

DATE

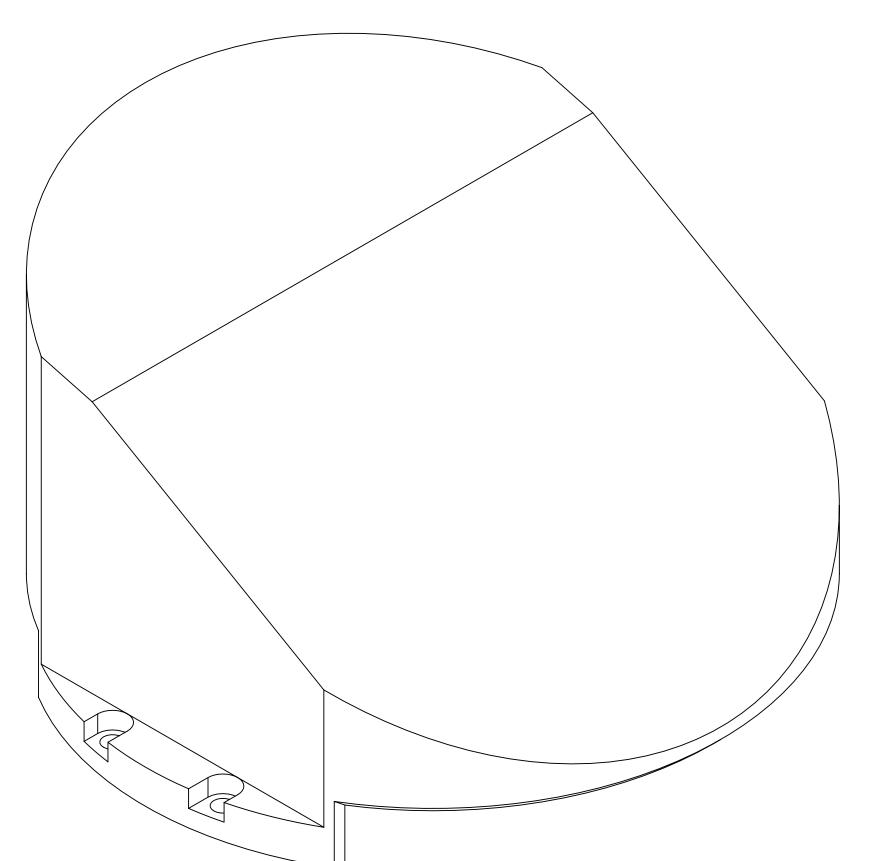
v1 05 DEC 2012

DCN#

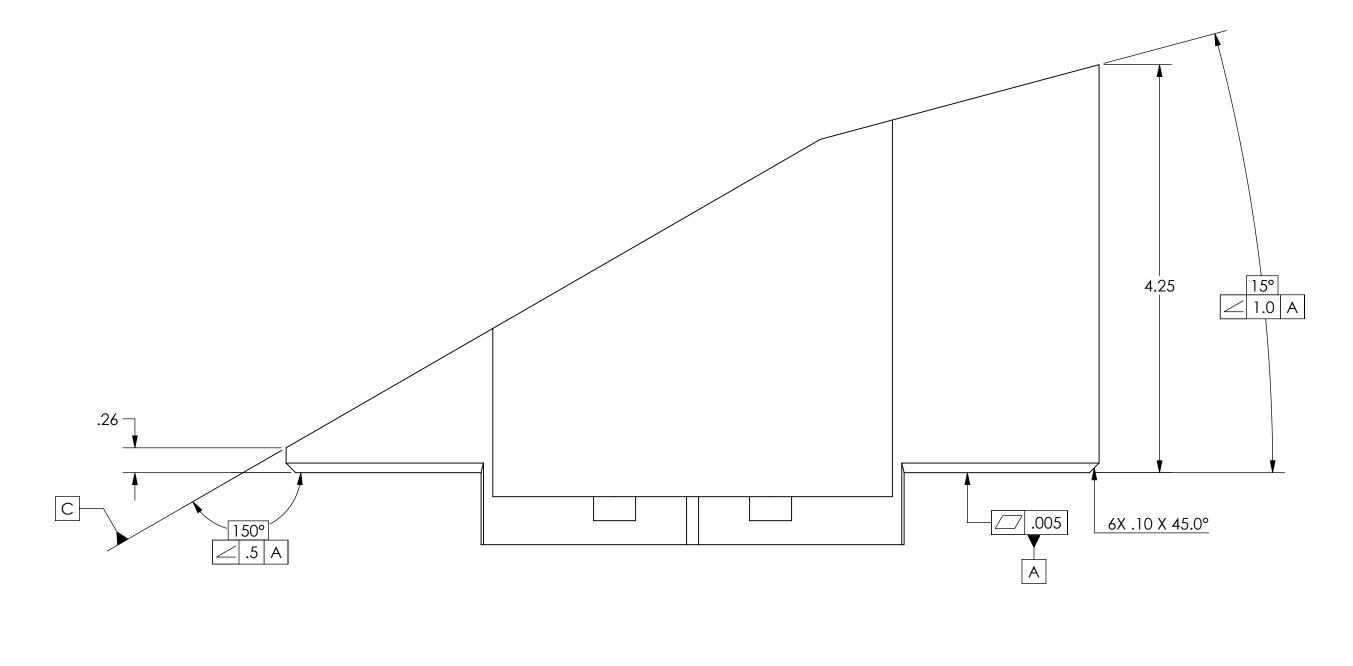
E1200247-x0

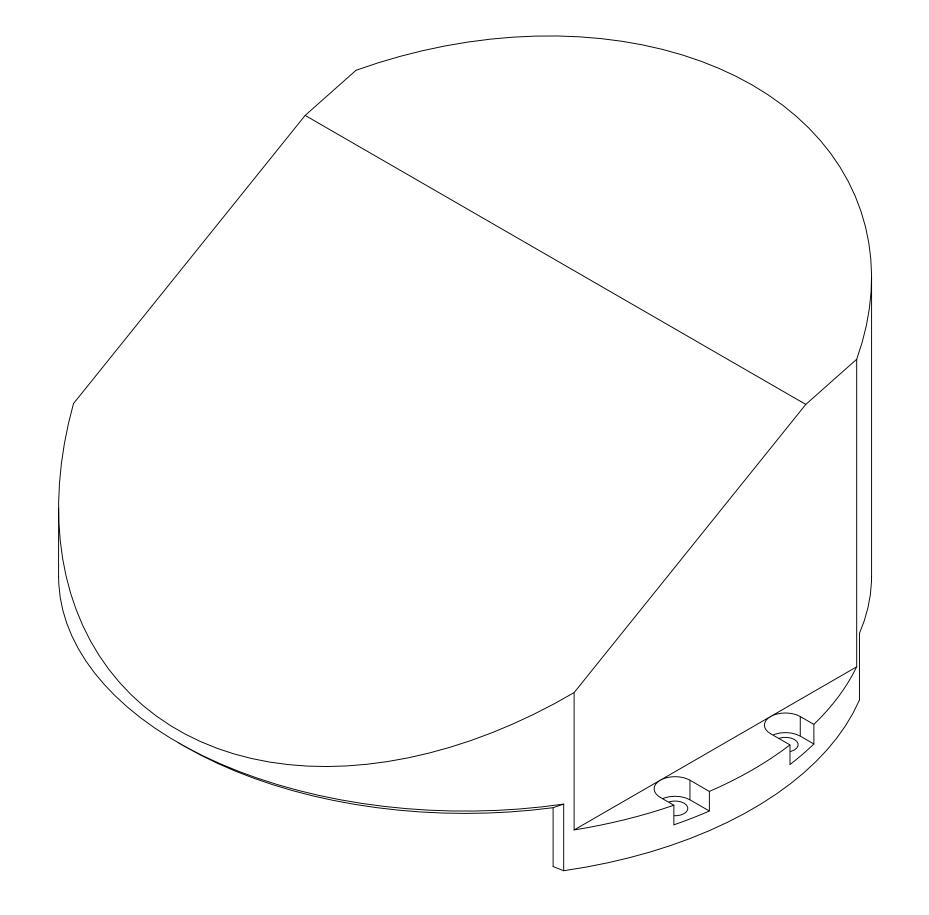
DRAWING TREE #

E1200248-v1



ISO VIEW, FRONT - LEFT





ISO VIEW, FRONT - RIGHT

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)			CALIFORNIA INSTITUTE OF TECHNOLOGY		PART NAME				
DIMENSIONS ARE IN INCHES	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005015. FOR EDGES APPROXIMATLEY R.02.	MASSACHUSETTS INSTITUTE OF TECHNOLOGY		SECONDARY VIEWPORT CLAMP					
TOLERANCES:	3. DO NOT SCALE FROM DRAWING.		SYSTEM	SUB-SYSTEM	DESIGNER	M. JACOBSON	07-SEPT-2012 SIZE DWG. N	NO.	REV.
.XX ± .01 .XXX ± .005	4. ALL MACHINING FLUIDS MUST BE FULLY SYN AND FREE OF SULFUR, SILICONE, AND CHLOR		ADVANCED LIGO	AOS	DRAFTER	E.SANCHEZ	05 DEC 2012	D1201304	\ \v1
ANGULAR± 1.0°	MATERIAL	FINISH	NEXT ASSY	•	CHECKER	M. JACOBSON	05 DEC 2012	D1201304	• 1
	6061 Alloy	63 µinch			APPROVAL	M. JACOBSON	05 DEC 2012 <b>SCALE</b> : 1:1	PROJECTION:	SHEET 1 OF 3

