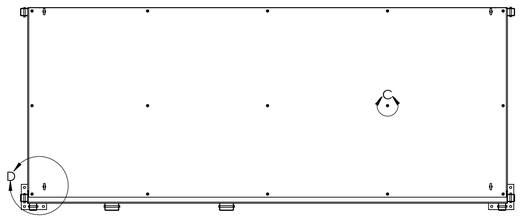
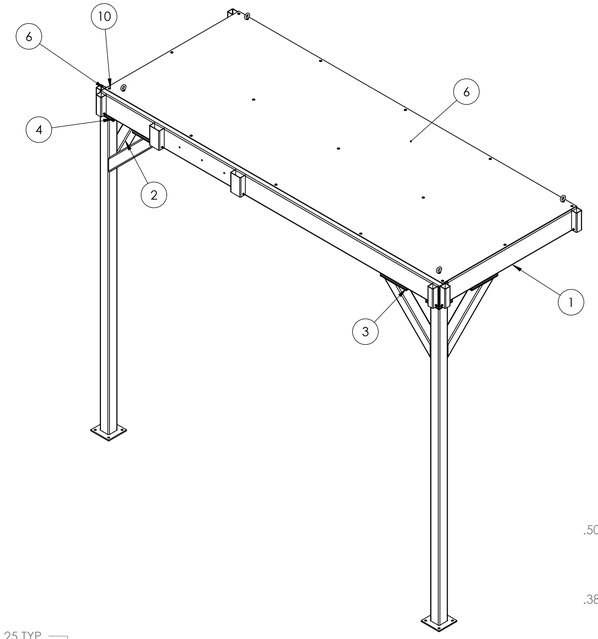
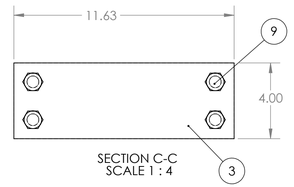
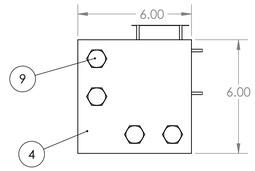
ITEM NO.	PartNo	MATERIAL	DISCREPTION	QTY.
1	EMM1044 UW	ASTM A36 Steel	Module E Upper Weldment	1
2	EMLM1044-LG	ASTM A36 Steel	Module E leg Weldment	2
3	EMM1044-LG-09	ASTM A36 Steel	Module E diagonal brace weld plate	4
4	EMM1044-10	ASTM A36 Steel	Module E leg weld plate	2
5	EMM1044-11	ASTM A36 Steel	Module E corner lifting plate	2
6	EMM1044-FP	3003 Alloy	Module E floor planks R1	1
7	8SEMM1044	ASTM A36 Steel	Handrail support pocket 8in	6
8	8DEMM1044	ASTM A36 Steel	Handrail double support pocket 8in	2
9			HBOLT 0.6250-11x1.25x1.25-N	24
10			SL-FHM1 0.375-16x1x1-N	15
11			HNUT 0.5000-13-D-N	4
12			AI 18.15_type2 0.50x3.81-N-1.12	4



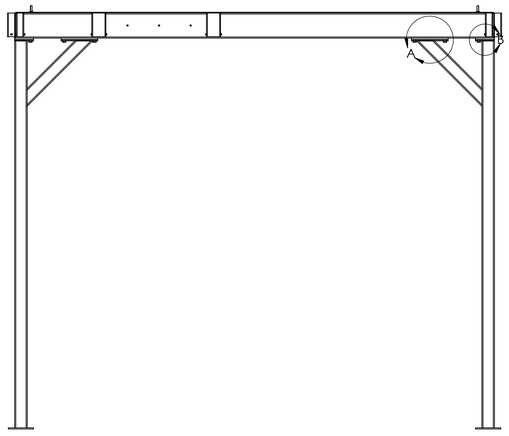


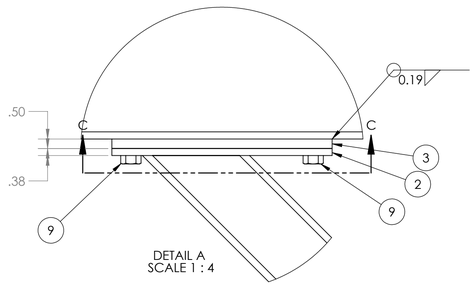


SECTION C-C
SCALE 1 : 4

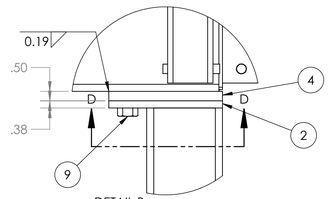


SECTION D-D
SCALE 1 : 4

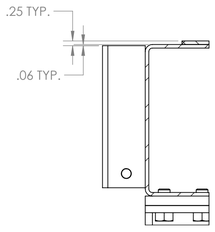




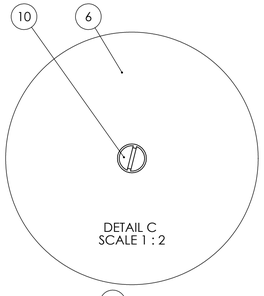
DETAIL A
SCALE 1 : 4



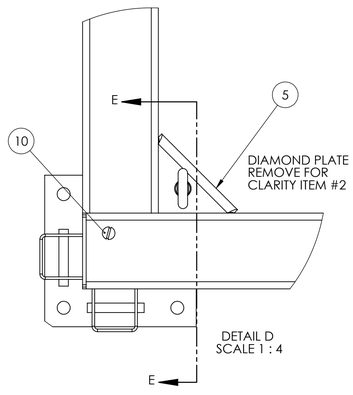
DETAIL B
SCALE 1 : 4



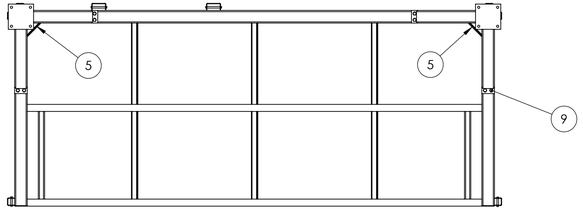
SECTION F-F
SCALE 1 : 4

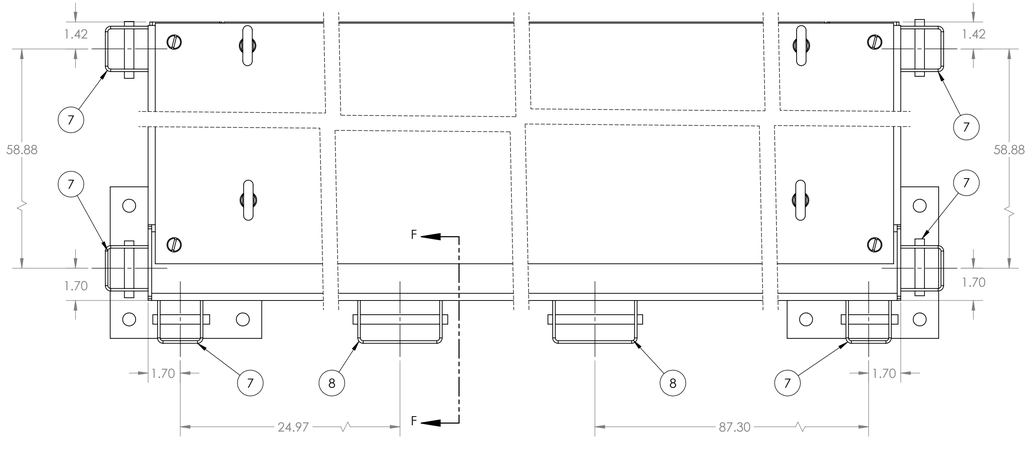


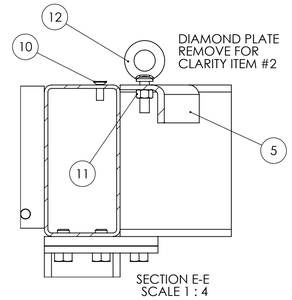
DETAIL C
SCALE 1 : 2



DETAIL D
SCALE 1 : 4







SECTION E-E
SCALE 1 : 4

Notes:
1. Two (2) modules requred to make one (1) assembly.

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

NEXT ASSY | USED ON

APPLICATION

	NAME	DATE
DRAWN	S. GILL	5-27-11
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

ADVANCED LIGO

APOLLO SHEET METAL

TITLE:

E Module weldment

SIZE	DWG. NO.	REV
D	Module E Weldment-R1	1

SCALE: 1:24 WEIGHT: SHEET 1 OF 1