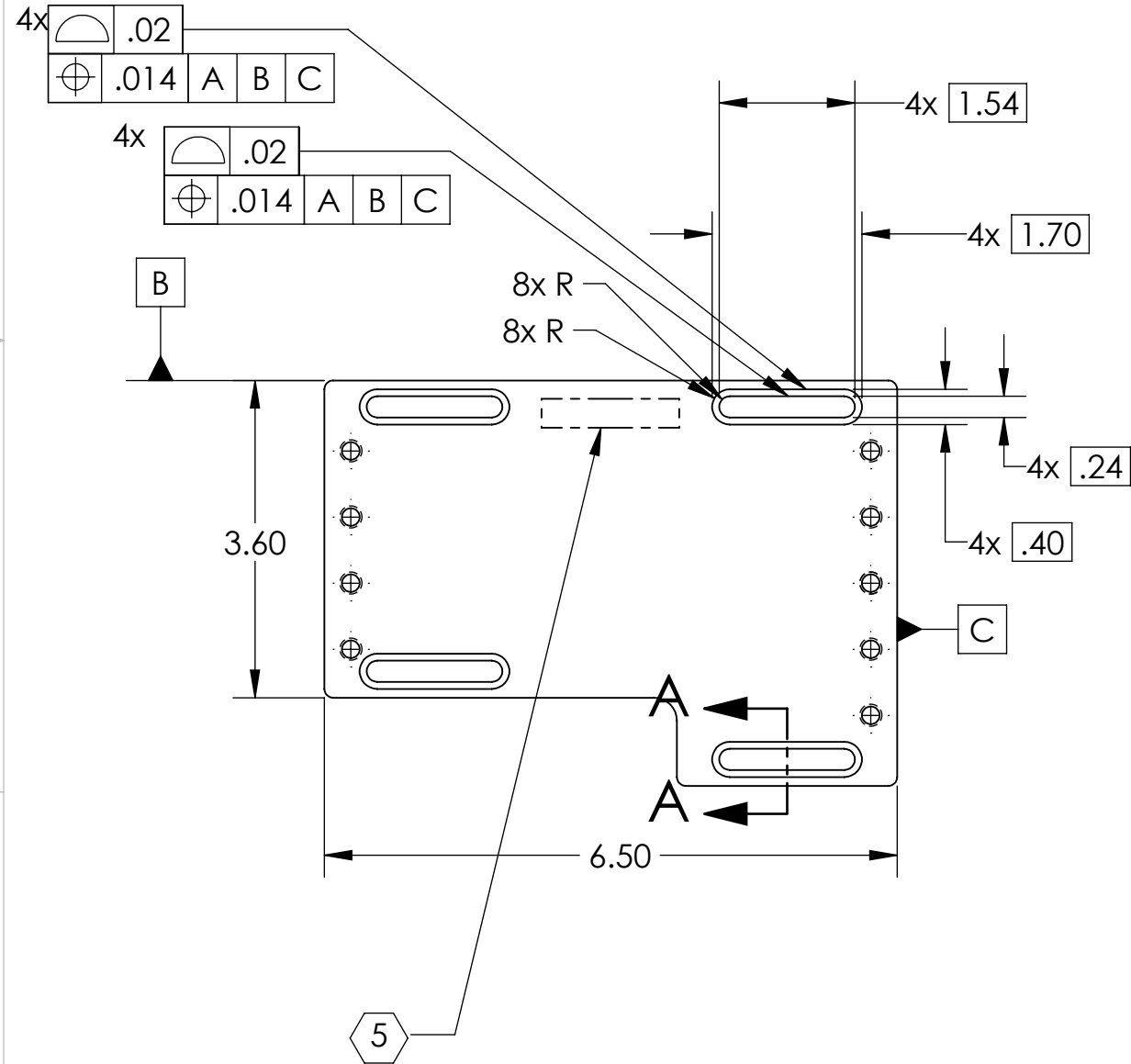
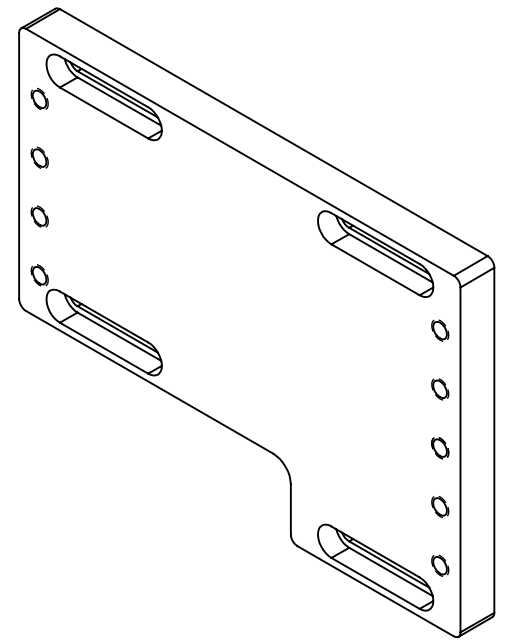
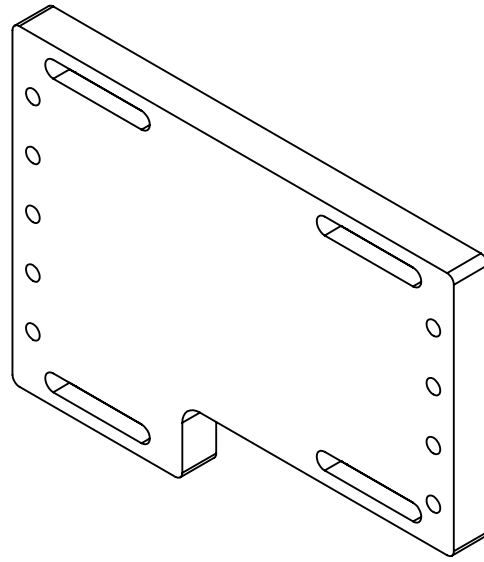
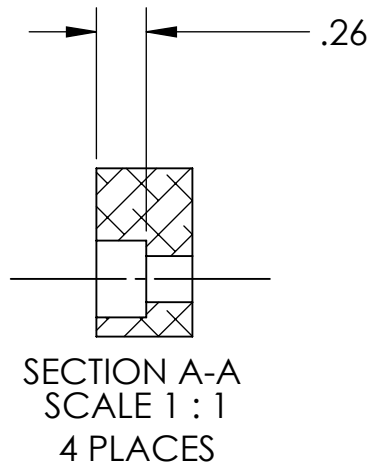
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NOTES CONTINUED:
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- 6. APPROXIMATE WEIGHT = X.XXX LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. REFER TO LIGO-E0900364
- 8. FINISH: CLEAR ANODIZE



REV.	DATE	DCN #	DRAWING TREE #
V2	1 JUL 2013	E1300616	-
-	-	-	-
-	-	-	-

D1101867_ALS_Upper_Periscope_Baseplate, PART PDM REV: X-000, DRAWING PDM REV: X-000

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	
MATERIAL	6061-T6 Al
FINISH	125 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME
SYSTEM ADVANCED LIGO	ALS Upper Periscope Baseplate
SUB-SYSTEM ISC	DESIGNER BJJ Slagmolen 29 Sept 2011
NEXT ASSY D1101481	DRAFTER BJJ Slagmolen 29 Sept 2011
	CHECKER SBARNUM 1 JUL 2013
	APPROVAL PFRITSCH 1 JUL 2013

SIZE DWG. NO. B	D1101867	REV. v2
SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

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