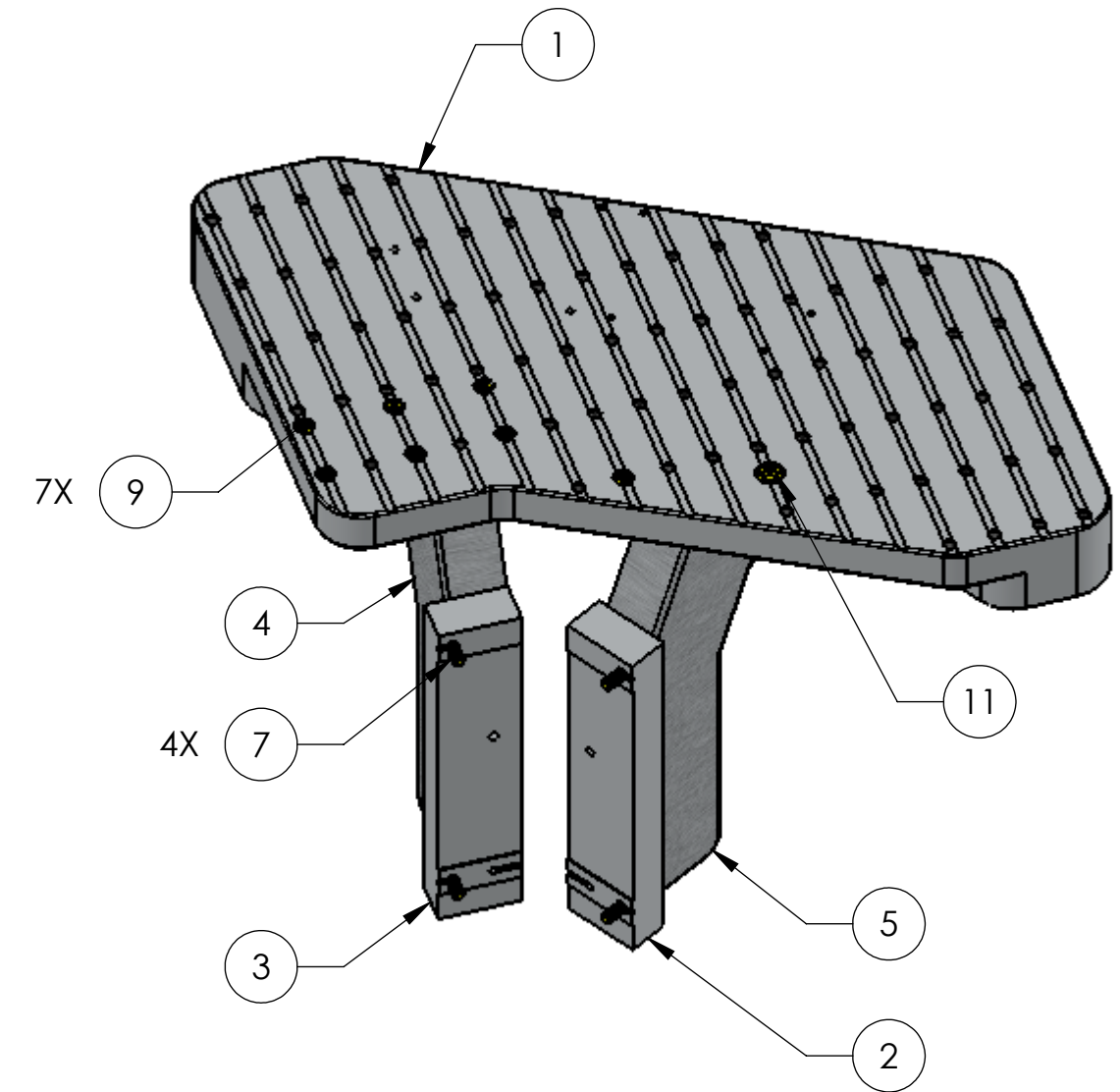
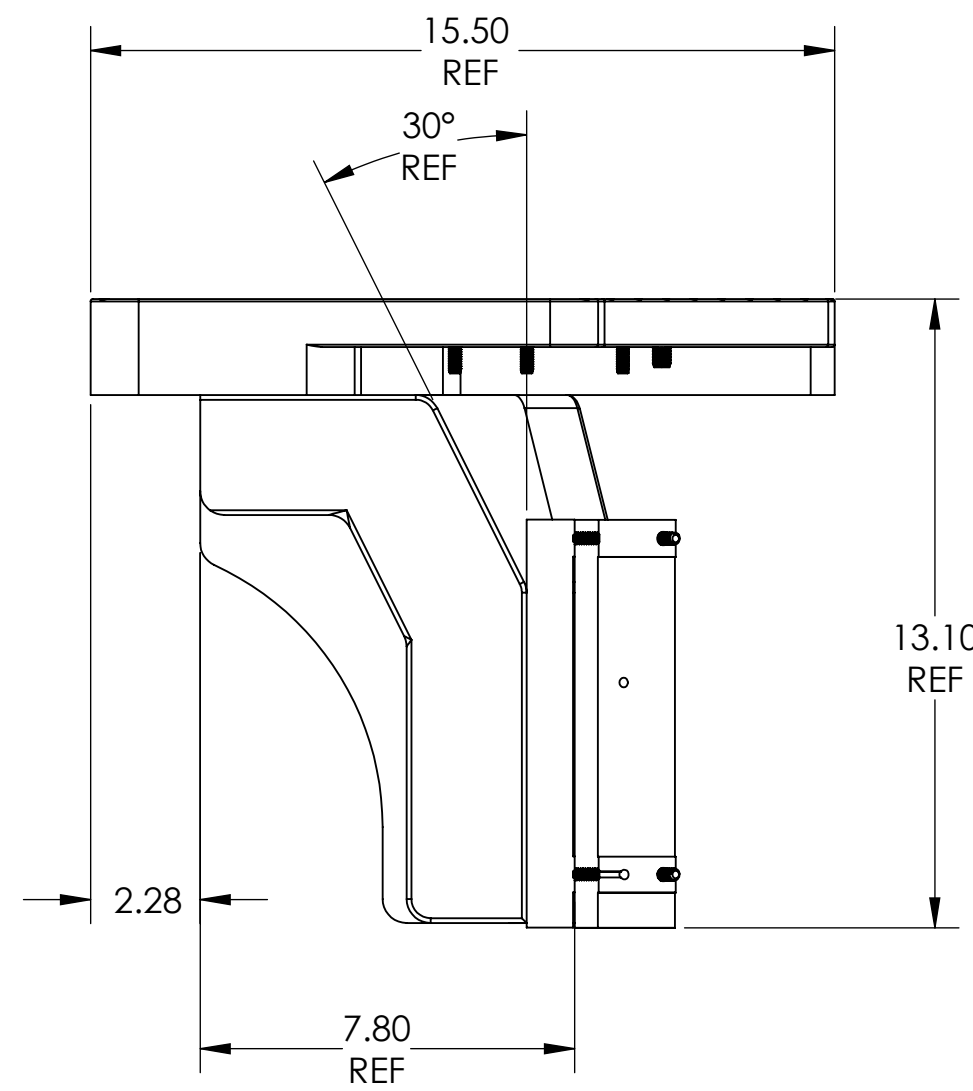
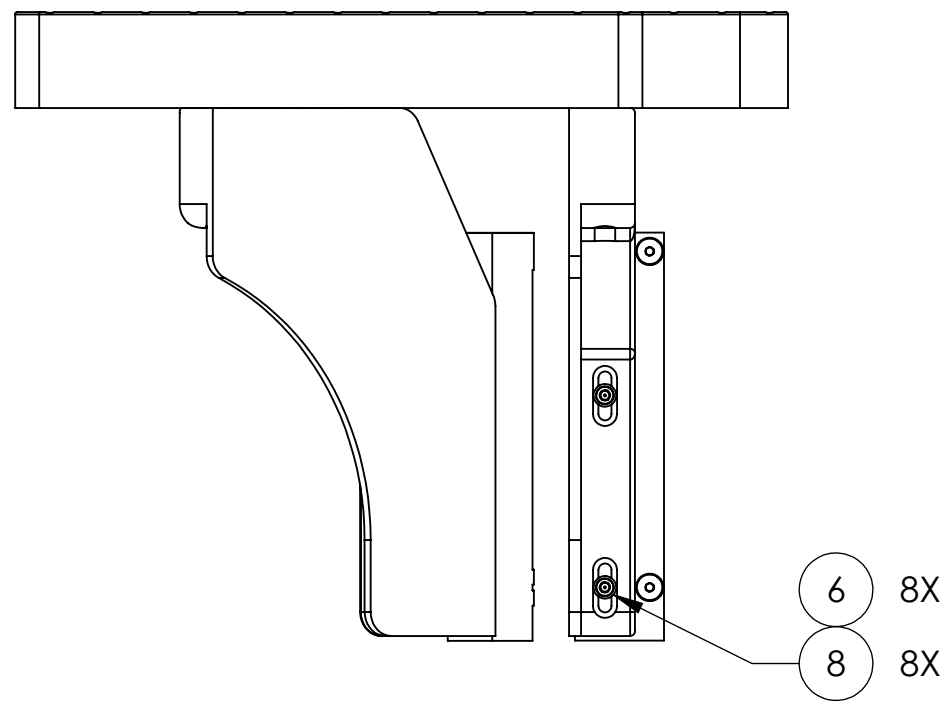
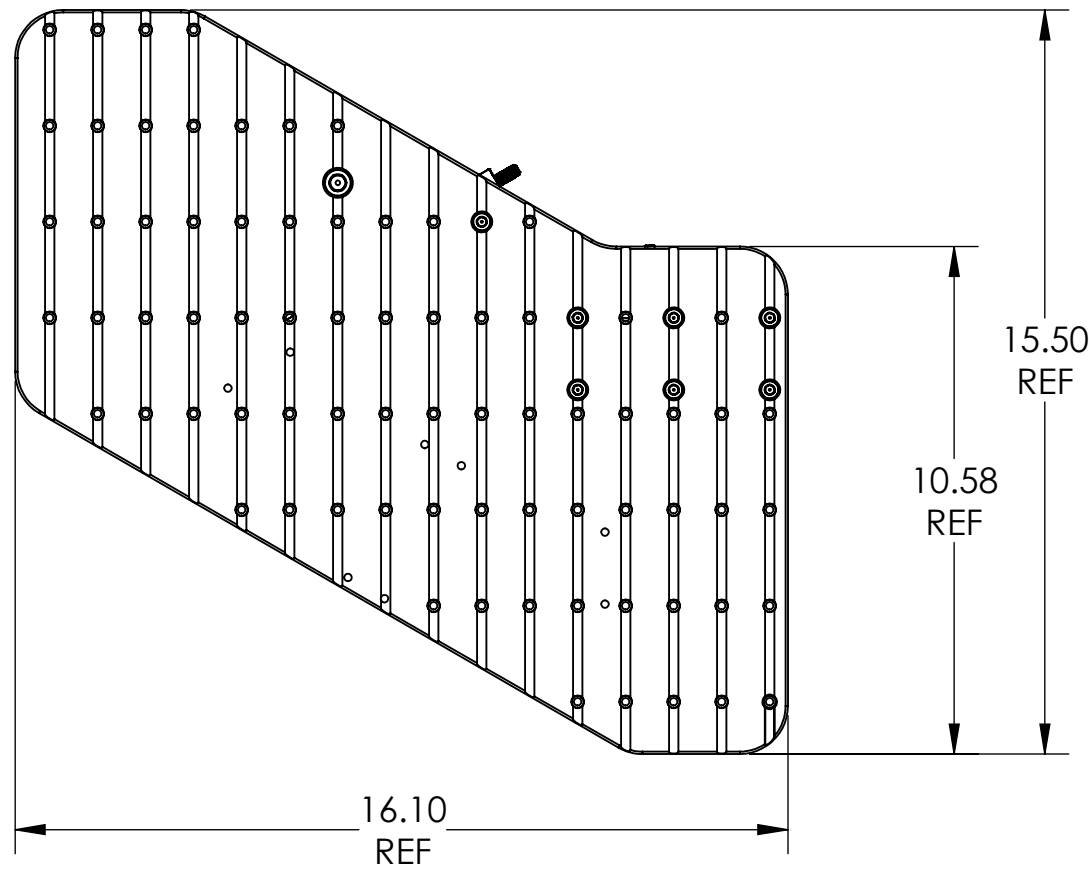


NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	30 MAY 2012	E1200559	



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
11	1	9200A680	HDW, SCRW, SOC, CAP, .38-16 X 1.00LG SS (MS16995-81)	SSTL
10	82	96246A270	HELI-COIL INSERT, NITRONIC 60, 1/4-20 X .500LG	NITRONIC 60
9	7	92200A542	HDW SCRW SOC HD 1/4-20 X 1.00"LG (MS16995-52)	SSTL
8	8	D1100785-472	WASHER, FLAT, .25 X .472 O.D.	NITRONIC 60
7	4	94518A525	HDW, SCRW, SOC HD, FLT, 1/4-20 X 1.50"LG (MS24671-33)	SSTL
6	8	92200A548	HDW, SCRW, SOCHD, 1/4-20 X 1.75"LG (MS16995-55)	SSTL
5	1	D1200424-2	D1200424-2 ALIGO, HAM TABLE EXT, SUPPORT ARM	6061-T6 Al
4	1	D1200424-1	D1200424-1 ALIGO, HAM TABLE EXT, SUPPORT ARM	6061-T6 Al
3	1	D1200425-1	D1200425-1 ALIGO, TABLE EXT, ADAPTER PLATE	6061 Alloy
2	1	D1200425-2	D1200425-2 ALIGO, TABLE EXT, ADAPTER PLATE	6061-T6 Al
1	1	D1200423	ALIGO, TABLE EXT, SCRAPER BAFFLE, HAM4	6061-T6 Al

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:  
 .XX ± N/A  
 .XXX ± N/A

ANGULAR ± N/A°

- INTERPRET DRAWING PER ASME Y14.5-1994.
- DO NOT SCALE FROM DRAWING.
- SUBASSEMBLY WEIGHT: 30LBS
- SEE LIGO-T1 100066 FOR TORQUE VALUE SPECIFICATIONS.

MATERIAL N/A

FINISH N/A μinch

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO SUB-SYSTEM SYS

NEXT ASSY D0900421

PART NAME ALIGO, TABLE EXTENSION, HAM4

DESIGNER S. SHANKLE 27 JUN 2011  
 DRAFTER S. SHANKLE 23 JUN 2011  
 CHECKER S. SHANKLE 23 JUN 2011  
 APPROVAL

SIZE DWG. NO. D1200422 REV. v1  
 SCALE: 1:4 PROJECTION: SHEET 1 OF 1