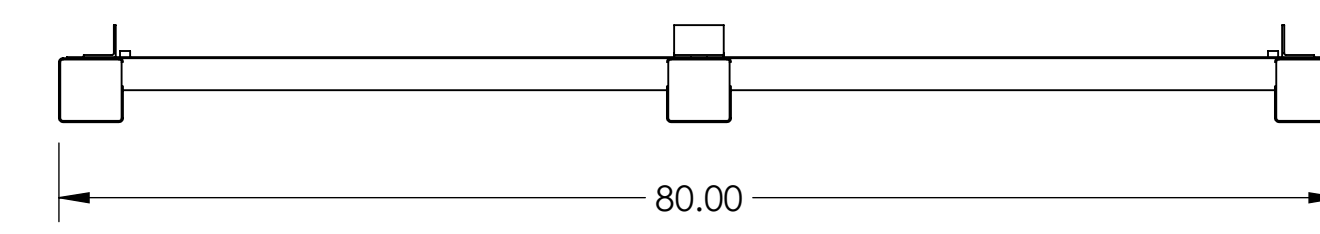
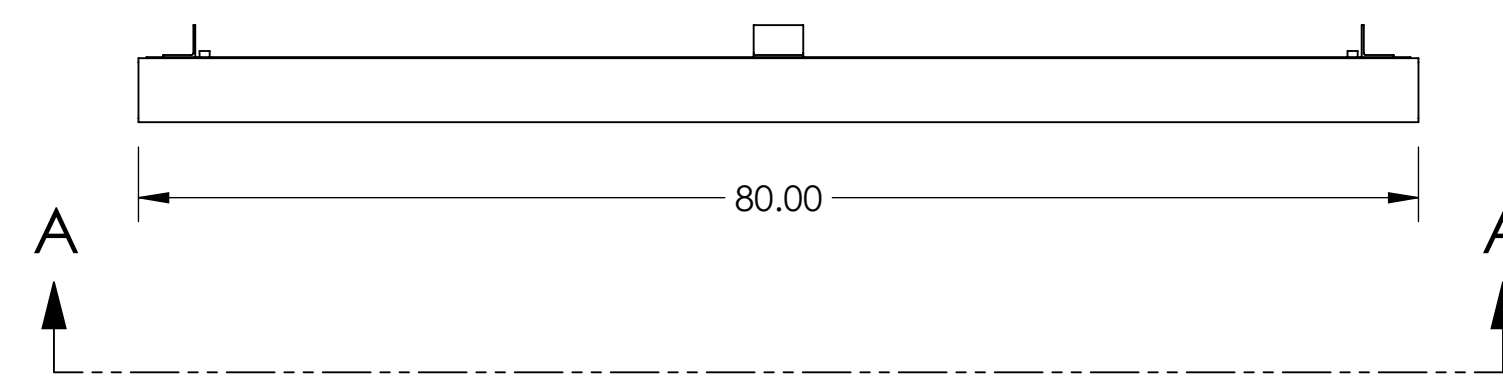
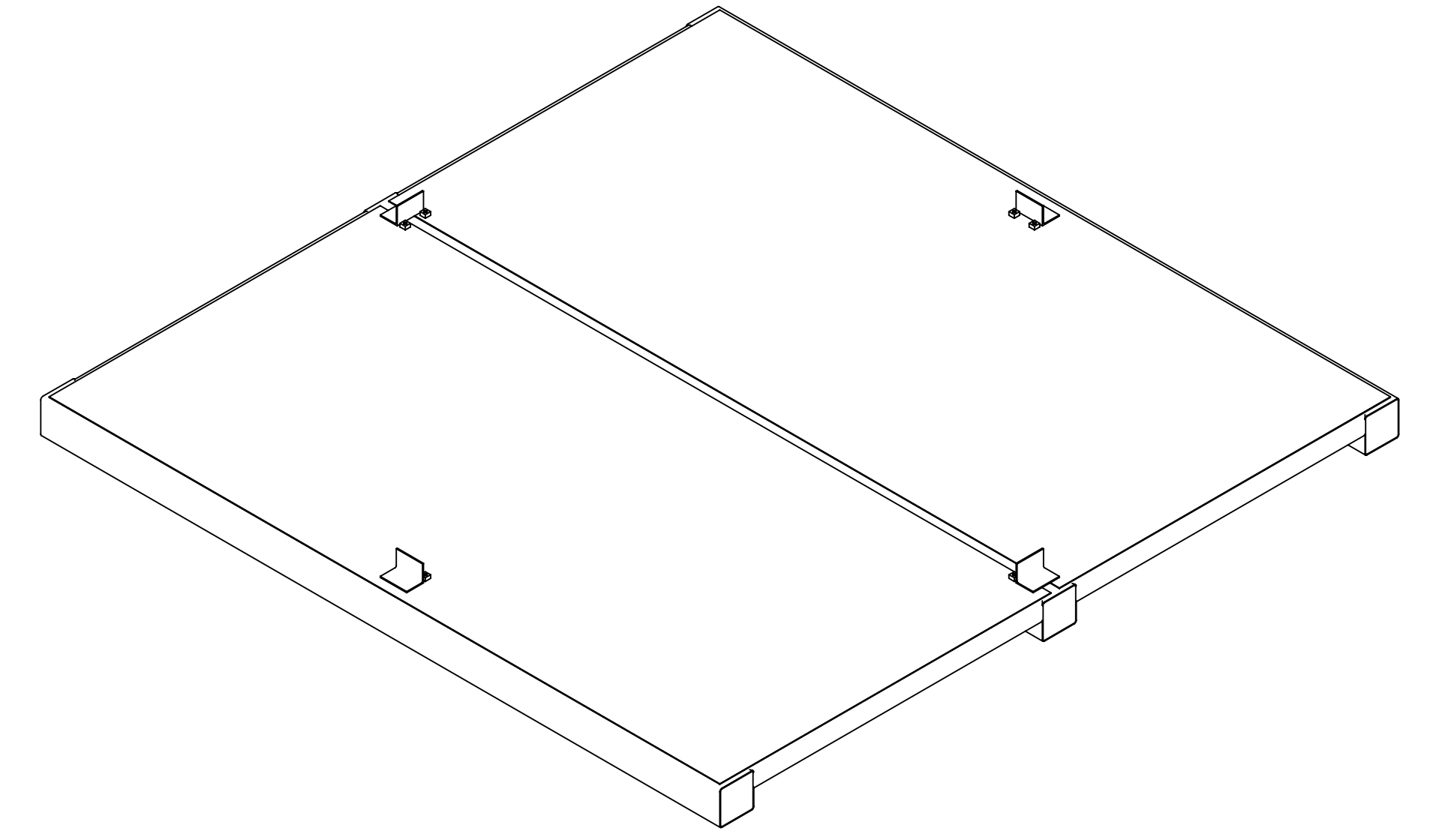
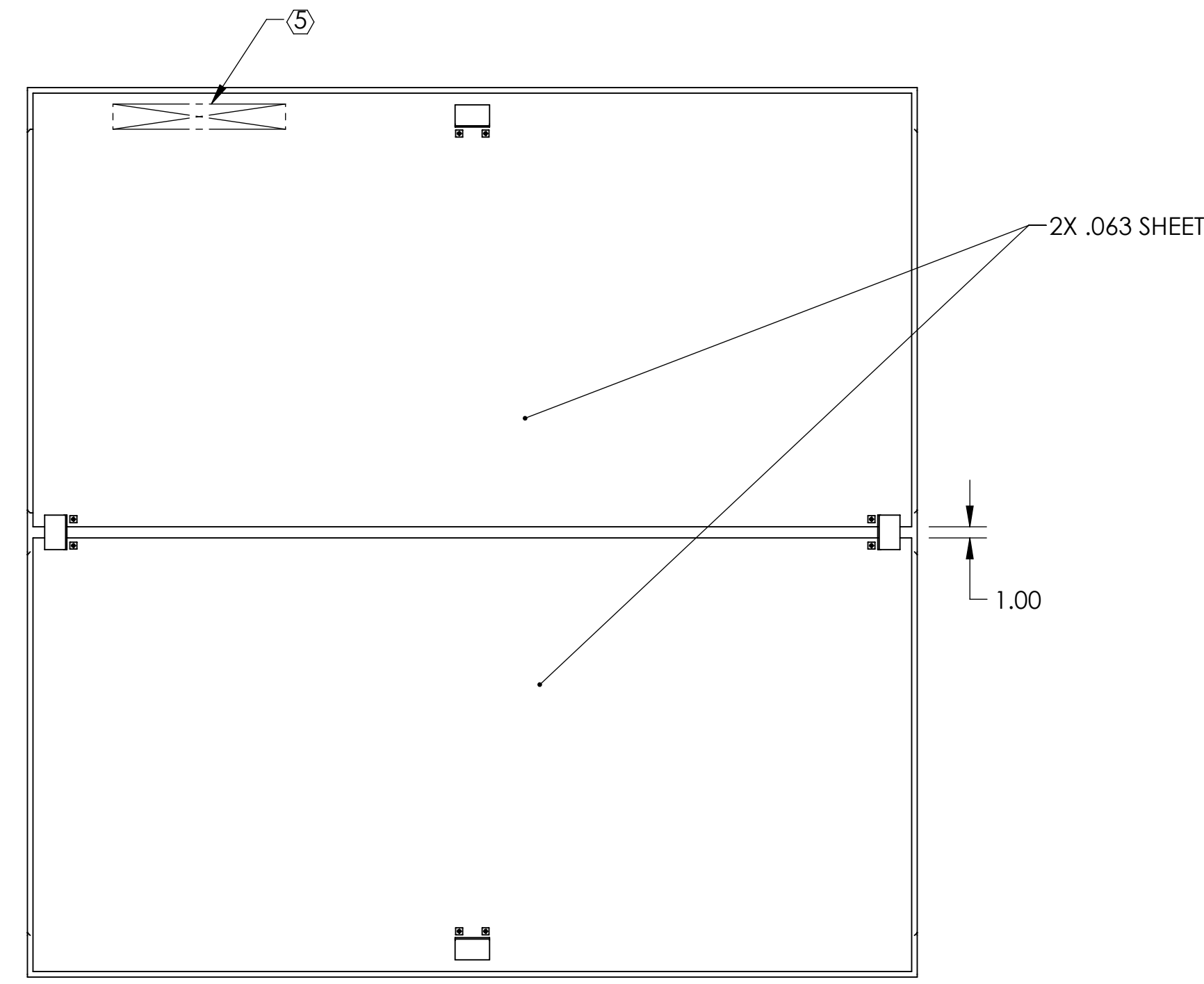


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

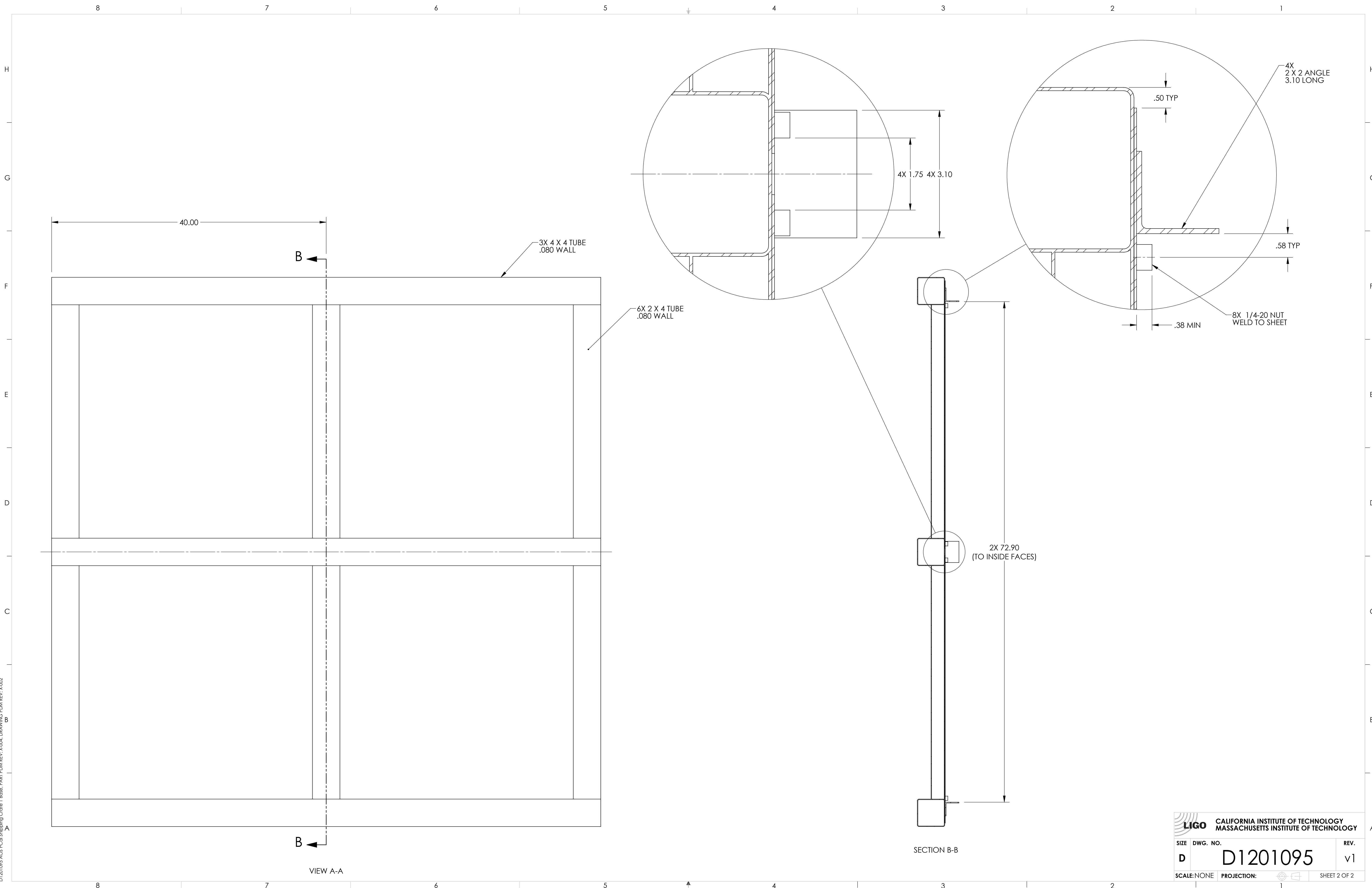
- 6. WEIGHT: 243 LB.
- 7. WELD ASSEMBLY. STITCHING OK.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
v1	03 AUG 2012	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .03 .XXX ± ANGULAR ± °		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		AOS PCAL SHIPPING CRATE 1 BASE	
MATERIAL	FINISH	SYSTEM	SUB-SYSTEM	DESIGNER	SIZE
Alloy Steel		ADVANCED LIGO	AOS	R. SAVAGE	02 AUG 2012
		NEXT ASSY		DRAFTER	DWG. NO.
		D1201097		C. CONLEY	D
				CHECKER	REV.
					v1
				APPROVAL	SCALE: NONE
					PROJECTION:
					SHEET 1 OF 2

D1201095 AOS PCAL Shipping Crate 1 Base, PART PDM REV: X-004, DRAWING PDM REV: X-002



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SIZE	DWG. NO.	REV.
D	D1201095	v1
SCALE: NONE	PROJECTION:	SHEET 2 OF 2

D:\2010\95_AOS_PCD\ShippingCircle1 Base_PART_PDM_REV_X:004_DRAWING_PDM_REV_X:002