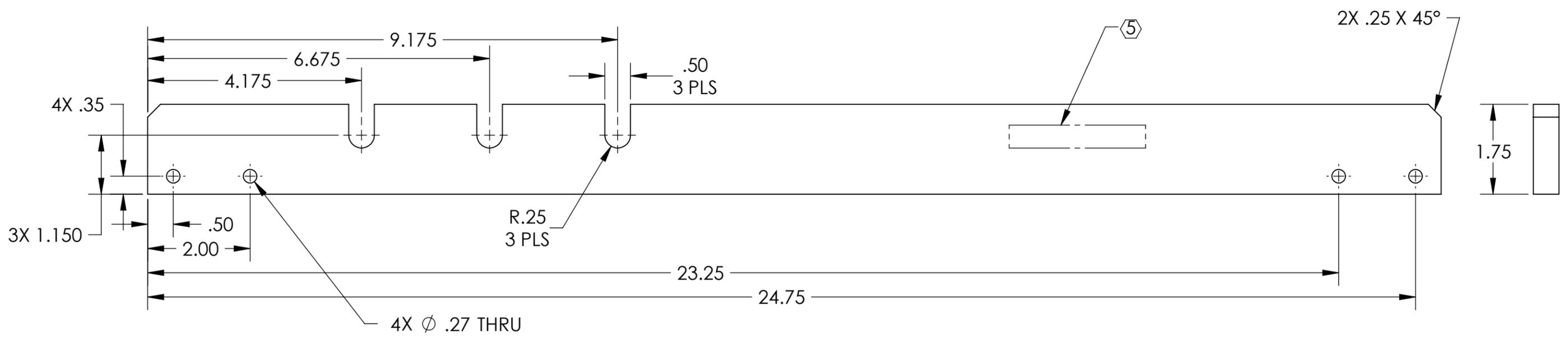
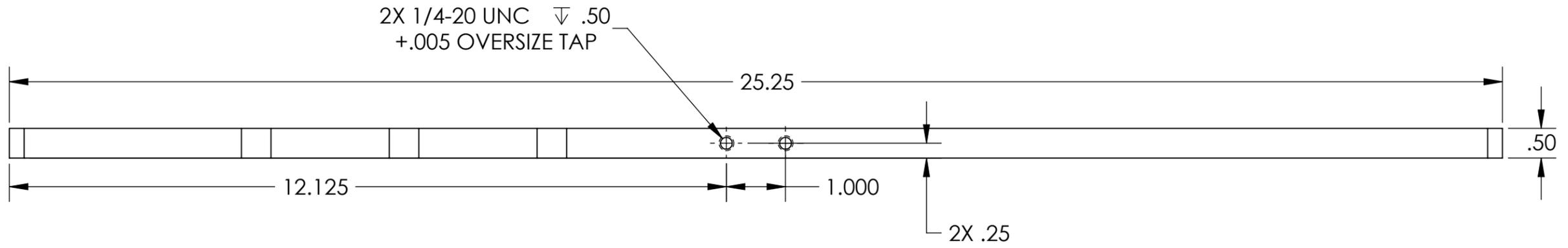


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	20 OCT 2011	E1100335-v4	-
v2	15 DEC 2011	E1100335-v4	-
-	-	-	-

- D
- 6. APPROXIMATE WEIGHT = 2.107 LB.
 - 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
 - 8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL), NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.



D1102026_ACB Installation Stand, Side Beam, PART PDM REV: X-017, DRAWING PDM REV: X-013

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .02 .XXX ± .005 ANGULAR ± 1.0°	
MATERIAL	6061-T6 Al
FINISH	63 μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME		SIDE BEAM	
SYSTEM	ADVANCED LIGO	SUB-SYSTEM	AOS	DESIGNER	TQ. NGUYEN 14 OCT 2011
NEXT ASSY	D1101957	DRFTER	TQ. NGUYEN 17 OCT 2011	CHECKER	L. AUSTIN
		APPROVAL	C. TORRRIE	APPROVAL	C. TORRRIE
			SIZE DWG. NO.	B D1102026	
			REV.	v2	
			SCALE: 1:2	PROJECTION:	SHEET 1 OF 1