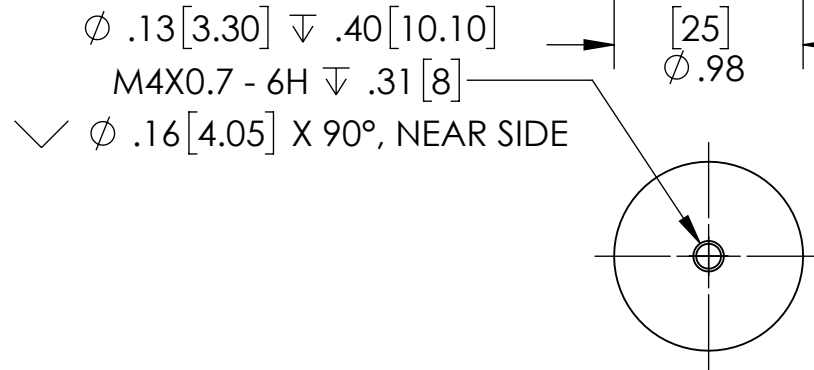
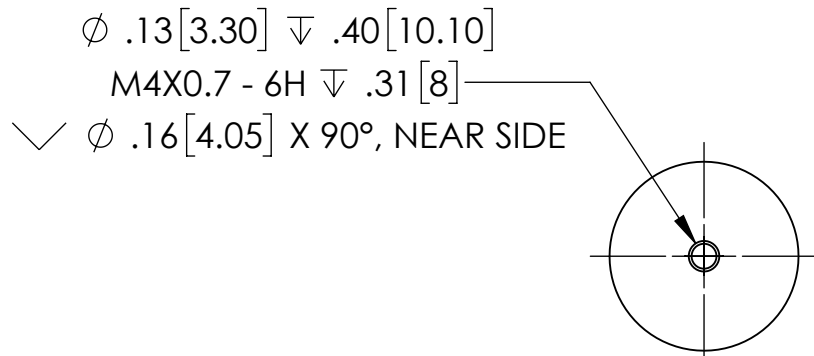
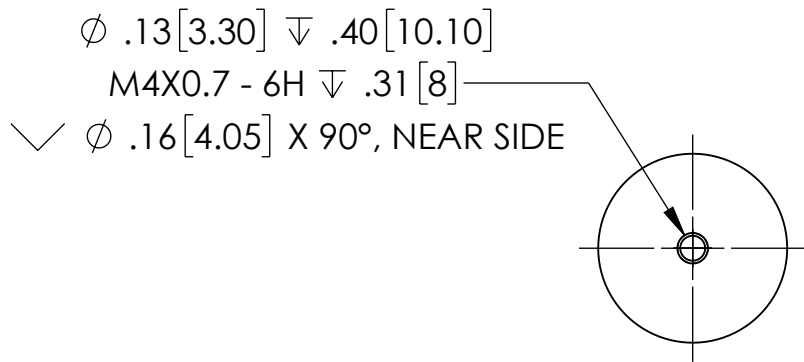
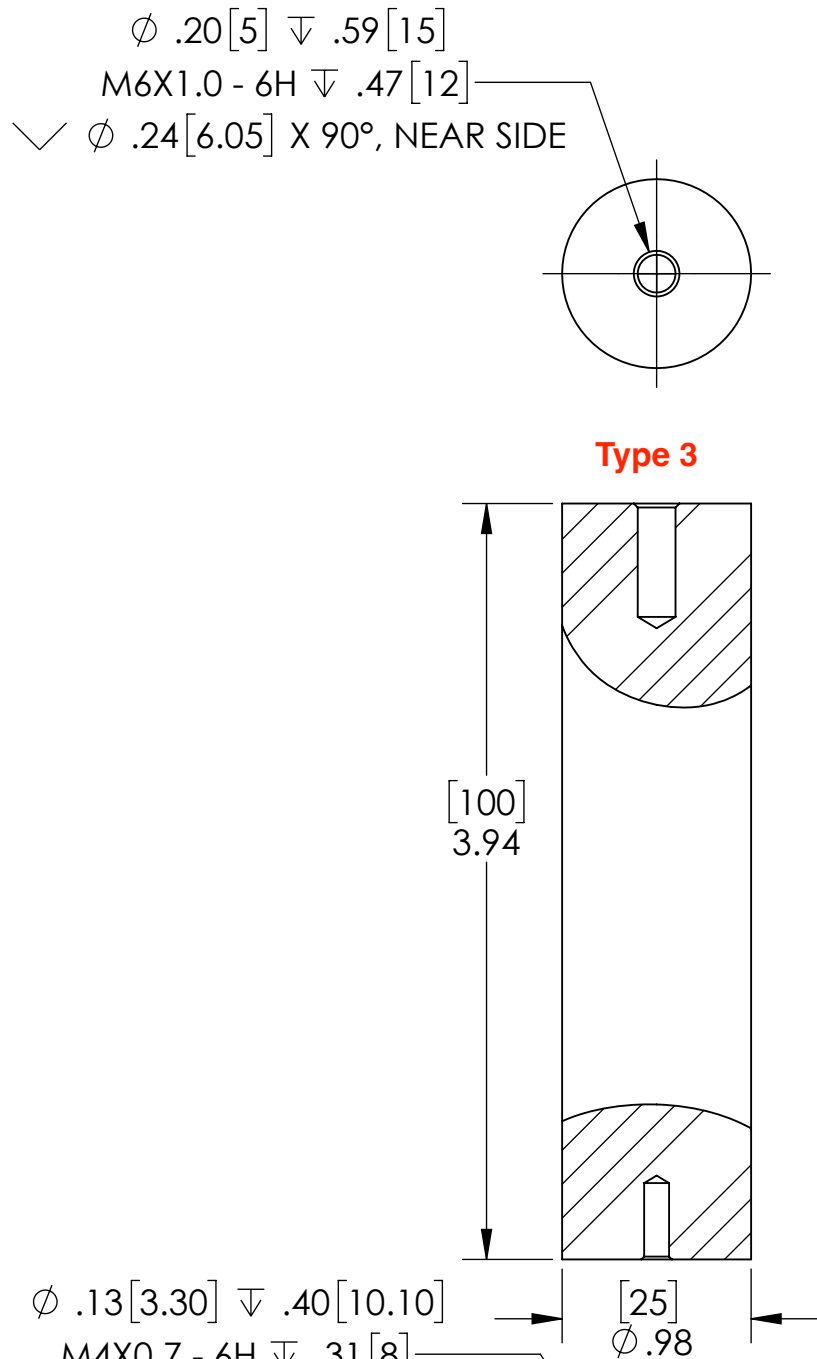
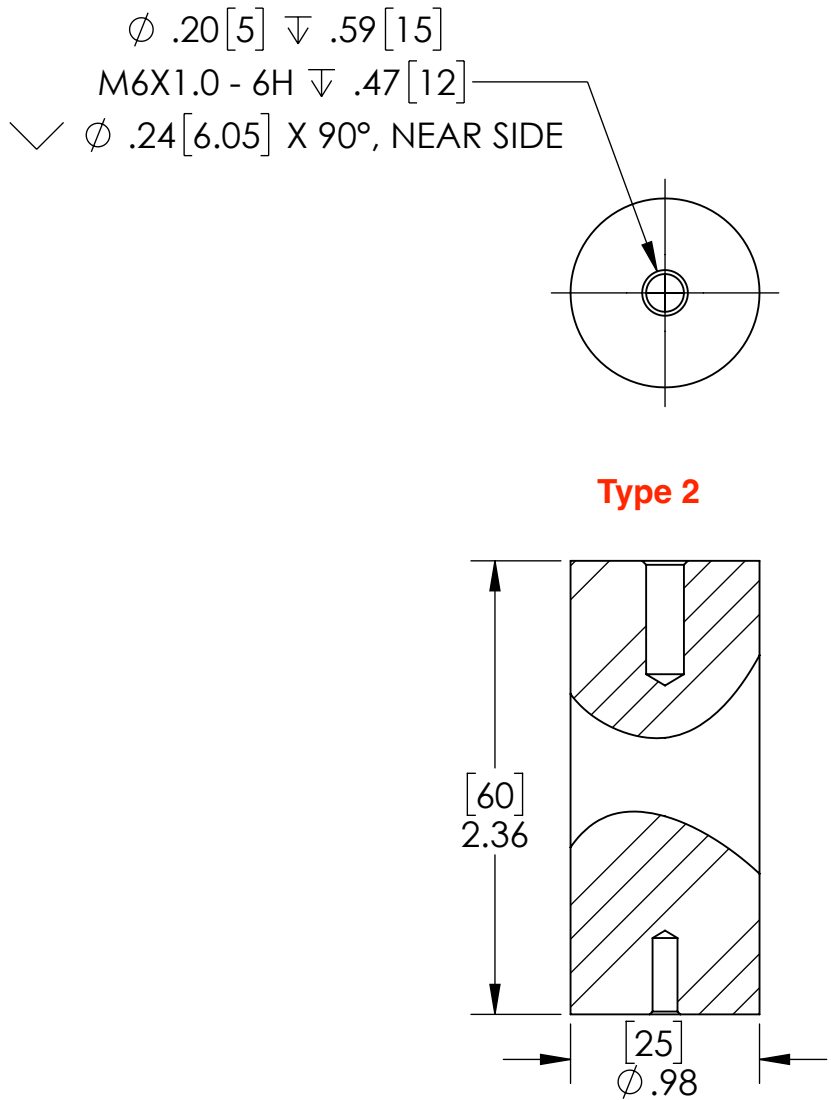
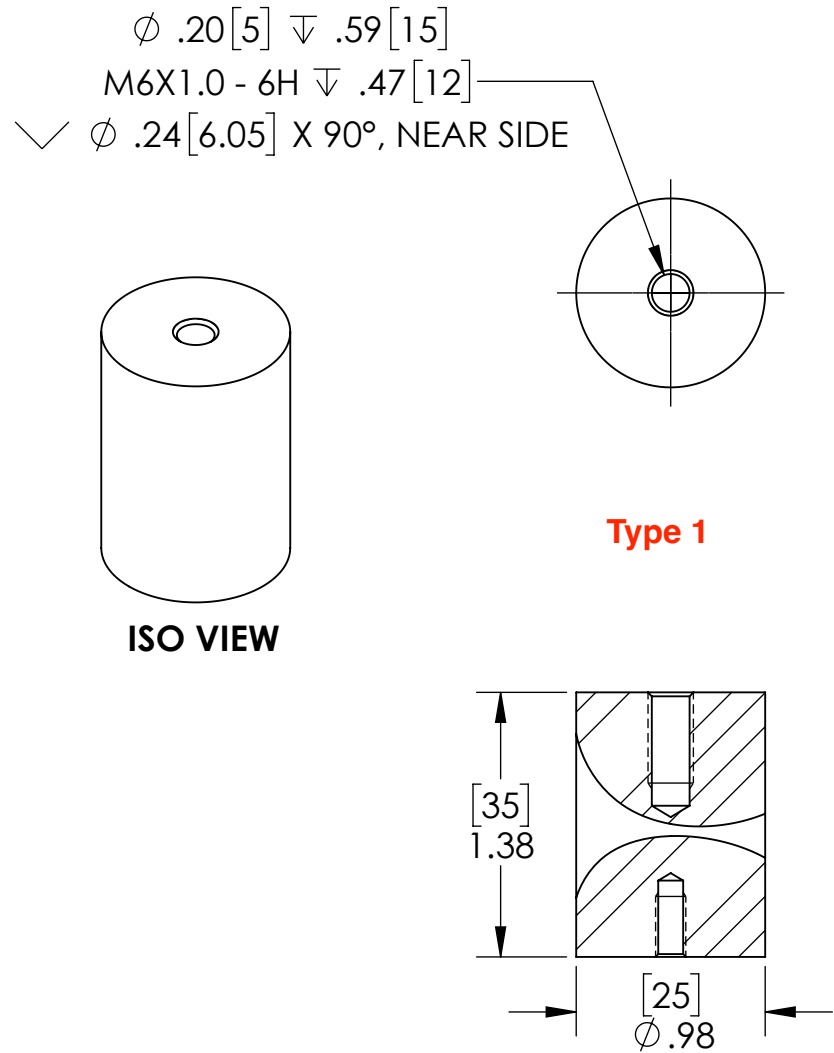


NOTES CONTINUED:  
⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

⑥ VICTREX 450G. VIRGIN PEEK RESIN, NO OTHER ADDITIVES.

REV.	DATE	DCN #	DRAWING TREE #
V1	06/13/2023	e2300156-X0	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:  
.XX  $\pm .01$   
.XXX  $\pm .005$

ANGULAR  $\pm 0.5^\circ$

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL

PEEK ⑥

FINISH

63  $\mu$ inch



CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM

ADVANCED LIGO

SUB-SYSTEM

PSL

PART NAME

ALIGO PSL PD HOUSING ASSY., PEDESTAL (100mm)

DESIGNER

alopez

13 06 2023

DRAFTER

alopez

13 06 2023

CHECKER

esanchez

13 06 2023

APPROVAL

SEE DCC

SEE DCC

SIZE DWG. NO.

B

D2300195-03

REV.

v1

SCALE: 1:1

PROJECTION:



SHEET 1 OF 1