8 ES CONTINUED:		7	6		5	4	3	REV. DATE	2 DCN #] DRAWING TREE #
CRIBE, ENGRAVE (A V ASER MARK OR MECH VYES) DRAWING PART I VARIANT OR "TYPE" IF A DF PART FOLLOWED OI OIGIT SERIAL NUMBER. S OR THE FIRST ARTICLE / ISE MINIMUM 0.12" HIG	BRATORY TOOL MAY BE USED), ANICALLY STAMP (NO INKS OR VUMBER, REVISION (AND PPLICABLE) ON NOTED SURFACE N THE NEXT LINE WITH A THREE ERIAL NUMBERS START AT 001 AND PROCEED CONSECUTIVELY. IH CHARACTERS, UNLESS THE SIZE SMALLER CHARACTERS. Y, TYPE-XX, S/N XXX							v1 17 OCT 		-
URFACE FINISH TO BE CRATCHES OR GOUG	AS-PROCESSED FROM MILL/SUPPLI ES.									
IGO SPECIFICATION E LL MATERIAL IS TO BE LUGS OR RECYCLED 1	VIRGIN MATERIAL (i.e. NO WELD R MATERIAL). NO REPAIRS SHALL BE / CE, AND IN WRITING, BY LIGO LAB	REPAIRS, MADE UNLESS								
					23.12					
			< 2.57►	20).57					
		1	1.000	.000			1.000	◀ ► 1.000		
									<u> </u>	
		8X.75							1.50	
		└╨└		_ 8X Ø.281 THRU					▲	
				¯ 🏑 Φ .545 X 82°		5				
		93	3°±2°					87°±2°		~
		1.50±.03						_ _	1.00±.03	
		· · · · ·	<u>т</u>					/*		00000
	2X	R.19 -			28.00					
								000	~	
				DIMENSIONS ARE IN	AND TOLERANCES: (UNLESS OTHERW 1. INTERPRET DRAWING PER ASME Y14.5-1 2. REMOVE ALL SHARP EDGES, 005-015. APPROXIMATLEY R.02 FOR SHEET METAL P	94. OR MACHINED PARTS. ROUND ALL EDGES	LIGO CALIFORNIA INSTITUTE OF TE MASSACHUSETTS INSTITUTE O	F TECHNOLOGY	SUPPORT, BAFFLE,	
				TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR± .5°	JO NOT SCALE FROM DRAWING. 4. ALL MACHINNE FULLY SULFUR, SILICONE, AND CHLORINE. MATERIAL	SYNTHETIC, FULLY WATER SOLUBLE AND FREE O	ADVANCE LIGO	SUB-SYSTEM AOS DRAFTER CHECKER	JIZ 17 OCT 2011 B DWG. NO. B D]	02017
				ANGULAR I .3	5052-H32	63 µinc	h D1101958	APPROVAL	SCALE: 1:3 PROJECTI	ON: 🕀 🖯 SHEET 1 C

	5	+	4	3	REV.	2 DATE	DCN #	DRAWING TREE #
					v1	17 OCT 2011	E1100335	
					-	-	-	-
					-	-	-	-
		02.10						
		23.12						
	20.57							
20					◄ ► 1.0	00		
00				1.000		UU		
							¥	
			_				<u> </u>	
		<u> </u>		\oplus \oplus	\oplus \oplus		1.50	
8X Ø.281 THR	2U	\backslash					Ť	
8X Ø.281 THR ✓ Ø.545 X	(82°							
		<u> </u>	$\langle 5 \rangle$					
						1		
					/			
					87°±2°			
					/		_	
					ł	1.00±	03	
					V		-	60
								00
		28.00						
						00		
						_~//		
IMENSIONS ARE IN	NOTES AND TOLERA	NCES: (UNLESS OTHERWISE SPECI DRAWING PER ASME Y14.5-1994.	FIED)	LIGO CALIFORNIA INSTITUTE OF T MASSACHUSETTS INSTITUTE				
INVENING NO ARE IN	2. REMOVE A APPROXIMA	DRAWING PER ASME Y14.5-1994. LL SHARP EDGES, .005015. FOR MACH ILEY R.02 FOR SHEET METAL PARTS.	INED PARTS. ROUND ALL EDGES	-			SUPPORT, BAF	
	3. DO NOT SO	UNING ELLIDS MUST BE ELLEY SYNTHETIC	FULLY WATER SOLUBLE AND FRE			SIGNER	SIZE DWG. NO.	REV
OI FRANCES:	4. ALL MACH SULFUR, SILIC	ONE, AND CHLORINE.	, TOLET WATER SOLUBLE AND THE		AOS dr	AFTER MRUIZ	17 OCT 2011	1100017 +
	4. ALL MACH SULFUR, SILIC MATERIAL	CALEFROM DRAWING. INING FLUIDS MUST BE FULLY SYNTHETIC, ONE, AND CHLORINE. 5052-H32	FINISH 63 µin	NEXT ASSY	CH	AFTER MRUIZ	B D SCALE: 1:3 PR	

D1102017, Support, Baffle, ACB, PART PDM REV: X-005, DRAWING PDM REV: X-005