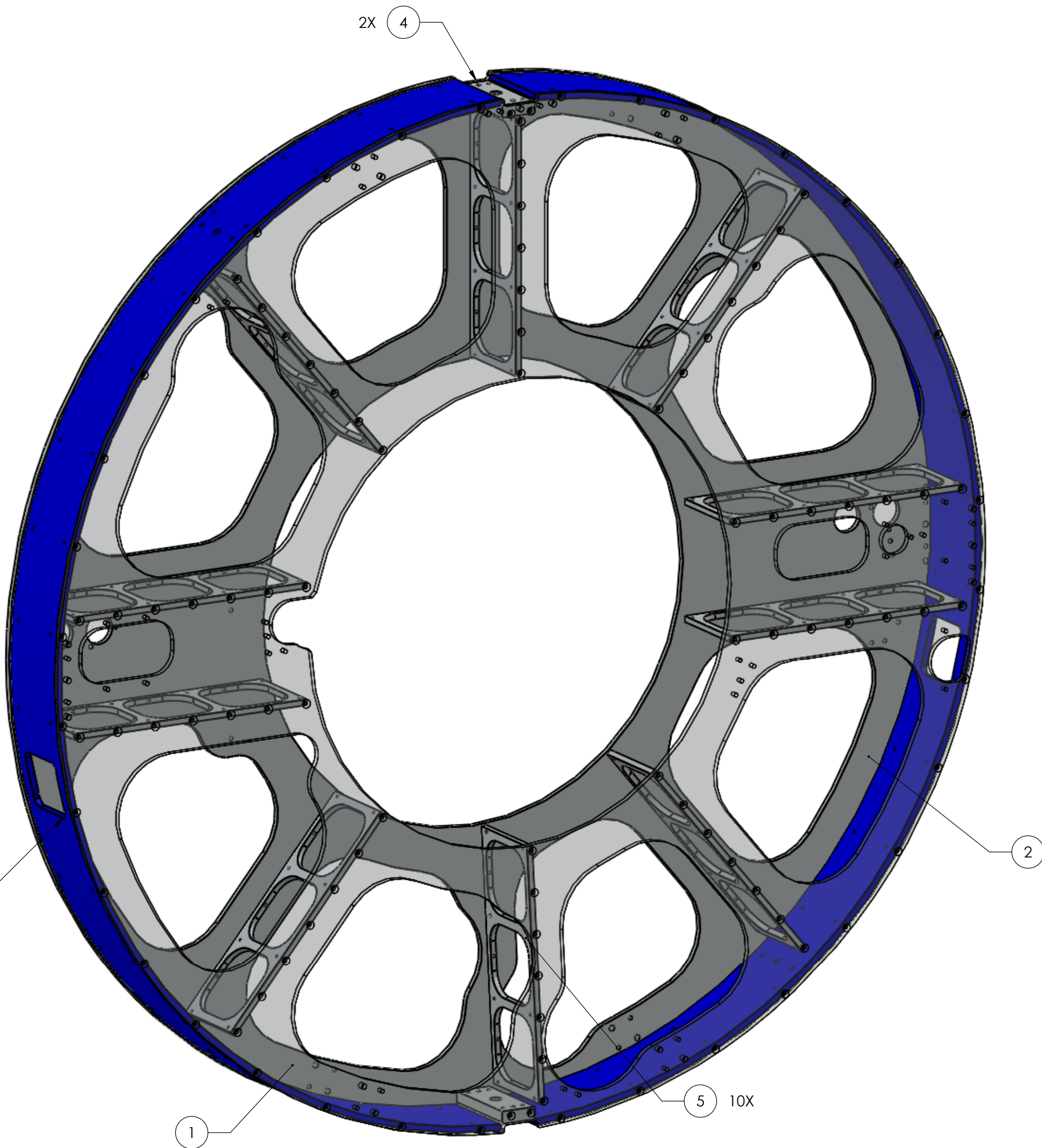


NOTES CONTINUED:



REV.	DATE	DCN #	DRAWING TREE #
V1	09 JUL 2012	E1200700	
V2	13 JUL 2012	E1200700	
V3	20 AUG 2012	E1200700	
V4	03 SEP 2012	E1200700	
V5	13 OCT 2012	E1200700	

D1200993-1 ALIGO, PCAL PERISCOPE FRAME (ETMY)

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	SUPPLIER
6	220	FA-2008	SCRW FLT HD 1/4-20 X .50LG VENTED	UC COMPONENTS
5	10	D1200725	PCAL PLATE STRUT	
4	2	D1200731	PCAL PLATE RING CONNECTOR	
3	2	D1102354	PCAL SUSPENSION RING RECEIVE SIDE	
2	2	D1200727-1	PCAL PLATE MIRROR MTG	
1	2	D1200726-1	PCAL PLATE CAMERA MIRROR MTG	
BOM Table				

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± NONE
 .XXX ± NONE

ANGULAR ± NONE °

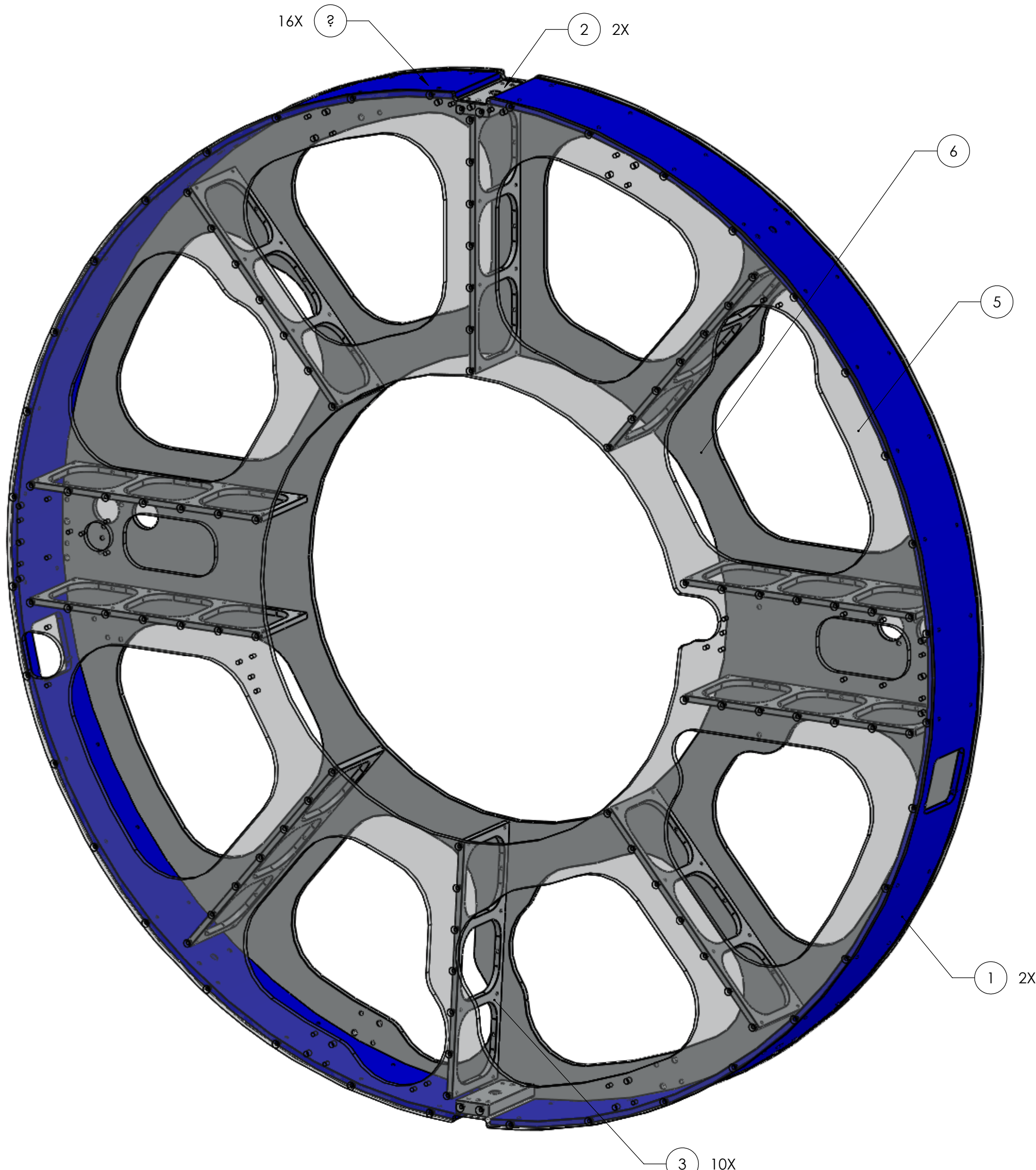
- INTERPRET DRAWING PER ASME Y14.5-1994.
- REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL	N/A	FINISH	N/A μinch
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SYSTEM	ADVANCED LIGO	SUB-SYSTEM	AOS
NEXT ASSY	D1200174		

PART NAME					ALIGO, PCAL PERISCOPE FRAME				
DESIGNER	S. SHANKLE	13 JUL 2012	SIZE	DWG. NO.		REV.			
DRAFTER	S. SHANKLE	09 JUL 2012	c	D1200993		v5			
CHECKER	S. SHANKLE	09 JUL 2012							
APPROVAL	S. SHANKLE	09 JUL 2012	SCALE: 1:12	PROJECTION:			SHEET 1 OF 2		



D1200993-2 ALIGO, PCAL PERISCOPE FRAME (ETMX)

6	1	D1200727-2	PCAL PLATE MIRROR MTG	
5	1	D1200726-2	PCAL PLATE CAMERA MIRROR MTG	
4	220	FA-2008	SCRW FLT HD 1/4-20 X .50LG VENTED	UC COMPONENTS
3	10	D1200725	PCAL PLATE STRUT	
2	2	D1200731	PCAL PLATE RING CONNECTOR	
1	2	D1102354	PCAL SUSPENSION RING RECEIVE SIDE	
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	SUPPLIER
BOM Table				

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SIZE	DWG. NO.	REV.
C	D1200993	v5
SCALE: 1:12	PROJECTION:	SHEET 2 OF 2