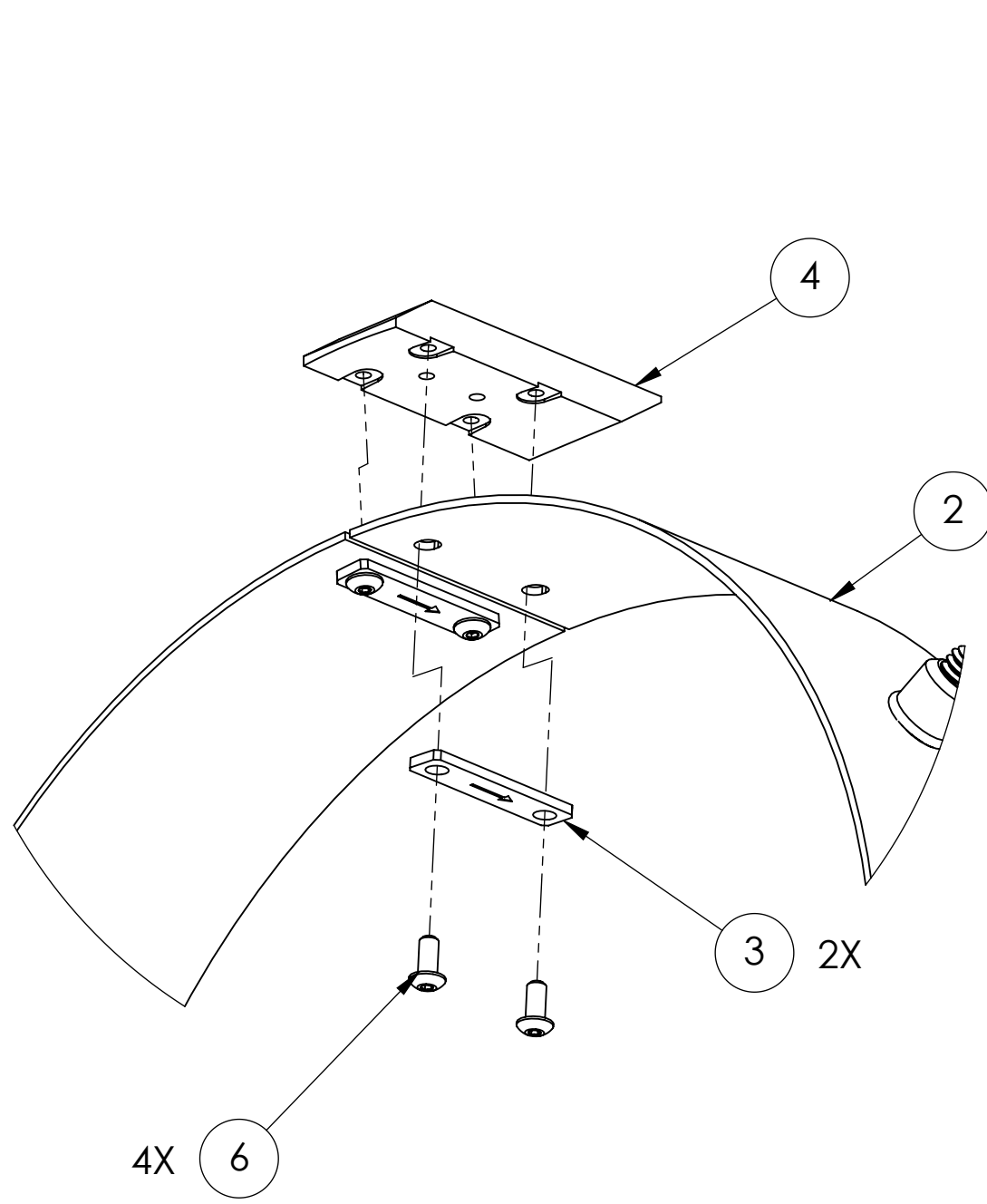
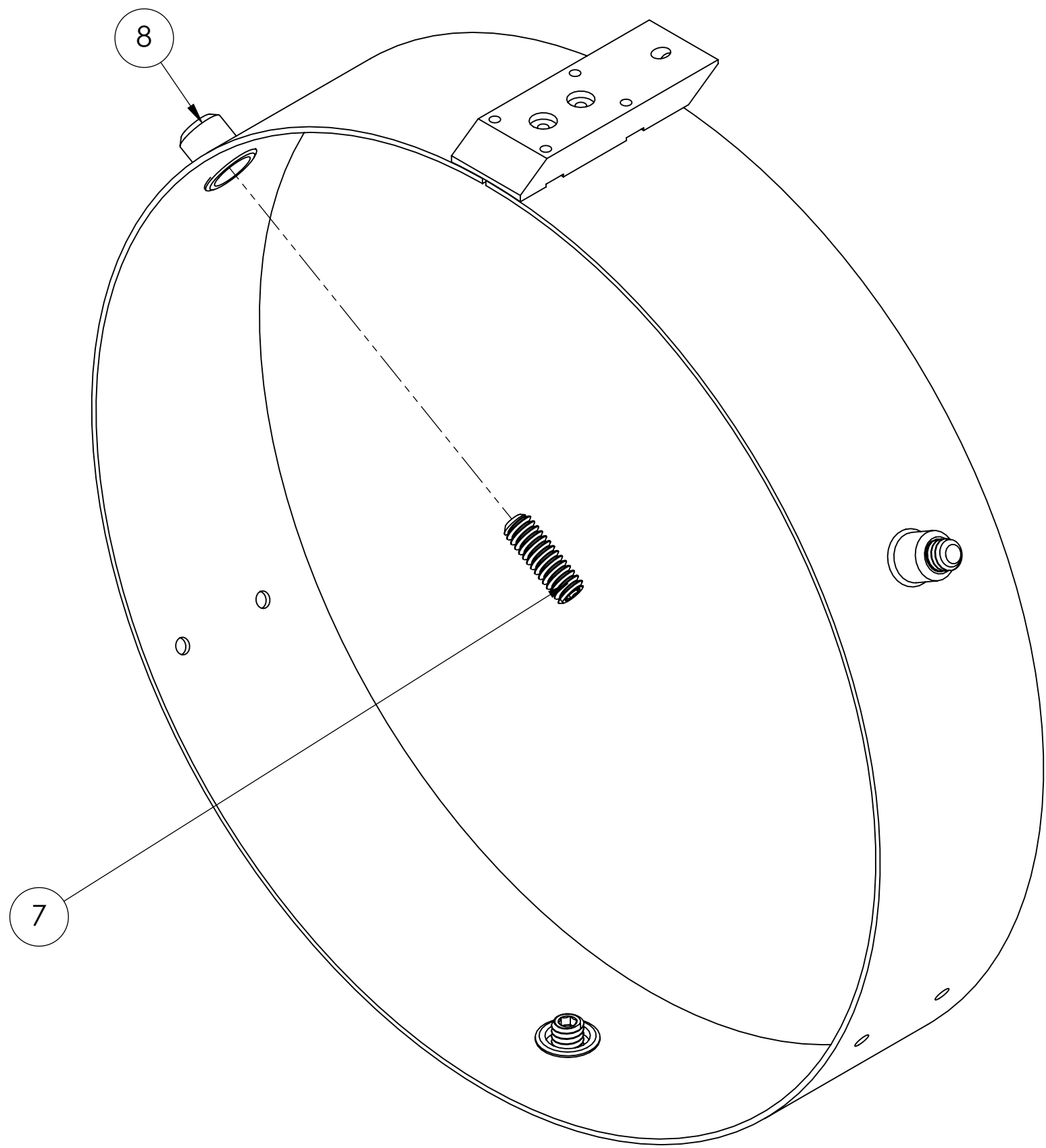


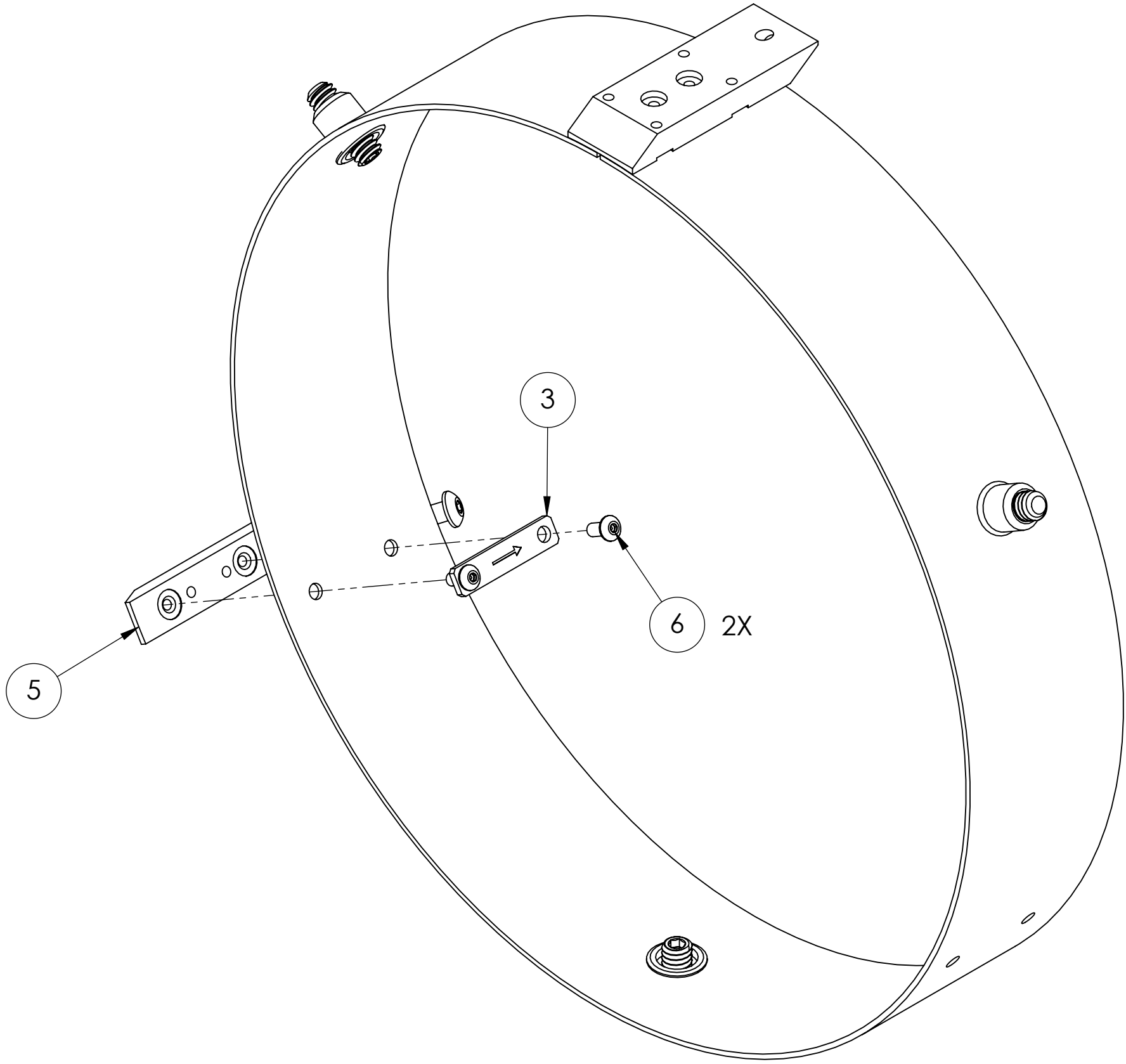
REV.	DATE	DCN #	DRAWING TREE #
v11	03 FEB 2021	E2100054-x0	-
-	-	-	-
-	-	-	-



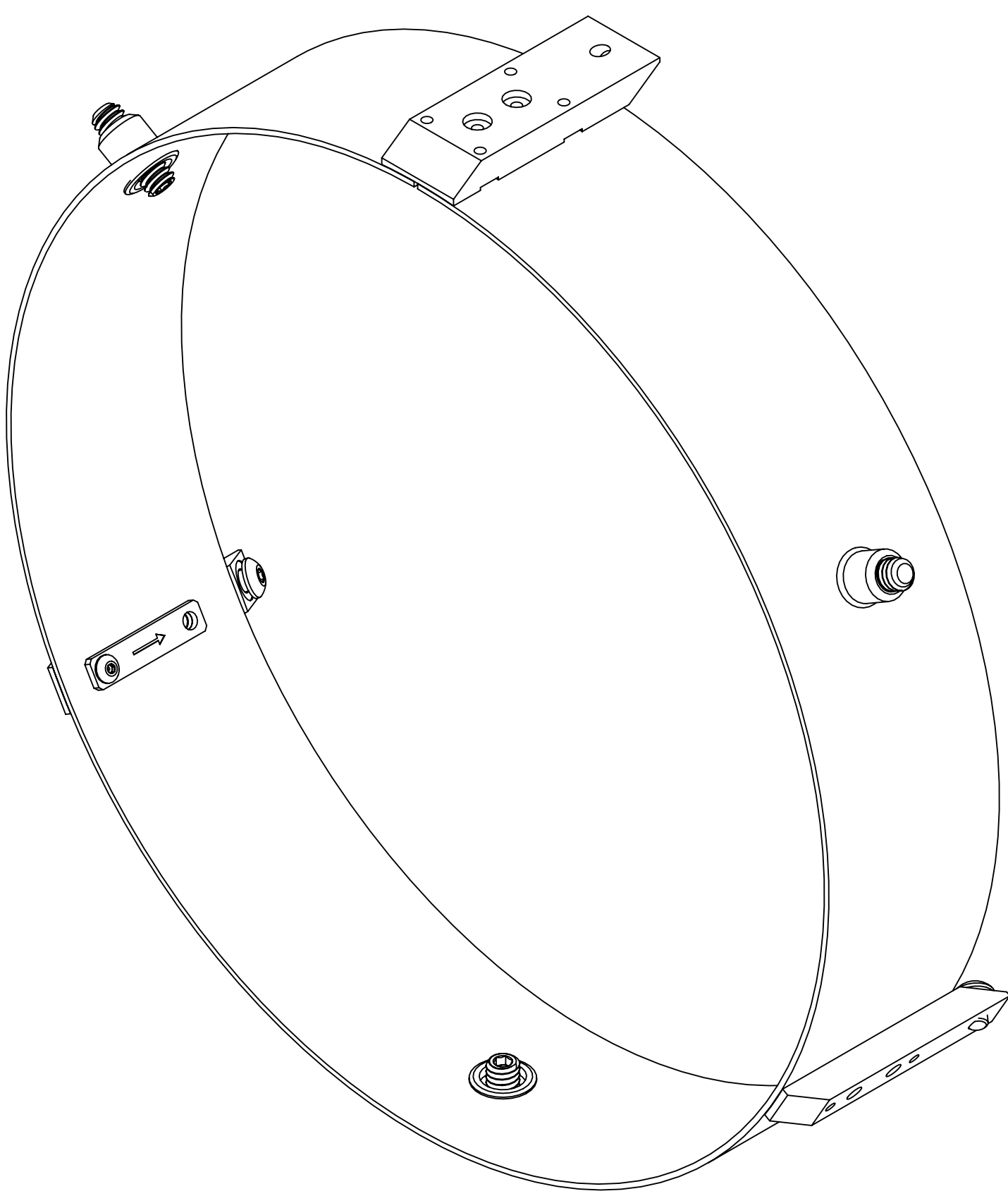
ASSY. STEP 1



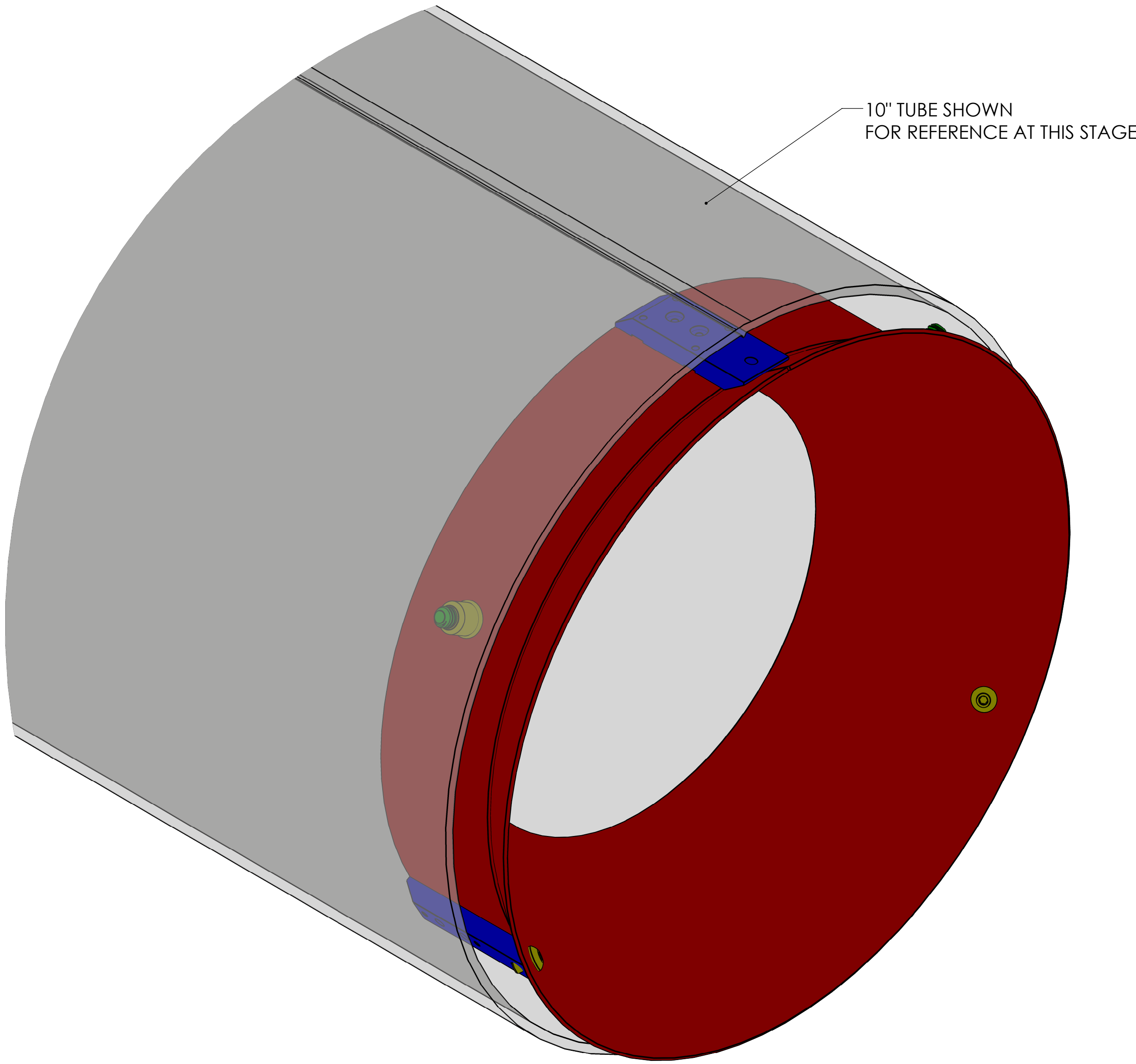
ASSY. STEP 2
3 PL.
EQ. SP. 120° APART



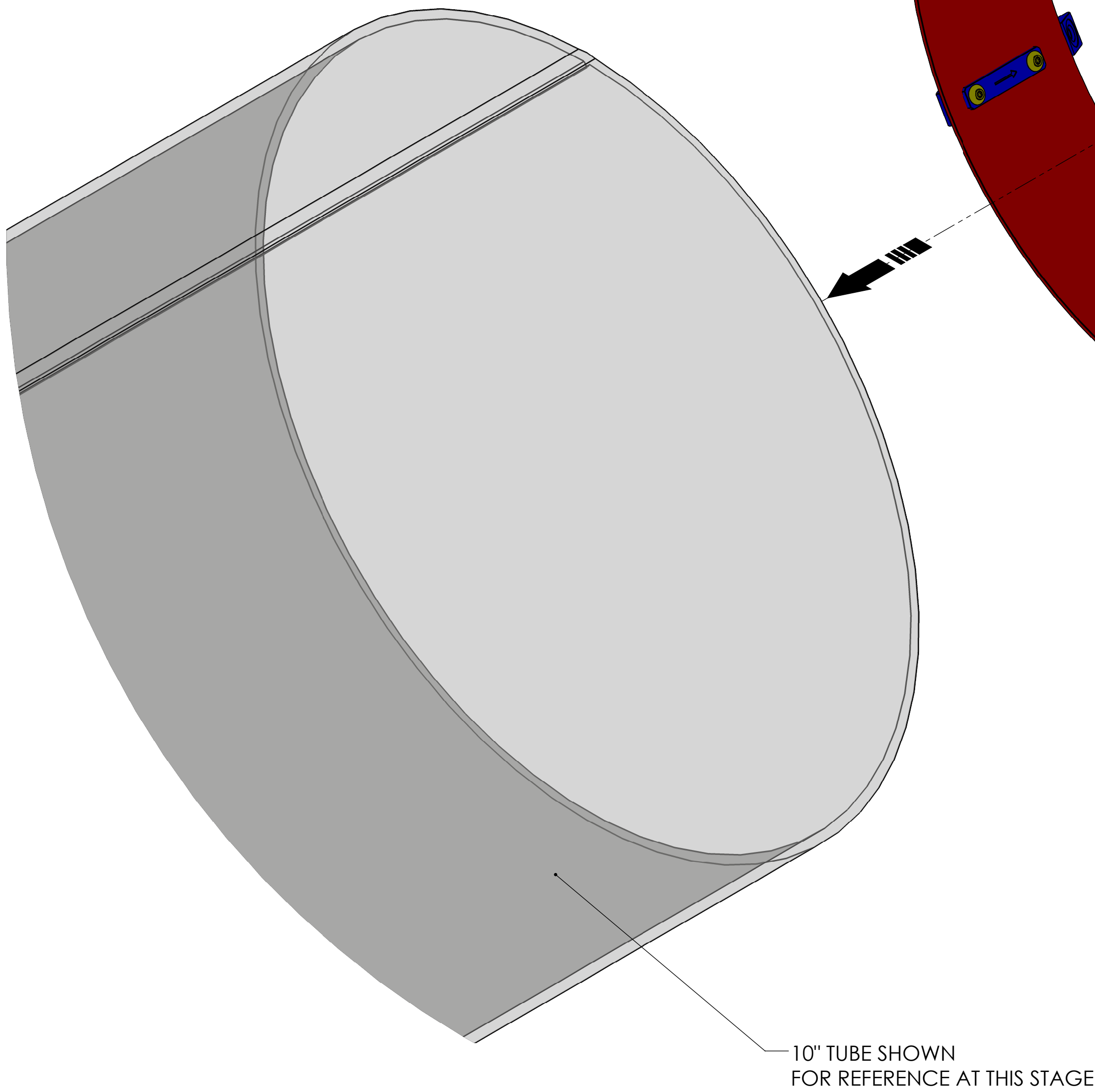
ASSY. STEP 3
2 PL.
EQ. SP. 120° APART



ISO VIEW
ASSEMBLY STATUS AFTER STEP 3



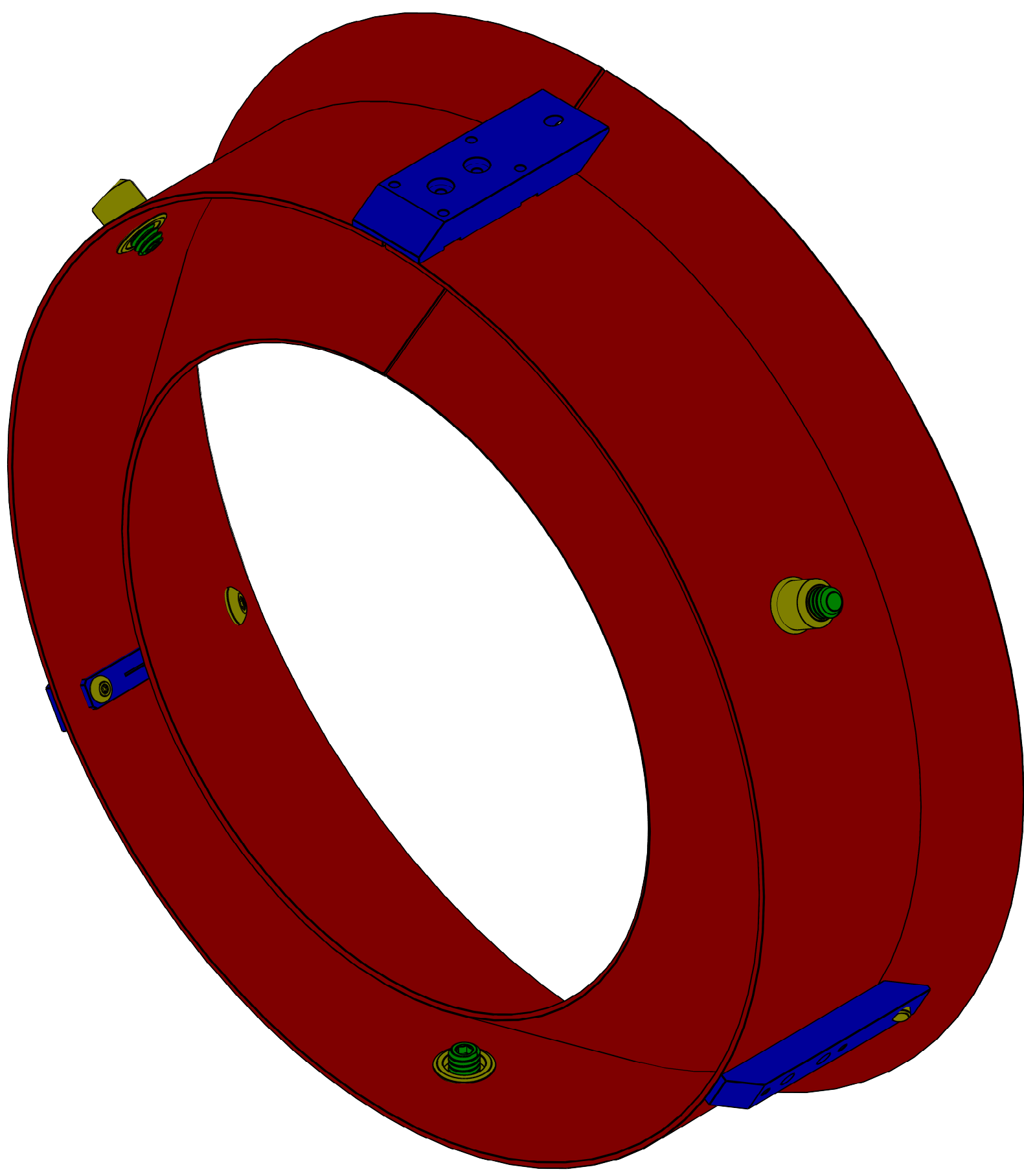
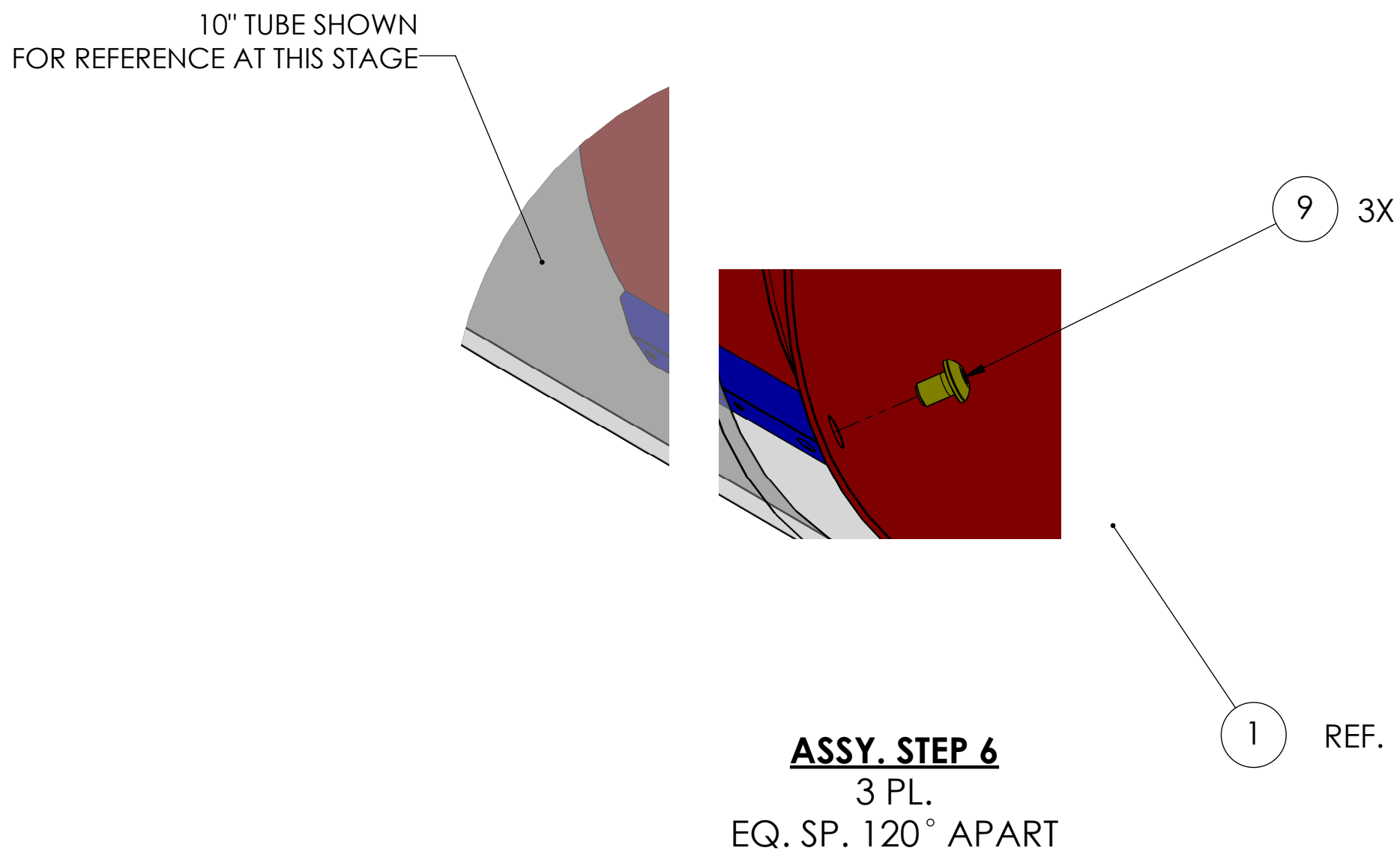
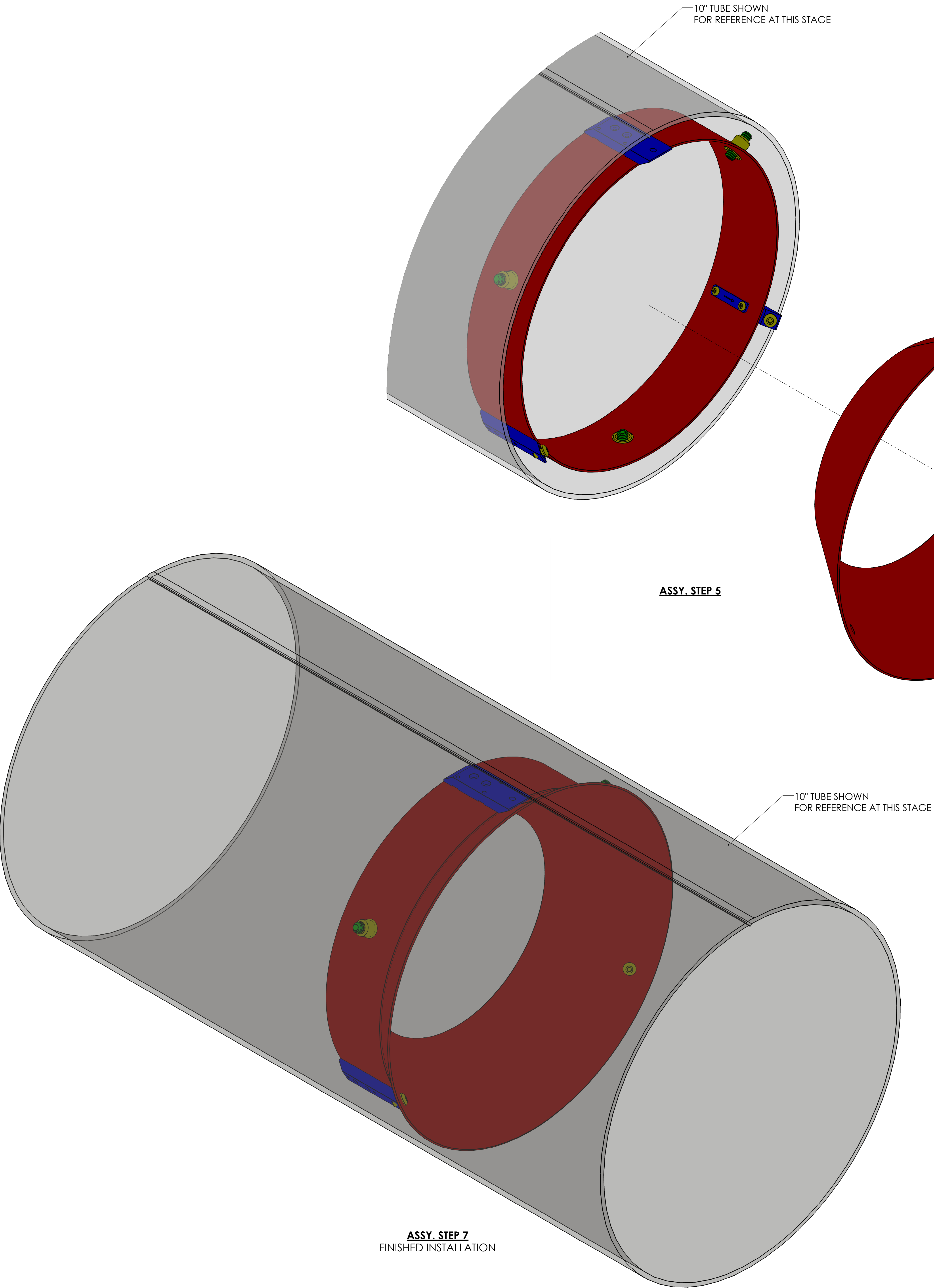
ISO VIEW
INSTALLATION STATUS AFTER STEP 4



ASSY. STEP 4

9	BU-805-N UC COMPONENTS OR EQ.	SCREW, BH, 8-32 X .38 LG.	18-8 SSTL	3
8	97467A725 McMaster CARR or EQ.	Rivet Nut, 1/4"-20 Internal Thread, 0.027-0.165" Material Thickness	18-8 SSTL	3
7	D2100060	A+, SLIC, FC TUBE BAFFLE, SET SCREW, 1/4-20 X .75 LG.(AG PLATED)	AG-PLATED 300 SSTL	3
6	BU-404-N UC COMPONENTS OR EQ.	SCREW, BHSC, #4-40 X .25	18-8 SSTL	8
5	D2000335-02	A+, SLIC, FC TUBE BAFFLE, BRACE (TYPE 2)	6061-T6 AL	2
4	D2000335-01	A+, SLIC, FC TUBE BAFFLE, BRACE (TYPE 1)	6061-T6 AL	1
3	D2000334	A+. SLIC, FC TUBE BAFFLE, WASHER PLATE	6061-T6 AL	4
2	D2000333	A+ FC TUBE BAFFLE, MT RING	304 SSTL	1
1	D2000332	A+ SLIC FC TUBE BAFFLE, CONE	304 SSTL	1
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
PARTS LIST				

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME			
				A+, SLIC, FC TUBE BAFFLE ASSEMBLY			
				DESIGNER		20 JUN 2020	SIZE DWG. NO.
				DRAFTER	E.SANCHEZ	26 JUN 2020	
				CHECKER	SEE DCC	SEE DCC	
				APPROVAL	SEE DCC	SEE DCC	
				SCALE:	1:1	PROJECTION:	
				D1900424			
				v11			



ISO VIEW
FULLY ASSEMBLED