

NOTES CONTINUED:
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = 59.5 LBS.

7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364

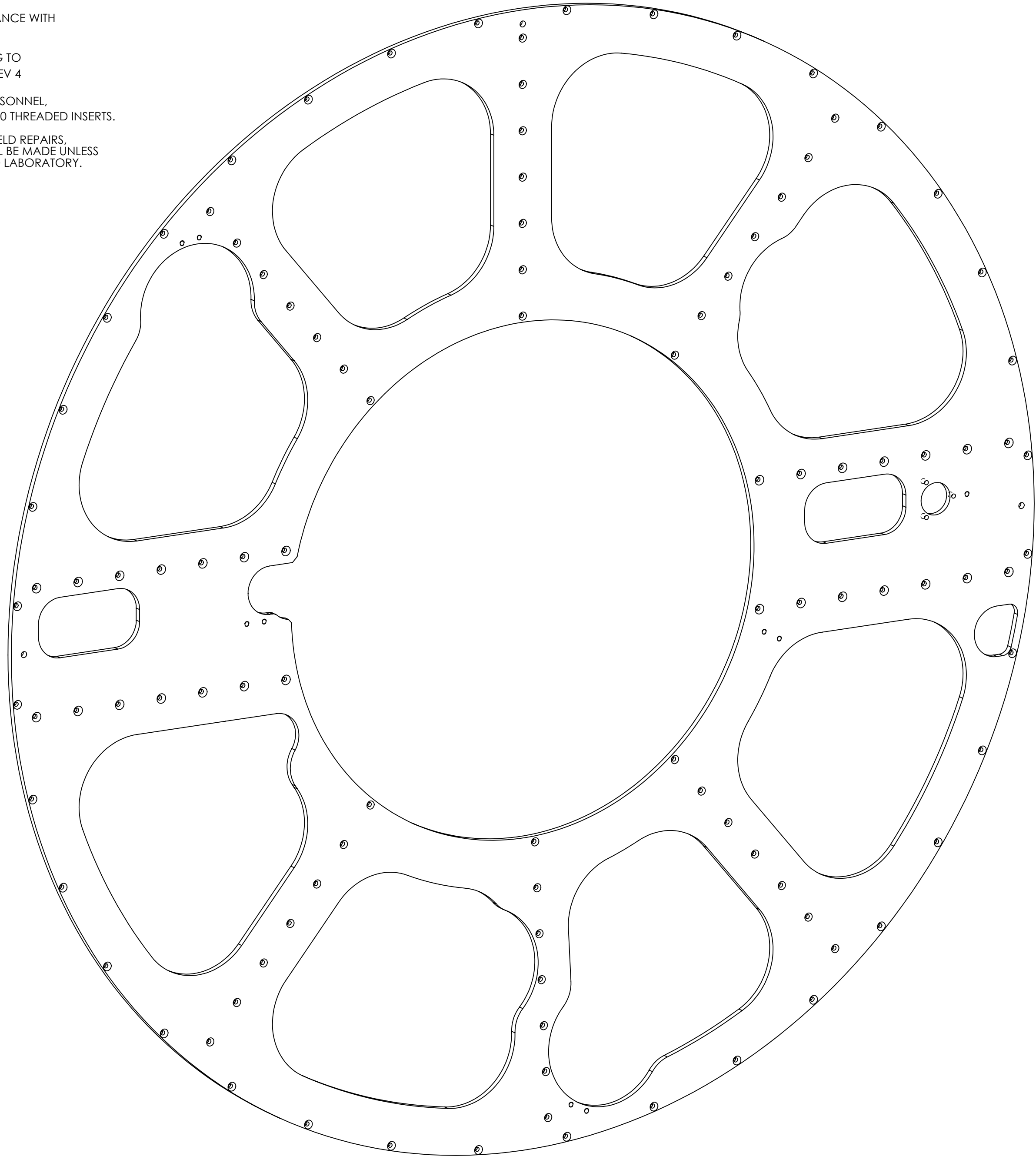
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

9. ALL HELI-COIL HOLES TO BE PREPARED ACCORDING TO EMHART HELI-COIL PRODUCT CATALOG, HC2000, REV 4

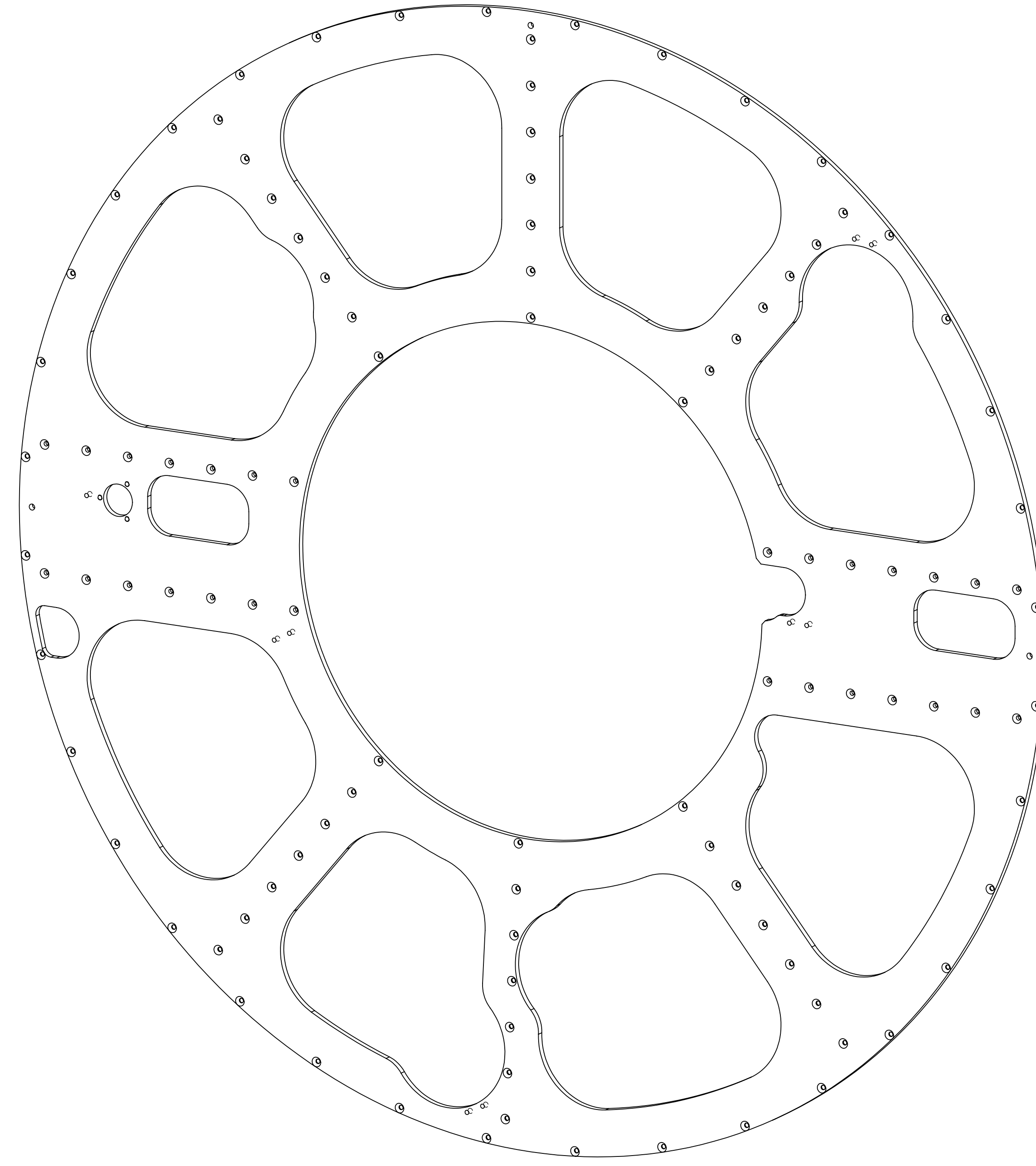
10. ALL HELI-COIL INSERTS TO BE INSTALLED BY LIGO PERSONNEL. AFTER DELIVERY OF FINISHED PARTS, USE NITRONIC 60 THREADED INSERTS.

11. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
V1	26 JUN 2012	E1200700	
V2	13 JUL 2012	E1200700	



**D1200726-1
(COUNTERSINK OPPOSITE DATUM "A" SURFACE)**



**D1200726-2
(COUNTERSINK ON DATUM "A" SURFACE)**

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	SUPPLIER
2	9	1185-4EN375	INSERT, HELI-COIL 1/4-20 X .38 LG NITRONIC 60	HELI-COIL
1	1	D1200726-1	PCAL PLATE CAMERA MIRROR MTG	

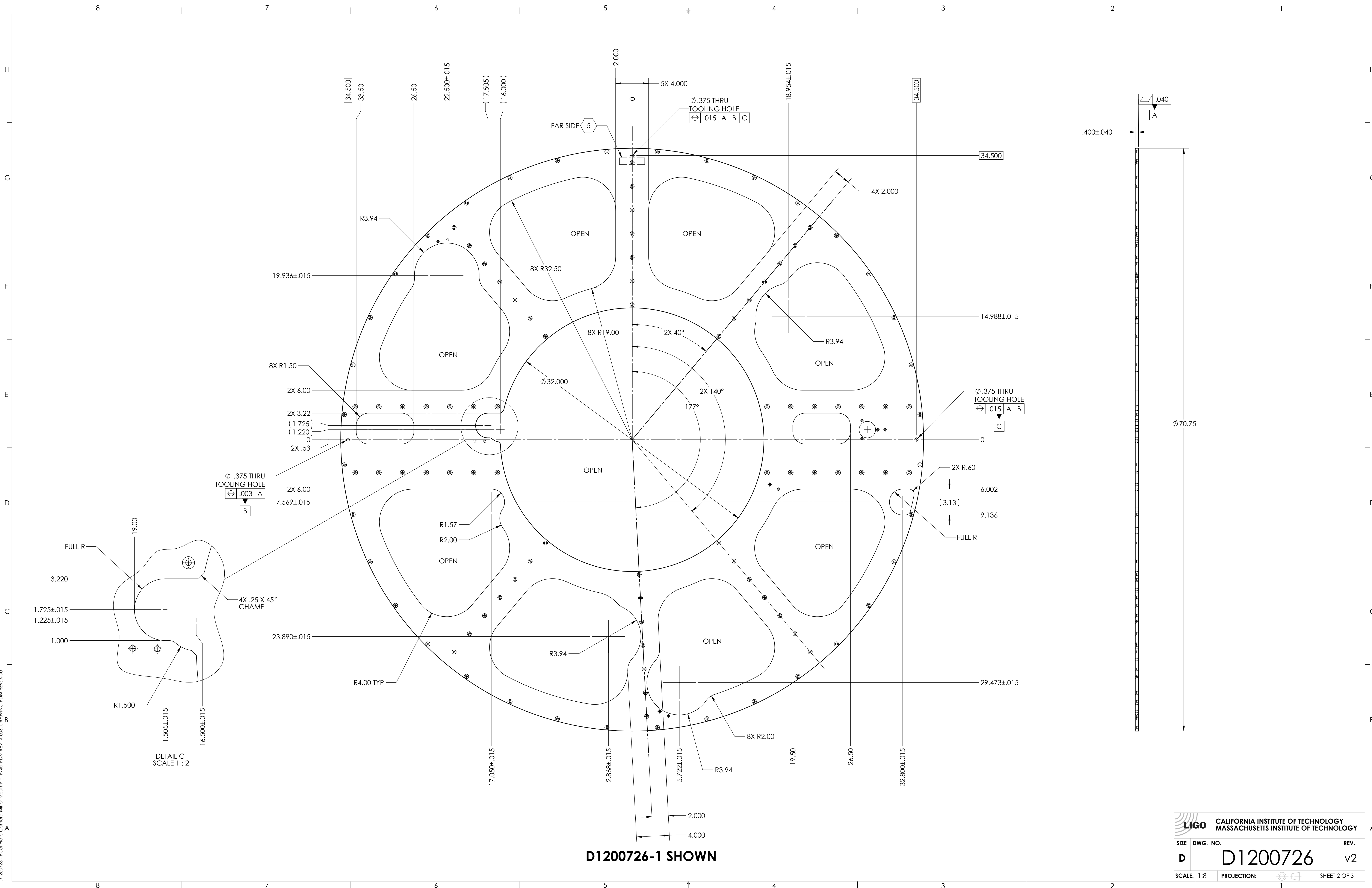
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .05 .XXX ± .010 ANGULAR ± 0.5°	MATERIAL: 6061 Alloy FINISH: 63 μinch

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SYSTEM: ADVANCED LIGO SUB-SYSTEM: AOS

NEXT ASSY: D1200174

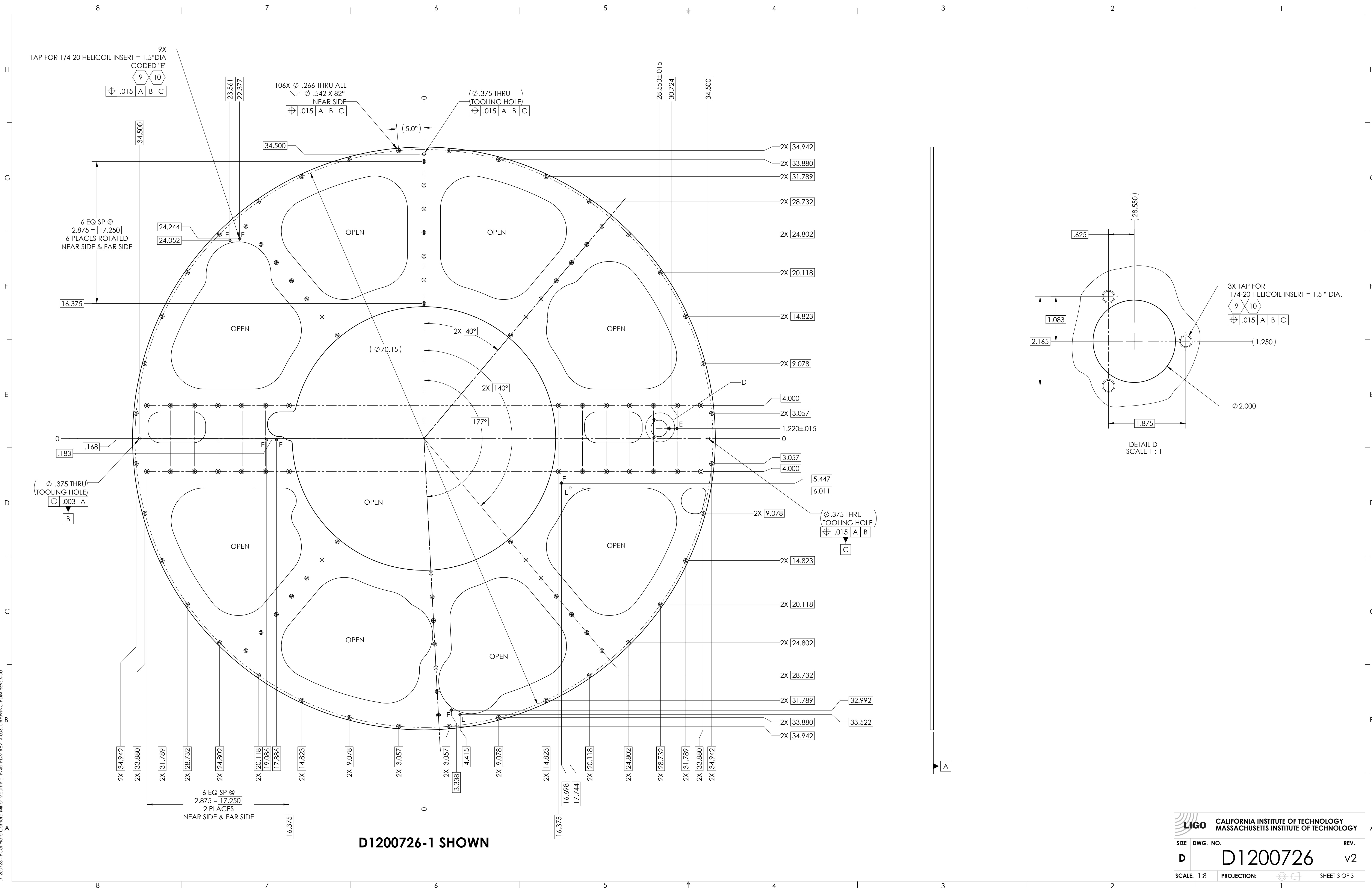
PART NAME		DESIGNER		SIZE		DWG. NO.		REV.	
PCAL PLATE CAMERA MIRROR MTG		S. SHANKLE		10 JUN 2012		D		D1200726	
CHECKER		S. SHANKLE		26 JUN 2012		SCALE: 1:8		PROJECTION:	
APPROVAL		S. SHANKLE		26 JUN 2012		SHEET 1 OF 3			



D1200726-1 SHOWN

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SIZE	DWG. NO.	REV.
D	D1200726	v2
SCALE: 1:8	PROJECTION:	SHEET 2 OF 3

D1200726 - FCI Plate Camera Mirror Mounting - FAR FDM REV: X-003, DRAWING FDM REV: X-001



D1200726-1 SHOWN

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SIZE	DWG. NO.	REV.
D	D1200726	v2
SCALE: 1:8	PROJECTION:	SHEET 3 OF 3

D1200726 - FCI File Camera Mirror Mounting - PAR FDM REV: X-003, DRAWING FDM REV: X-001