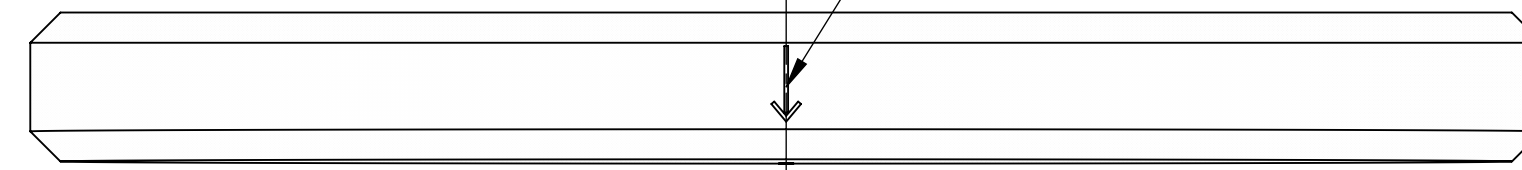
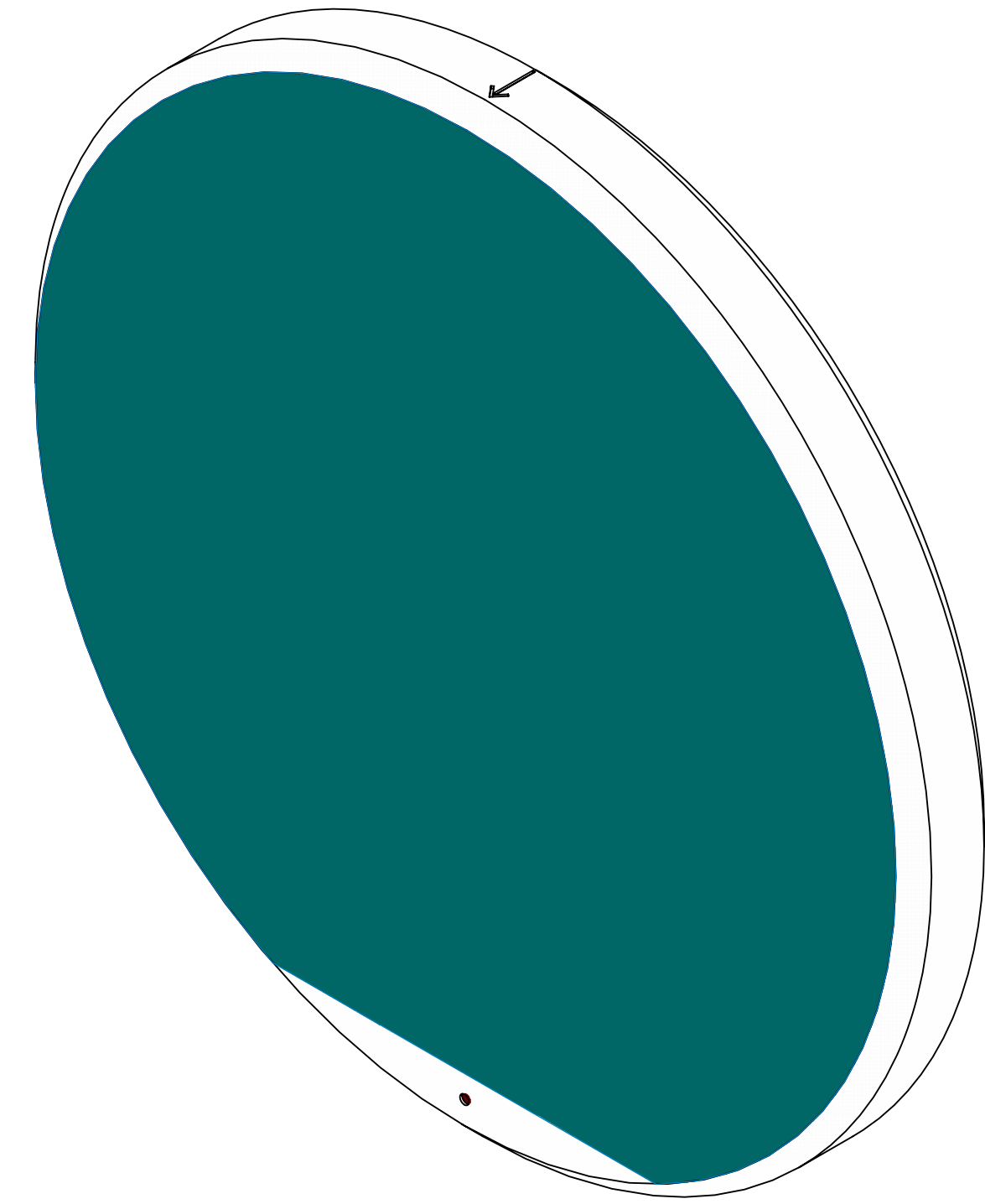


REV.	DATE	DCN #	DRAWING TREE #
v1	01 JUN 2018	E1800165-x0	
v1	05 JUN 2018	E1800167-x0	
-	-	-	

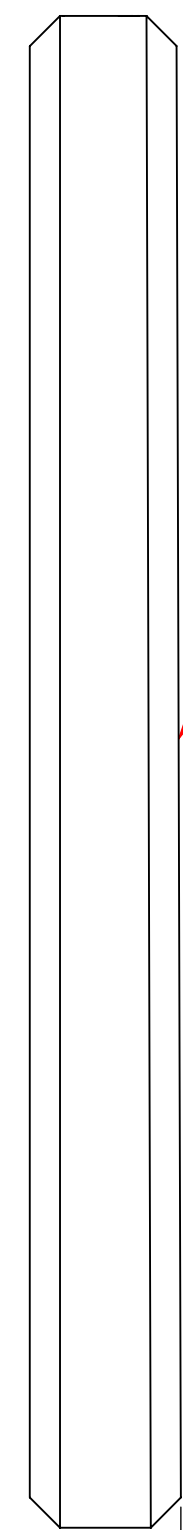
ETCH OR GRIND REGISTRATION MARK
 0.25mm ± 0.05mm WIDE x 5mm ± 3mm LONG
 MINIMUM LEGIBLE DEPTH LINE ALONG ϕ , CENTERED
 BETWEEN SURFACES 'S1' AND 'S2' AT
 LOCATION OF MINIMUM PART THICKNESS WITHIN
 ± 5° CLOCKING ANGLE (WITH RESPECT TO DATUM FEATURE -A-)
 WITH ARROW POINTING TO SURFACE 'S1'.



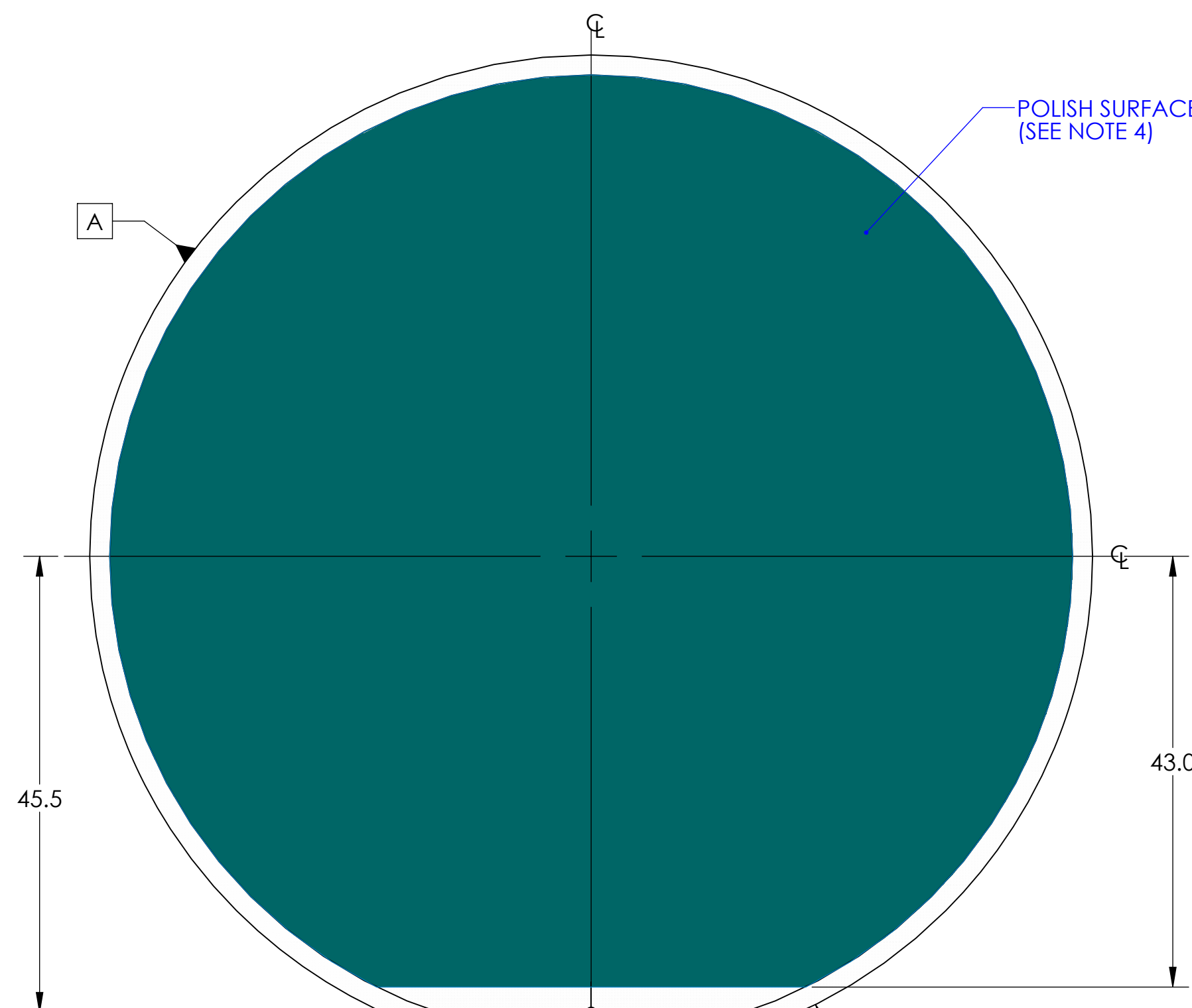
TOP VIEW



ISO VIEW



2x 2.0 ± 0.2X45° ± 5° CHAMFER,
 ALL AROUND



ϕ 1.0 SEE NOTE 5
 ϕ 100.00 ± 0.3

ϕ	0.1
	0.1 B

POLISH SURFACE 'S1'
 (SEE NOTE 4)

.17° ± .08
 WEDGE ANGLE

S3

S1

S2 POLISH SURFACE 'S2'
 (SEE NOTE 4).

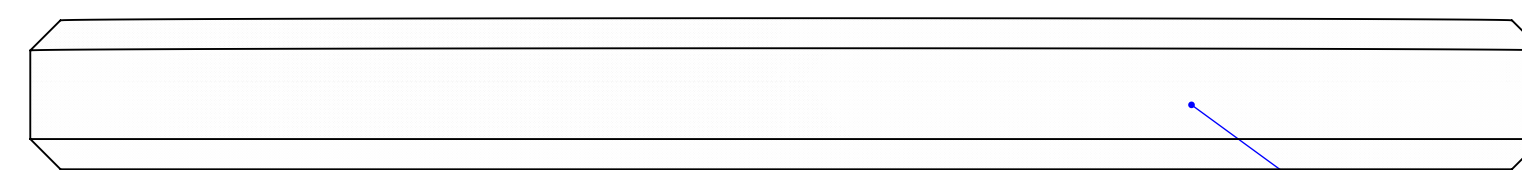
ETCH OR GRIND SERIAL NUMBER, APPROX. WHERE SHOWN,
 LETTERING APPROX. 4mm HIGH
 (SEE NOTE 5 FOR MORE DETAILS.)

ϕ

(90°)

B

10.0 ± 0.5



BOTTOM VIEW

BARREL SIDE AND BEVEL POLISH
 (SEE NOTE 3)

MANUFACTURING NOTES:			
1. DO NOT SCALE FROM DRAWING.			
2. INTERPRET DRAWING AS PER ANSI Y14.5M 1994.			
3. BARREL SIDE AND BEVEL POLISH PER E1800006-v3.			
4. FINISH SURFACES 'S1' AND 'S2' AS PER E1800006-v3.			
5. REFER TO E1800006-v3 FOR MORE INFORMATION ON SERIAL NUMBER AND FIDUCIAL MARKING.			
6. APPLY COATING PER E1800164.			
PARTS LIST			
NOTES: (UNLESS OTHERWISE SPECIFIED)			
DIMENSIONS ARE IN MILLIMETERS (mm)			
TOLERANCES:			
X .01			
XX ± 0.05			
ANGULAR ± 0.1 °			
MATERIAL:		E1800006	
FINISH:		SEE NOTES	
NAME:		PART NAME	
DATE:		100MM CRYSTALLINE COATING DEMONSTRATION	
DRAWN:		ESANCHEZ 01/JUN/18	
CHECKED:		SEE DCC SEE DCC	
APPROVED:		SEE DCC SEE DCC	
SCALE:		NTS	
PROJECTION:		FIRST ANGLE	
DWG. NO.:		D1800154	
REV.:		v2	
SHEET:		1 OF 1	