

4

3

2

1

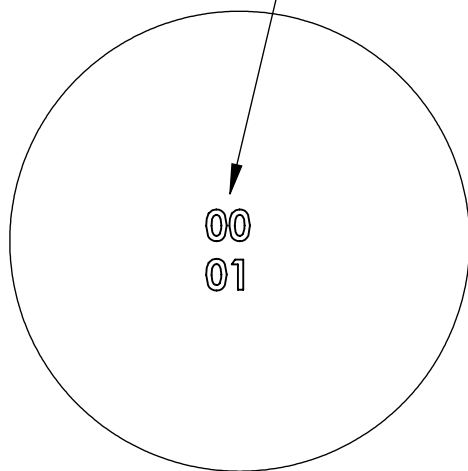
- 1) No chips or fractures allowed
2) BOTH SURFACES (FLAT) LAMBDA/2 OPTICAL POLISHING - SCRATCH/DIG 10/5
All units are mm unless differently specified

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

Laser engrave unique four digit serial number (two rows consisting of two digits each) on an area of 1x1 mm centered on the disk (position tolerance of 0.5mm).

Engraving depth 10 microns.

Text shown here is for demonstration purposed only



DETAIL B
SCALE 8 : 1

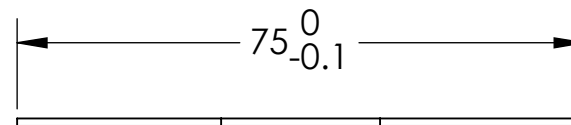


1±0.05

A

36±0.1
2PL

B



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)



CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

PART NAME

75 MM DISK FOR Q MEASUREMENTS

SYSTEM

SUB-SYSTEM

DESIGNER

G. Vajente 06/23/2016

DRAFTER

CHECKER

APPROVAL

SIZE

DWG. NO.

A

D1600189

REV.

2

SCALE: 1:1

PROJECTION:



SHEET 1 OF 1

4

3

2

1