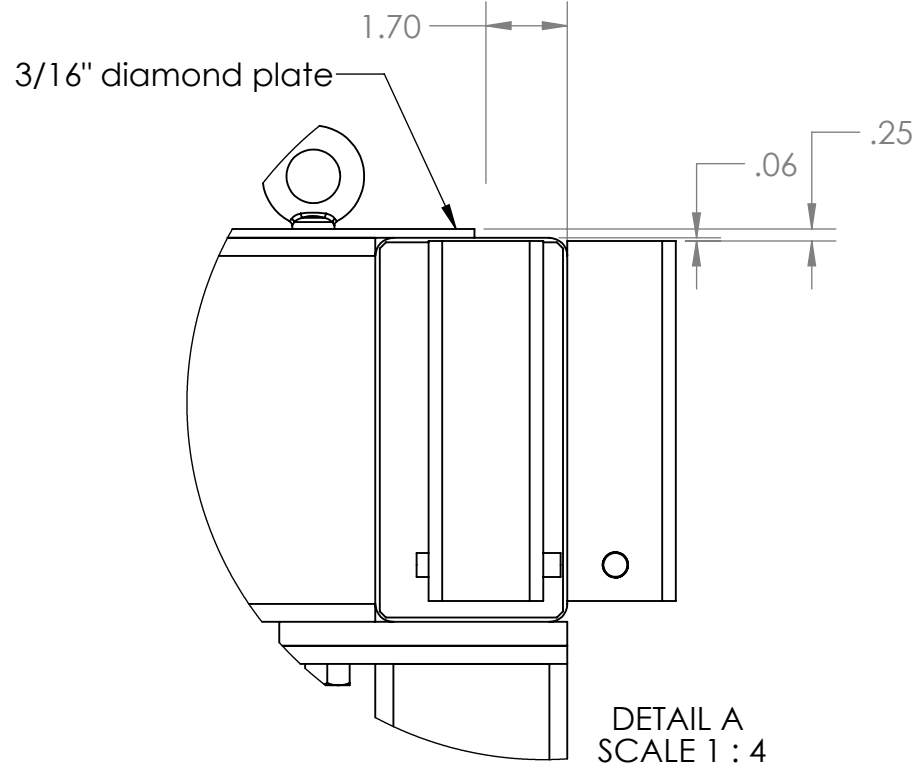


ITEM NO.	PartNo	DESCRIPTION	Default/ QTY.
1	EMM1044	Module E Weldment-R1	2
2		HHSBOLT 0.7500-10x1.75x1.375-N	20
3		Regular FW 0.75	20
4		HNUT 0.7500-10-B-N	20
5	STEMM1044	Stair Assembly	1
6	EMM1044-HR1	Module E hand rail assembly	1
7	EMM1044-HR2	Module E hand rail assembly	1
8	EMM1044-HR3	Module E hand rail assembly	1
9	EMM1044-HR4	Module E hand rail assembly	1
10	EMM1044-HR5	Module E hand rail assembly	1
11	EMM1044-HR6	Module E hand rail assembly	4
12		HBOLT 0.3750-16x5x1-N	3
13		Regular FW 0.375	3
14		HNUT 0.3750-16-D-N	3



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		S. GILL	5-26-11
		TOLERANCES:			
		FRACTIONAL ±		DRAWN	
		ANGULAR: MACH ±		CHECKED	
		BEND ±		ENG APPR.	
		TWO PLACE DECIMAL ±		MFG APPR.	
		THREE PLACE DECIMAL ±			
		INTERPRET GEOMETRIC		Q.A.	
		TOLERANCING PER:		COMMENTS:	
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION					

ADVANCED LIGO		
APOLLO SHEET METAL		
TITLE:		
SIZE	DWG. NO.	REV
D	Module E Assembly	1
SCALE: 1:32 WEIGHT:		SHEET 1 OF 1