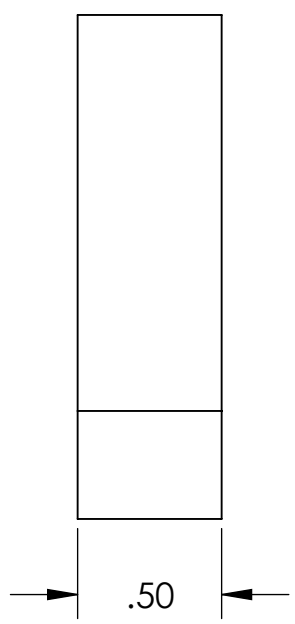
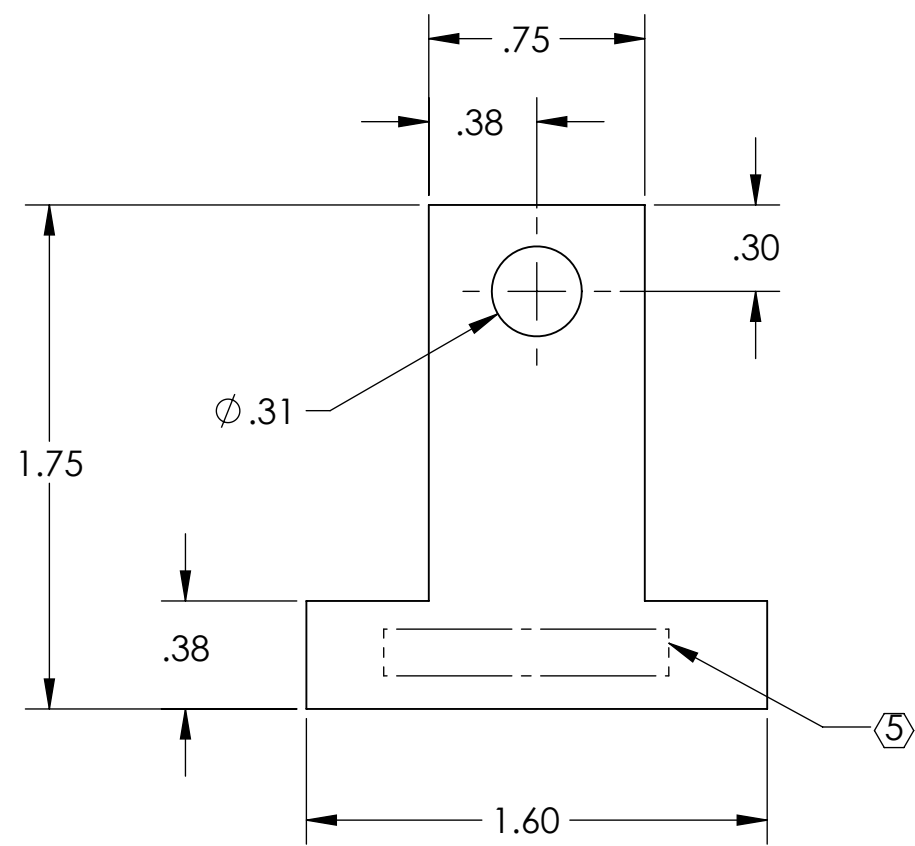
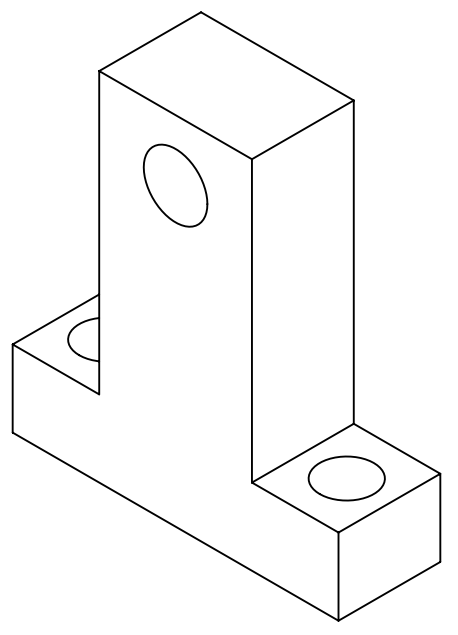
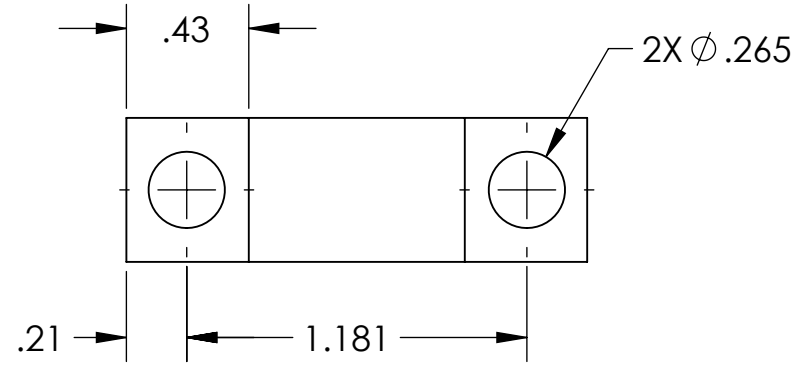


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

6. APPROXIMATE WEIGHT = X.XXX LB.
 7. NOTE: THIS PART IS FOR OUT OF VACUUM TOOLING AND THE REQUIREMENTS OF LIGO E0900364 DO NOT APPLY



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME SAFETY STOP, BLADE CHARACTERIZATION									
DIMENSIONS ARE IN TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± °				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES .005-.015 3. DO NOT SCALE FROM DRAWING.		SYSTEM	AOS	SUB-SYSTEM	TMS	DESIGNER	J.LEWIS	2 MAY 2012	SIZE	DWG. NO.	REV.
MATERIAL				AL 6061 OR 7075		FINISH	63 µinch	NEXT ASSY	N/A	CHECKER	J.LEWIS	2 MAY 2012	B	D1200669	v1
												SCALE: 2:1	PROJECTION:	SHEET 1 OF 1	

D1200669, PART PDM REV: X-000, DRAWING PDM REV: X-001