LASER INTERFEROMETER GRAVITATIONAL WAVE OBSERVATORY LIGO **SPECIFICATION**

E1200098 V1 Document No Rev.

> Sheet 1 of 3

1.0 inch OFI Wedge Prism

AUTHOR:	DATE	CHECKED:
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This specification is for anti-reflection coated, laser-quality, wedged window. It will be used at the input of the OFI to correct the input beam angle

Applicable Documents

Requirements

Physical Configuration

Diameter 1.00" +/- 0.01"

Thickness 0.375'' + -0.010'' (at thickest

point)

Wedge 1 degree +/- 6 arc minute

> Thick edge of optic to be marked with a scribe line across the

barrel

Bevel 45 deg. bevel on both edges,

width approx. 0.03" or as

appropriate to prevent chipping

Exceeds 85% of diameter Clear Aperture

Markings Markings: Part and serial

number, as defined below, shall

be scribed on the barrel

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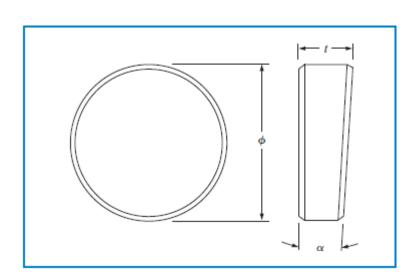
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Substrate Material

LIGO

Fused silica, Corning 7980 or equivalent, grade 0A or better

Part and Serial Number

The Part/Serial number shall be of the format:

E1200098-vn YY is incremental, starting at 01

Surfaces 1 and 2, measured over the clear aperture

Surface Quality: Surfaces 1 and 2

Laser grade polish: 10-5 scratch-dig surface quality

Transmitted wavefront error:

 $\lambda/20$ p-v or less, at 633 nm

Surface roughness, Surfaces 1 and 2:

< 1 Angstrom RMS

Anti-Reflection Coatings:

R < 0.05% for 0-5 deg. AOI, s- & p-polarization, 1064 nm

Applied to surfaces S1 and S2.

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Durability per MIL-C-675C, Coating Adhesion and Durability, or current compatible standard, to be approved by LIGO.

Testing and Documentation

Specification	Test Method	Frequency of Inspection	Data Delivered
Physical Dimensions	Visual Inspection	100%	Certification
Surface Quality	Visual Inspection	100%	Certification
Transmitted Wavefront Error	Interferometry	100%	Certification
AR Coatings	Spectrophotometer	Witness sample for each coating run	Spectral scans