

Division: LIGO

The Instrument Shop
Work Submittal Sheet
027 Lauritsen

PS# 6612

Project Title: OFI - EQ Stops FOR MAGNETS Date: 23 August 2013

PTA: AO.41.C.MAB

Submitted by: Lisa C. Austin Ext: x 1756

E-Mail: laustin@caltech.edu Due Date: 6 Sept 2013

Instructions: Tap 2 holes in SSSL parts (6 pieces); order Shoulder Screws and cut threads to 0.125" +0/-.01

Drawing Ref # D0900778

- Modification
- Repair
- Revision

: In Progress
 : Complete
B.B.

6 hrs.

Sketch (use the back if necessary)

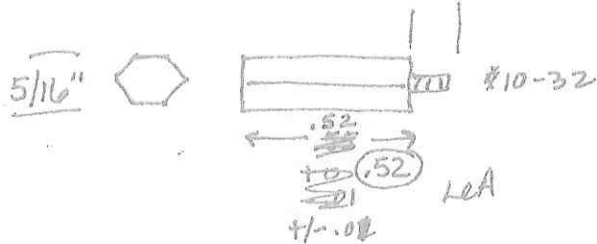
1) SEE DRAWING RED-LINES OF D0900778-V3 FOR MODIFICATION TO 6 MAGNET ATTACHMENT PLATES.

CHANGE VERSION NUMBER ON PARTS FROM 'V2' TO 'V3'.

2) ORDER ~~McMASTER-CARR~~ PART NUMBER 94035A535: ~~18-8 Stainless-Steel Precision Hex Socket Shoulder Screw, 1/4" Shoulder Diameter, 3/8" Length Shoulder, 10-32 Thread.~~

QUANTITY = ~~30~~ *20*

CUT THREADS OF SHOULDER SCREWS -
LENGTH = 0.125" +0/-.01



Aluminum