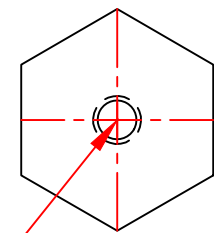
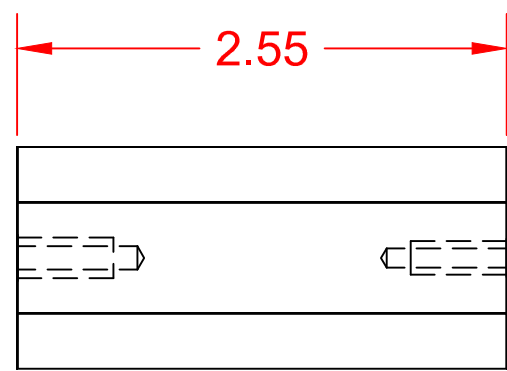
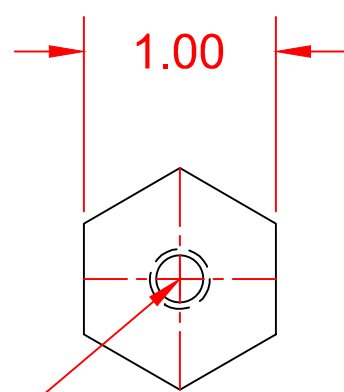
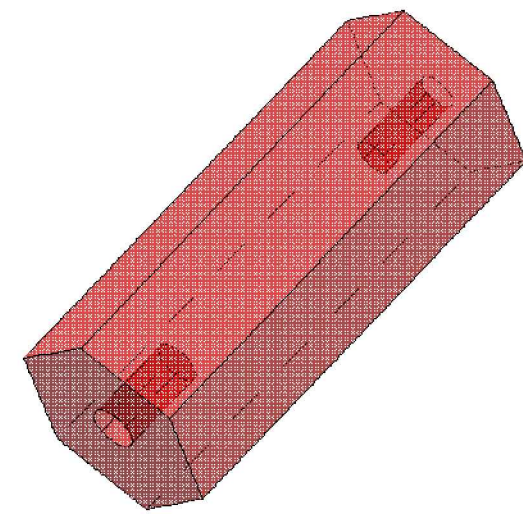


REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

SEE NOTES IN TITLE BLOCK



Tap  $5/16$ "-18 x  $1/2$ " dp. min.

Tap  $1/4$ "-20 x  $1/2$ " dp. min.

B Size, PART PDM REV: , DRAWING PDM REV:

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME			
DIMENSIONS ARE IN Inches		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. 1" HEX BAR STOCK IS OK.		SYSTEM ADS		SUB-SYSTEM Pcal		Pcal Laser Shutter Hex Post	
TOLERANCES: .XX ± .01 .XXX ±		MATERIAL 6061 T6 Aluminum: Anodize Type 2 Class II Black		DESIGNER J. Berliner 11 Jun 12		DRAFTER J. Berliner 11 Jun 12		SIZE DWG. NO. B D1200878	
ANGULAR ± °				CHECKER R. Savage 11 Jun 12		APPROVAL		REV. 1	
				SCALE: 1:1		PROJECTION:		SHEET 1 OF 1	