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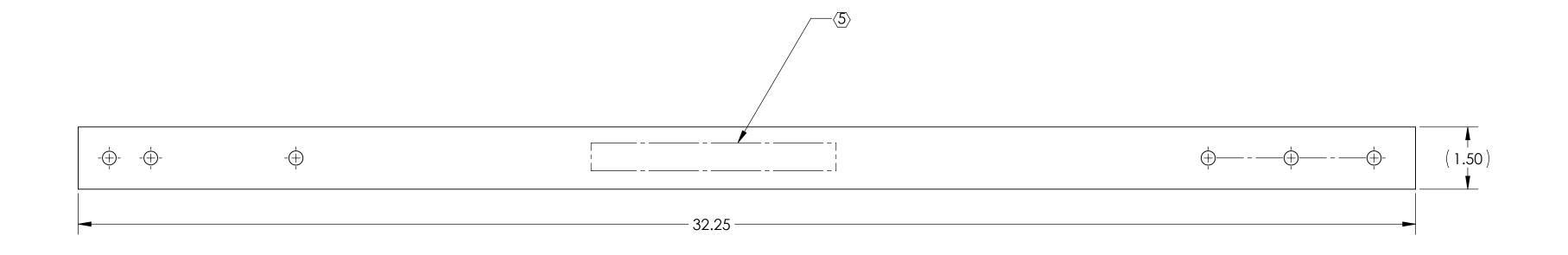
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SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

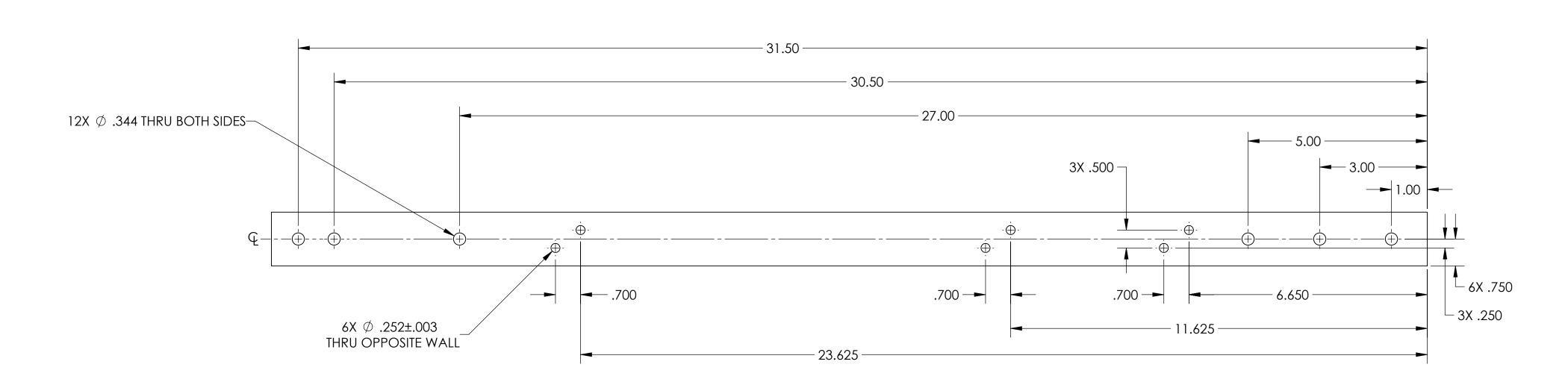
- 6. APPROXIMATE WEIGHT = 1.853 LB.
- 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

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9. MATERIAL AS RECEIVED MACHINE FINSIH.



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	NOTES AND TOLERAN	ICES: (UNLESS OTHERWISE SPECIFIED)			2000			PART NAME						
DIMENSIONS ARE IN INCHES	2. REMOVE	<ol> <li>INTERPRET DRAWING PER ASME Y14.5-1994.</li> <li>REMOVE ALL SHARP EDGES, .005015. FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATLEY R.02 FOR SHEET METAL PARTS.</li> </ol>			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY									
Tolerances:	3. DO NOT S	CALE FROM DRAWING.			SYSTEM		SUB-SYSTEM	DESIGNER	TQ. NGUYEN	15 OCT 2011	SIZE DWG	. NO.		REV.
XX ± .01 XXX ± .005		HINING FLUIDS MUST BE FUL D FREE OF SULFUR, SILICON	LY SYNTHETIC, FULLY WATER IE, AND CHLORINE.		AD'	VANCED LIGO	AOS	DRAFTER	TQ. NGUYEN	17 OCT 2011			10111	v2
	MATERIAL		FINISH		NEXT ASSY			CHECKER	L. AUSTIN				JZ   44	
angular± 1.0°		300 SSTL	N/.	A µincł	ו	D1101957		APPROVAL	C. TORRIE		SCALE: 1:2	PROJECTION:		SHEET 1 OF 2
	5	<u>A</u> L	4			3			2					

	2		1				
REV.	DATE	DCN #	DRAWING TREE #				
v1	20 OCT 2011	E1100335-v4	-				
v2	2 DEC 2011	E1100335-v4	-				
-	-	-	_				

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