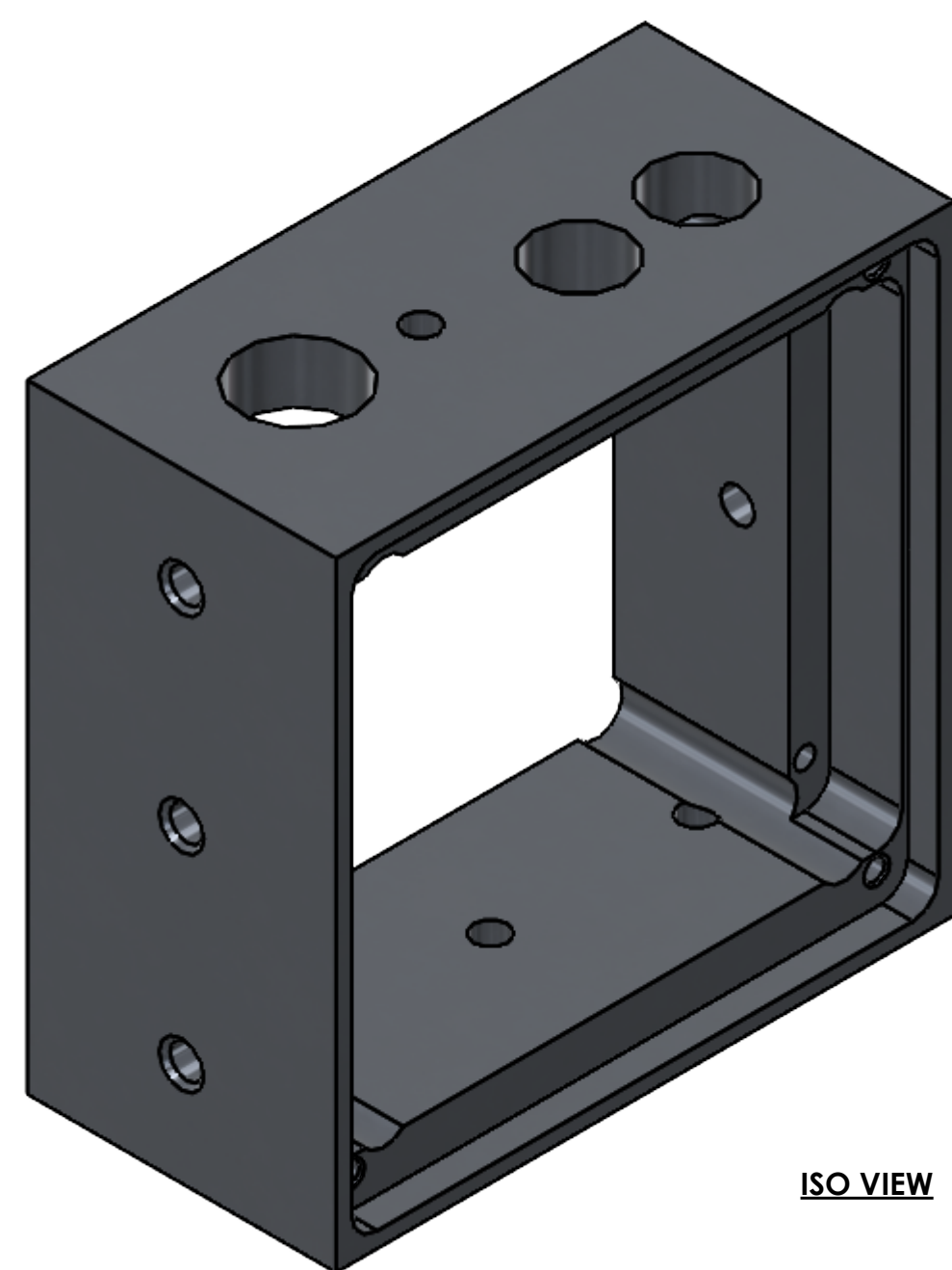
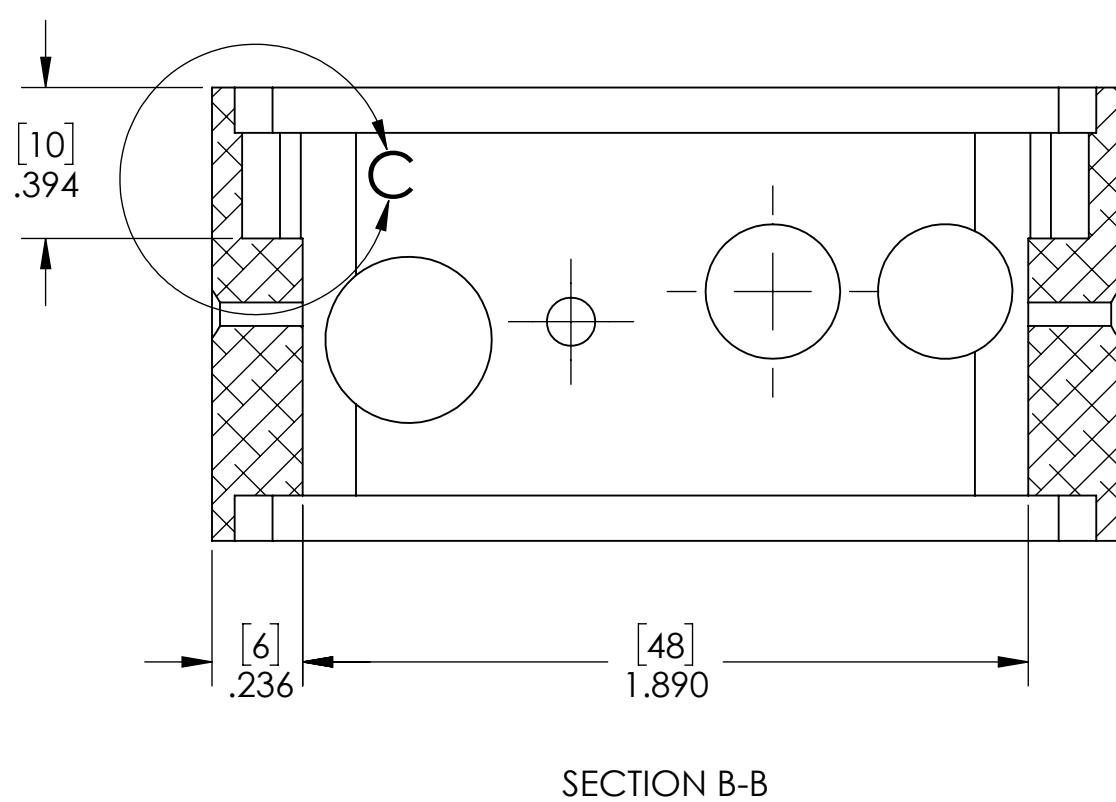
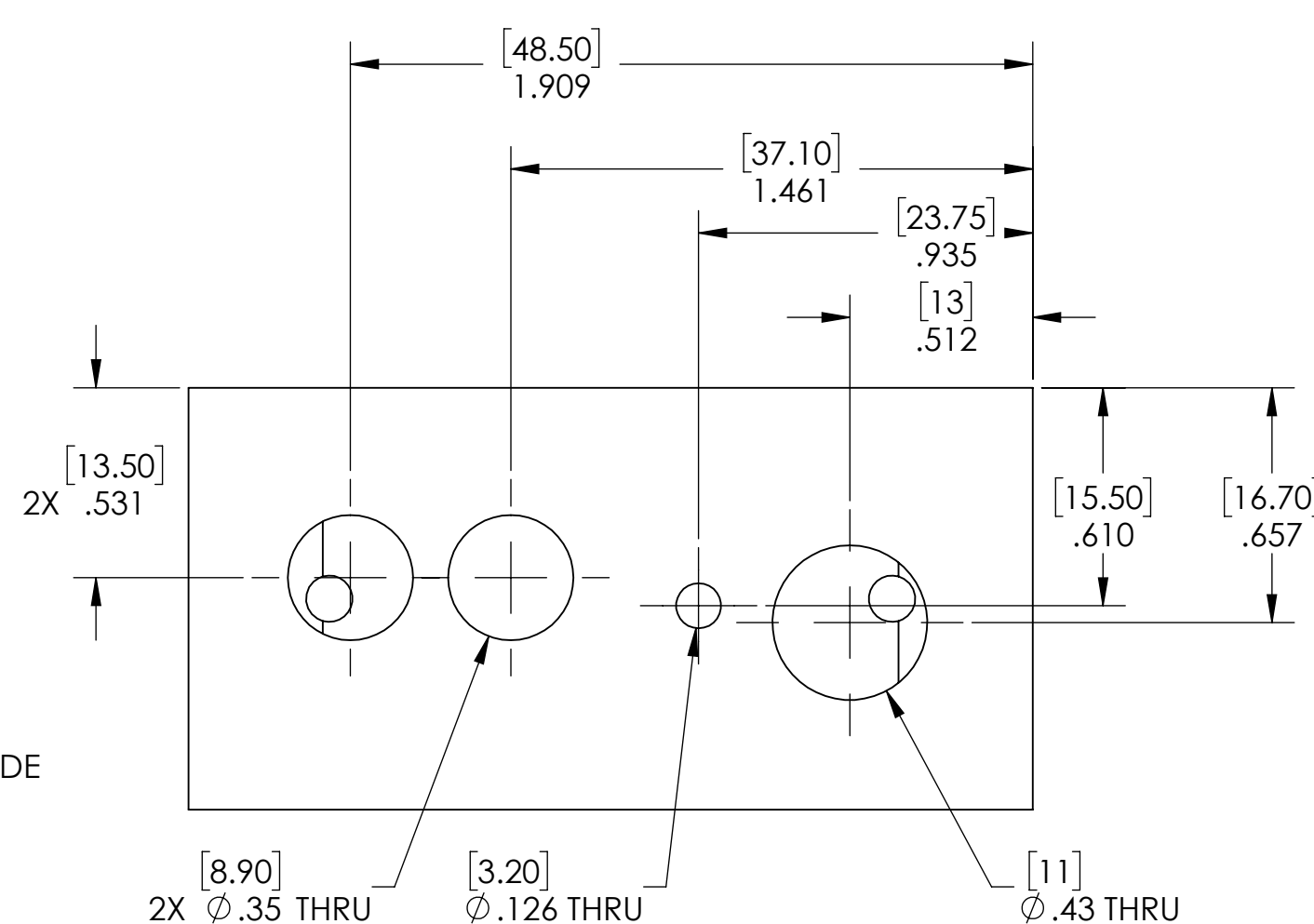


⑤ **SCRIBE, ENGRAVE** (A VIBRATORY TOOL MAY BE USED). LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION [AND VARIANT OR TYPE, IF APPLICABLE] ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VV, TYPE-XX, S/N XXX

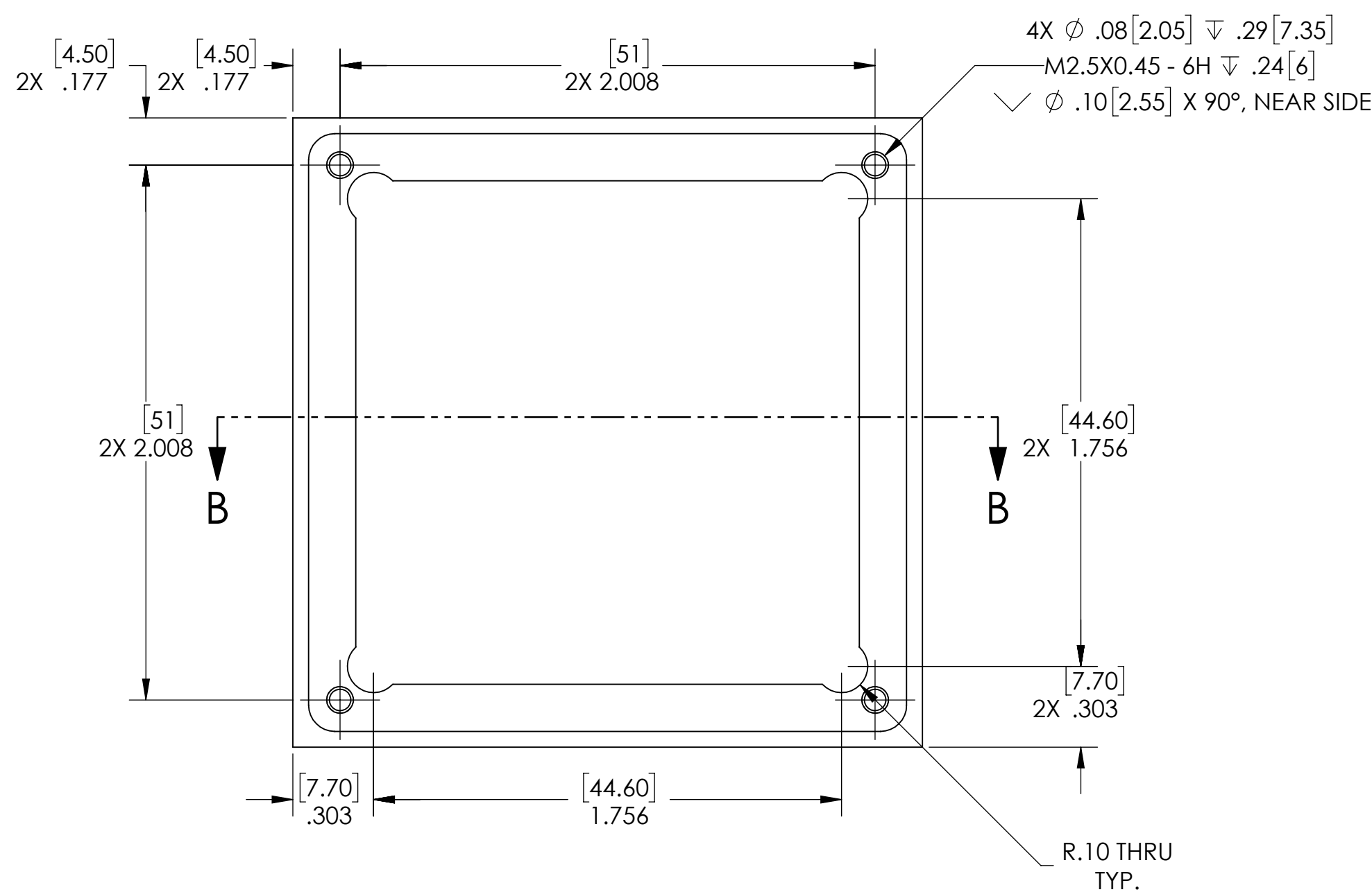
7. FINISH: BLACK ANODIZE PER MILL-A-8625, TYPE III, CL2



ISO VIEW



SECTION B-B



		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME									
DIMENSIONS ARE IN INCHES [MM]		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM		SUB-SYSTEM		aLIGO PSL PD HOUSING ASSY., CASE							
TOLERANCES: .XX ± .01 .XXX ± .005		LIGO		PSL		DESIGNER		dlopez		21/06/2023		SIZE	DWG. NO.	REV.	
						DRAFTER		dlopez		06/21/2023		E	D2300197	v1	
						CHECKER		esonchez		06/21/2023					
ANGULAR: 0.5°		MATERIAL		NEXT ASSY		APPROVAL		SEE DCC		SEE DCC		SCALE: 2:1	PROJECTION:		SHEET 1 OF 1
		6061 Alloy		FINISH 63 μinch		D1101123									