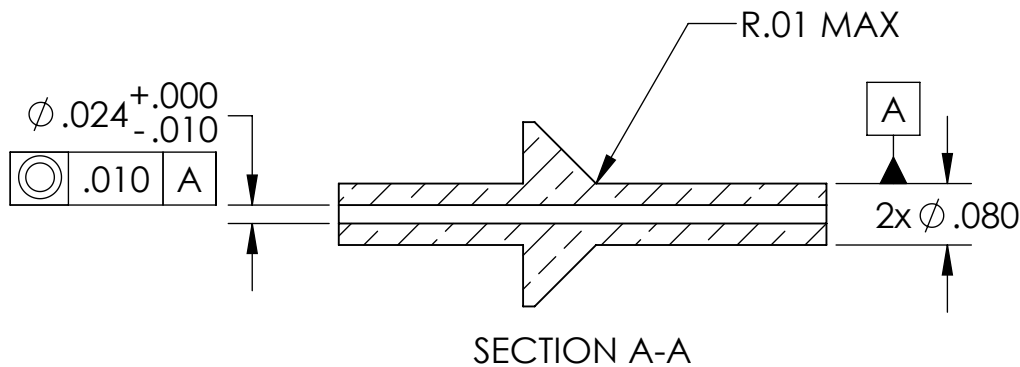
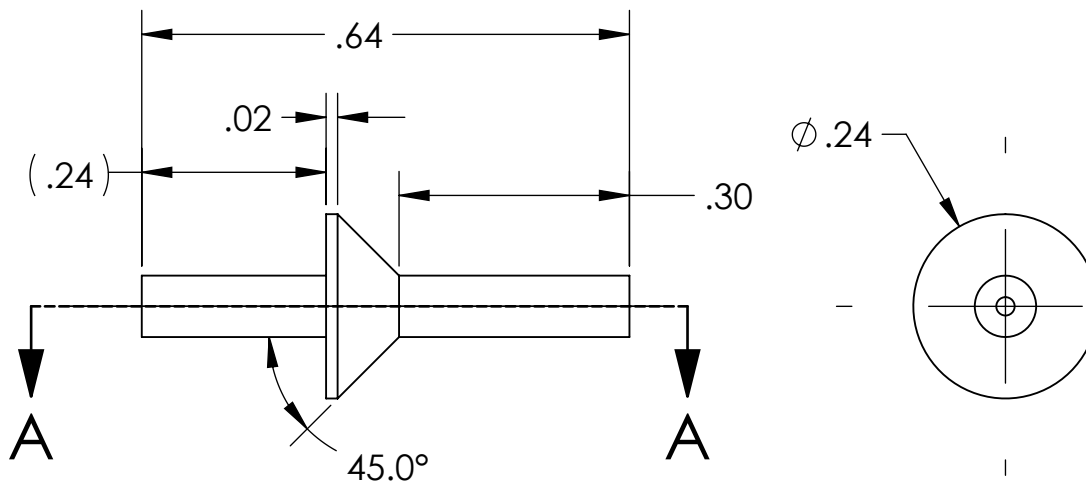


NOTES CONTINUED:

- 5. BAG AND TAG WITH PART AND SERIAL NUMBERS
- 6. APPROXIMATE WEIGHT = 0.002 LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 9. EDM, LASER, OR EB DRILLING ARE ACCEPTABLE FOR THE HOLE
- 10. DESIGNED TO BE CRIMPED ABOVE AND BELOW THE FLANGE WITH ASTRO TOOL CORP. MODEL 621205 CRIMP TOOL.

REV.	DATE	DCN #	DRAWING TREE #
v1	28 JUN 2012	-	-
v2	20 JUL 2012	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 1°

- 1. INTERPRET DRAWING PER ASME Y14.5-1994.
- 2. REMOVE ALL SHARP EDGES, .005-.015
- 3. DO NOT SCALE FROM DRAWING.
- 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL COPPER 99.9% ANNEALED FINISH 63 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ISC SUB-SYSTEM OMC NEXT ASSY D1101965

PART NAME		CLAMP, WIRE	
DESIGNER	J. LEWIS	28 JUNE 12	SIZE DWG. NO.
DRAFTER	J. LEWIS	28 JUNE 12	A D1200971
CHECKER	SEE DCC	SEE DCC	REV. v2
APPROVAL	SEE DCC	SEE DCC	SCALE: 4:1 PROJECTION: