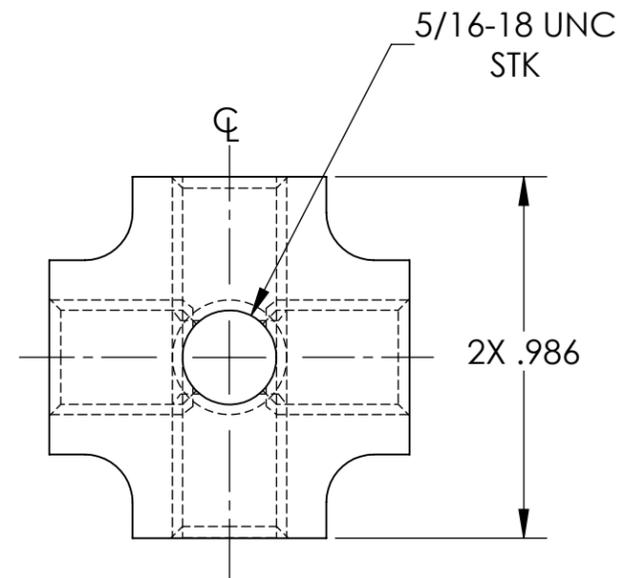
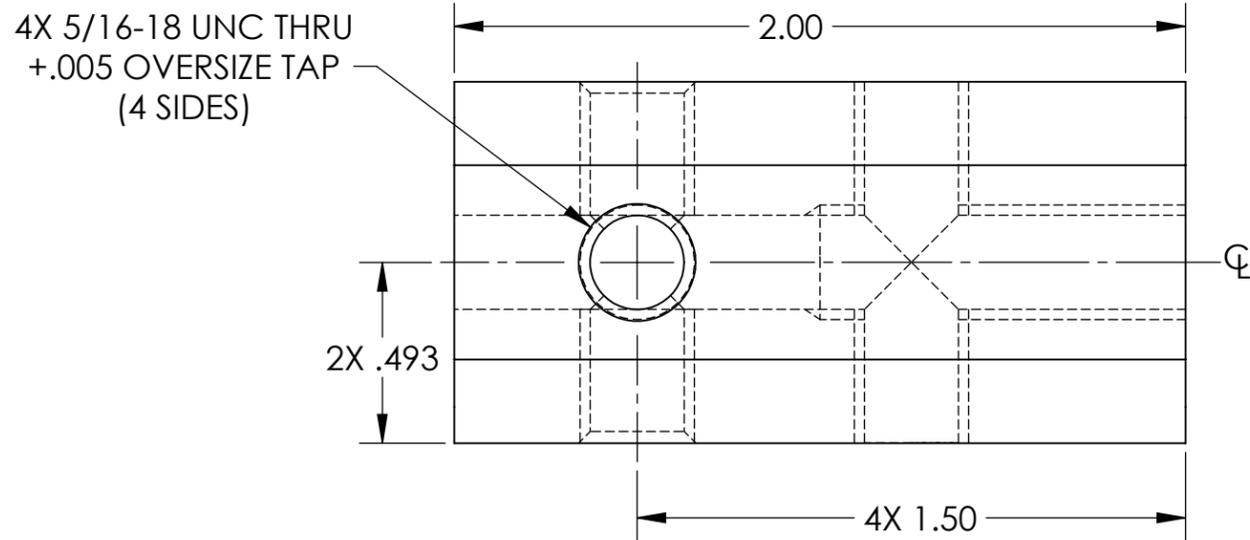
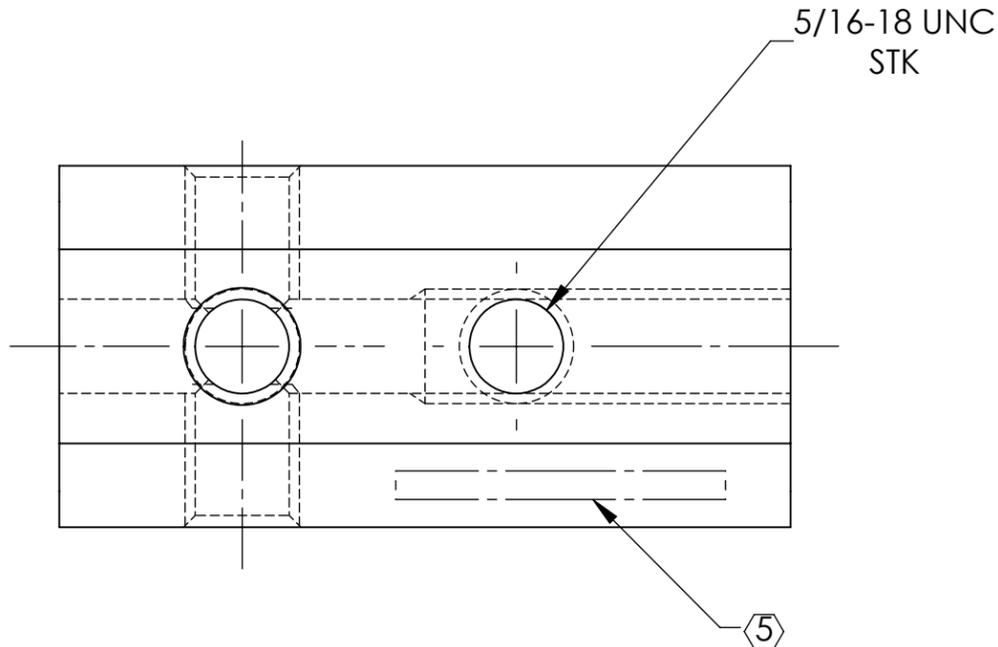


8 7 6 5 4 3 2 1

NOTES CONTINUED:

- 5 SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
- 6. MATERIAL RECEIVED AS MACHINE FINISH.
- 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.
- 9 8809152_EXTENDED HIDDEN CONNECTOR FROM McMASTER CARR.

REV.	DATE	DCN #	DRAWING TREE #
v1	30 NOV 2011	E1100335	-
v2	14 NOV 2012	E1100335	-
-	-	-	-



D1102347_ACB Installation Stand, Extended Hidden Connector, PART PDM REV: X-002, DRAWING PDM REV: X-006

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	1. INTERPRET DRAWING PER ASME Y14.5-1994.
TOLERANCES: .XX ± .02 .XXX ± .010	2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS.
ANGULAR ± 1.0°	3. DO NOT SCALE FROM DRAWING.
	4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.
MATERIAL 9	FINISH N/A μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM ADVANCED LIGO NEXT ASSY D1101957		EXTENDED HIDDEN CONNECTOR	
DESIGNER	TQ. NGUYEN	26 NOV 2011	SIZE DWG. NO.
DRAFTER	TQ. NGUYEN	30 NOV 2011	B D1102347
CHECKER	L. AUSTIN	20 OCT 2011	REV. v2
APPROVAL	M. SMITH	20 OCT 2011	SCALE: 2:1 PROJECTION: SHEET 1 OF 1

8 7 6 5 4 3 2 1